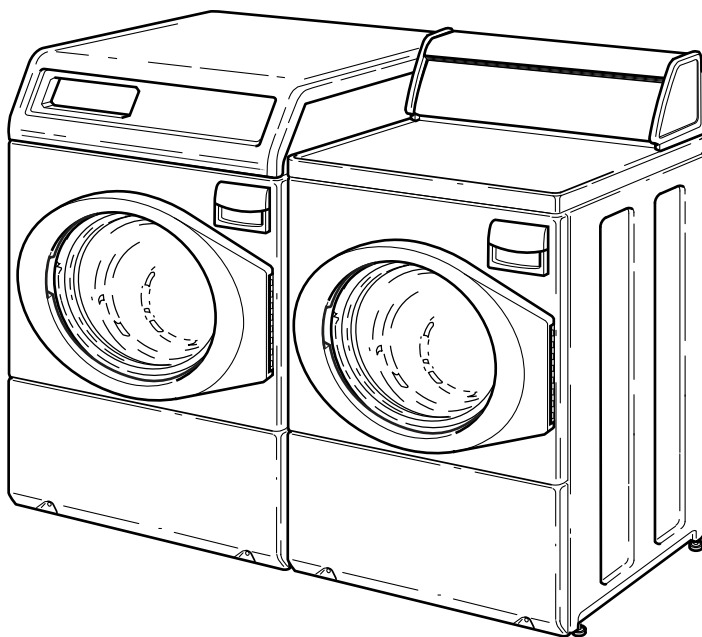


Residential Frontload Washers

Refer to Page 3 for Model Numbers



FLW2406N_805861

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Parts Ordering Information

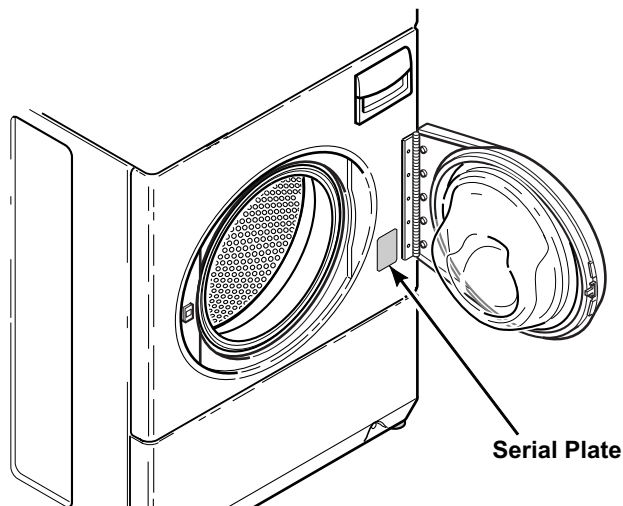
If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3121 for the name and address of the nearest authorized parts distributor.

For technical assistance, call the number listed below:

(920) 748-3121 Ripon, Wisconsin

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



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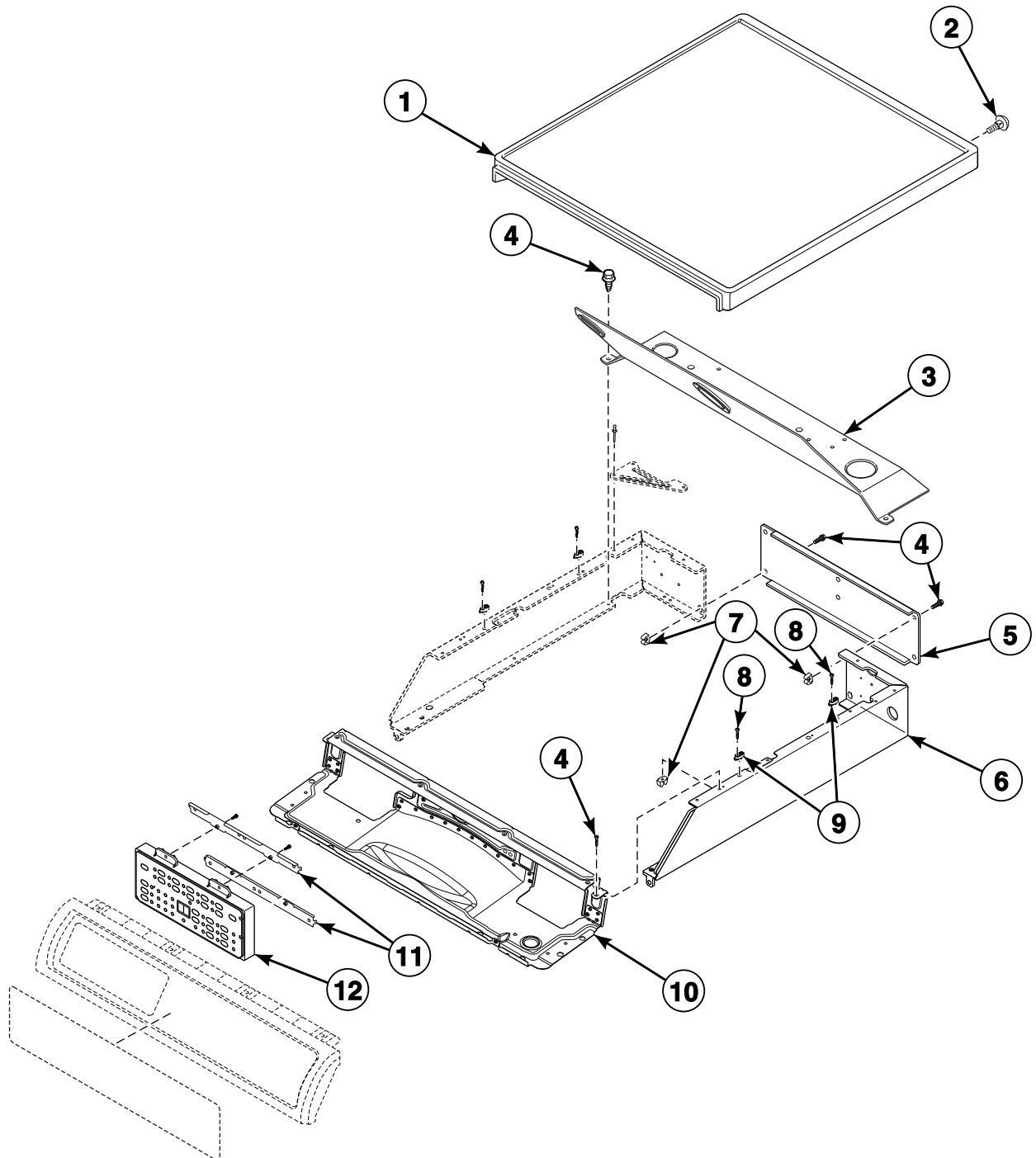
Model Identification

Information in this manual is applicable to these washer models:

AFN50RSP113TW01
AFN50RSP115TW01
AFN50RSP115TW13
AFNE9BSP113TN01
AFNE9BSP113TW01
AFNE9BSP115TN13
AFNE9BSP115TW01
AFNE9BSP115TW13
AFNE9BSP116TN13
AFNE9BSP116TW01
AFNE9BSP116TW13
AFNE9BSP117TB01
AFNE9BSP117TB13
AFNE9BSP117TW01
AFNE9BSP117TW13
AFNE9RSP113TW01
AFNE9RSP115TW01
AFNE9RSP115TW13
AFNE9RSP116TW01
AFNE9RSP116TW13
AFNEPBSP119TB01
AFNEPBSP119TB13
AFNEPBSP119TW01
AFNEPBSP119TW13
ZFNE9BSP117CB13
ZFNE9BSP117CW13

Cabinet Top, Control Panel and Controls (Drawing 1 of 2)

Models AFNE9BSP113TN01, AFNE9BSP113TW01, AFNE9BSP115TN13, AFNE9BSP115TW01, AFNE9BSP115TW13, AFNE9BSP116TN13, AFNE9BSP116TW01, AFNE9BSP116TW13, AFNE9BSP117TB01, AFNE9BSP117TB13, AFNE9BSP117TW01, AFNE9BSP117TW13, AFNEPBSP119TB01, AFNEPBSP119TB13, AFNEPBSP119TW01, AFNEPBSP119TW13, ZFNE9BSP117CB13 and ZFNE9BSP117CW13



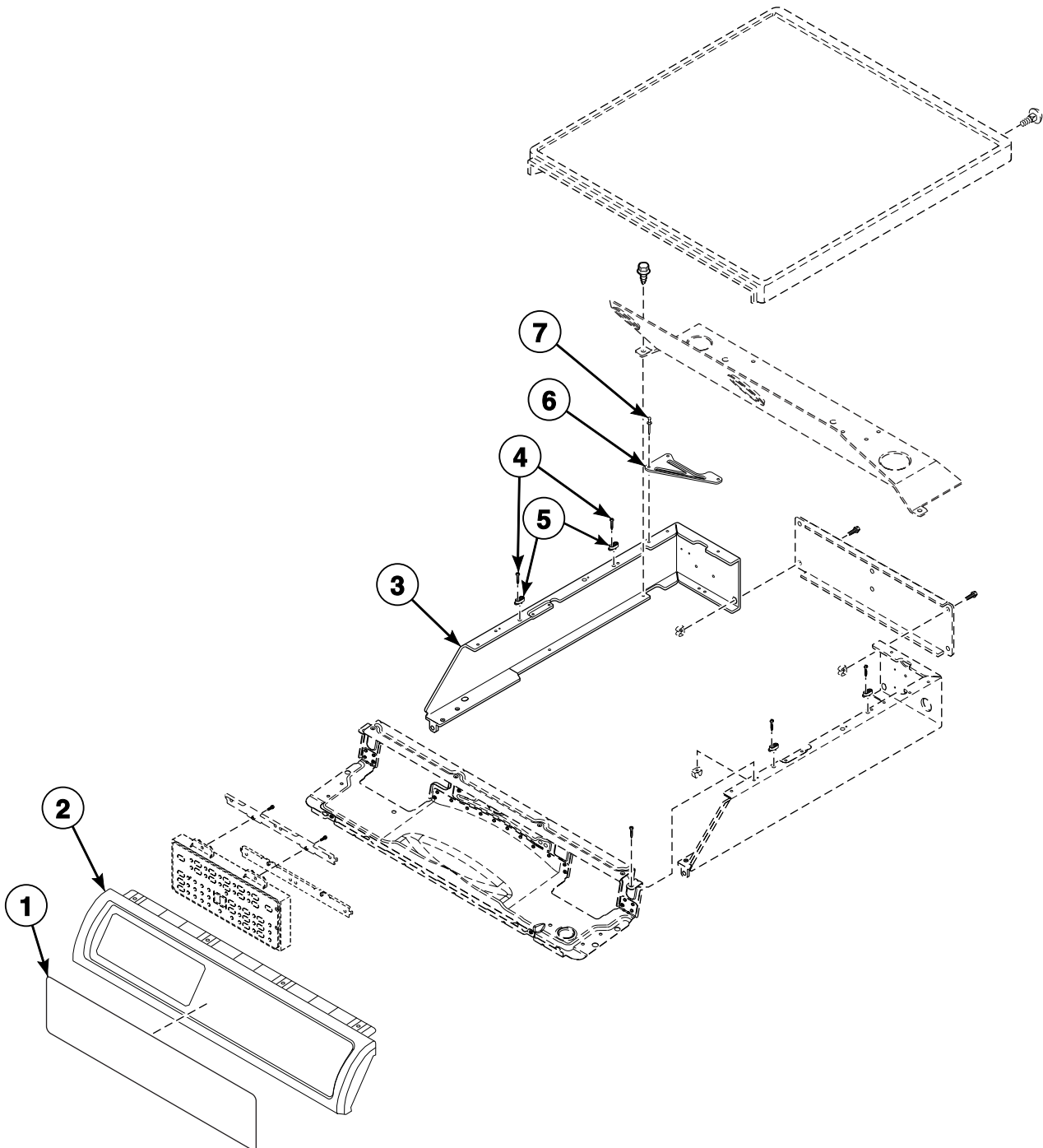
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Cabinet Top, Control Panel and Controls (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	806307P	EMI Filter Kit	Models AFNE9BSP113TN01, AFNE9BSP113TW01, AFNE9BSP115TN13, AFNE9BSP115TW01, AFNE9BSP115TW13, AFNE9BSP116TN13, AFNE9BSP116TW01, AFNE9BSP116TW13, AFNE9BSP117TB01, AFNE9BSP117TB13, AFNE9BSP117TW01, AFNE9BSP117TW13, AFNEPBSP119TB01, AFNEPBSP119TB13, AFNEPBSP119TW01 and AFNEPBSP119TW13
1	804684	Top Panel	Models AFNE9BSP113TN01, AFNE9BSP115TN13 and AFNE9BSP116TN13
	804685WP	Top Panel	Models AFNE9BSP113TW01, AFNE9BSP115TW01, AFNE9BSP115TW13, AFNE9BSP116TW01, AFNE9BSP116TW13, AFNE9BSP117TW01, AFNE9BSP117TW13, AFNEPBSP119TW01, AFNEPBSP119TW13 and ZFNE9BSP117CW13
	804685BP	Top Panel	Models AFNE9BSP117TB01, AFNE9BSP117TB13, AFNEPBSP119TB01, AFNEPBSP119TB13 and ZFNE9BSP117CB13
2	D503661	Screw	
3	804363	Control Shield	
4	D503688	Screw	
5	804614	Rear Access Panel	
6	804630B	Control Wrapper	Right; Models AFNE9BSP113TN01, AFNE9BSP115TN13, AFNE9BSP116TN13, AFNE9BSP117TB01, AFNE9BSP117TB13, AFNEPBSP119TB01, AFNEPBSP119TB13 and ZFNE9BSP117CB13
	804630W	Control Wrapper	Right; Models AFNE9BSP113TW01, AFNE9BSP115TW01, AFNE9BSP115TW13, AFNE9BSP116TW01, AFNE9BSP116TW13, AFNE9BSP117TW01, AFNE9BSP117TW13, AFNEPBSP119TW01, AFNEPBSP119TW13 and ZFNE9BSP117CW13
7	70030501	Expansion Clip	
8	39733	Screw	
9	803761	Top Panel Guide	
10	804613	Top Panel Brace Assembly	
11	804611	Control Bracket	
12	807489P	Control Assembly	Models AFNE9BSP116TN13, AFNE9BSP116TW01 and AFNE9BSP116TW13 through Serial No. 2012999999
	807530	Control Assembly	Models AFNE9BSP116TN13, AFNE9BSP116TW01 and AFNE9BSP116TW13 starting Serial No. 2101000001
	808160	Control Assembly	Models AFNE9BSP117TB01, AFNE9BSP117TB13, AFNE9BSP117TW01, AFNE9BSP117TW13, ZFNE9BSP117CB13 and ZFNE9BSP117CW13
	805219P	Control Assembly	Models AFNE9BSP113TN01, AFNE9BSP113TW01, AFNE9BSP115TN13, AFNE9BSP115TW01 and AFNE9BSP115TW13 through Serial No. 2012999999
	807517	Control Assembly	Models AFNE9BSP113TN01, AFNE9BSP113TW01, AFNE9BSP115TN13, AFNE9BSP115TW01 and AFNE9BSP115TW13 starting Serial No. 2101000001
	808390	Control Assembly	Models AFNEPBSP119TB01, AFNEPBSP119TB13, AFNEPBSP119TW01 and AFNEPBSP119TW13

Cabinet Top, Control Panel and Controls (Drawing 2 of 2)

Models AFNE9BSP113TN01, AFNE9BSP113TW01, AFNE9BSP115TN13, AFNE9BSP115TW01, AFNE9BSP115TW13, AFNE9BSP116TN13, AFNE9BSP116TW01, AFNE9BSP116TW13, AFNE9BSP117TB01, AFNE9BSP117TB13, AFNE9BSP117TW01, AFNE9BSP117TW13, AFNEPBSP119TB01, AFNEPBSP119TB13, AFNEPBSP119TW01, AFNEPBSP119TW13, ZFNE9BSP117CB13 and ZFNE9BSP117CW13



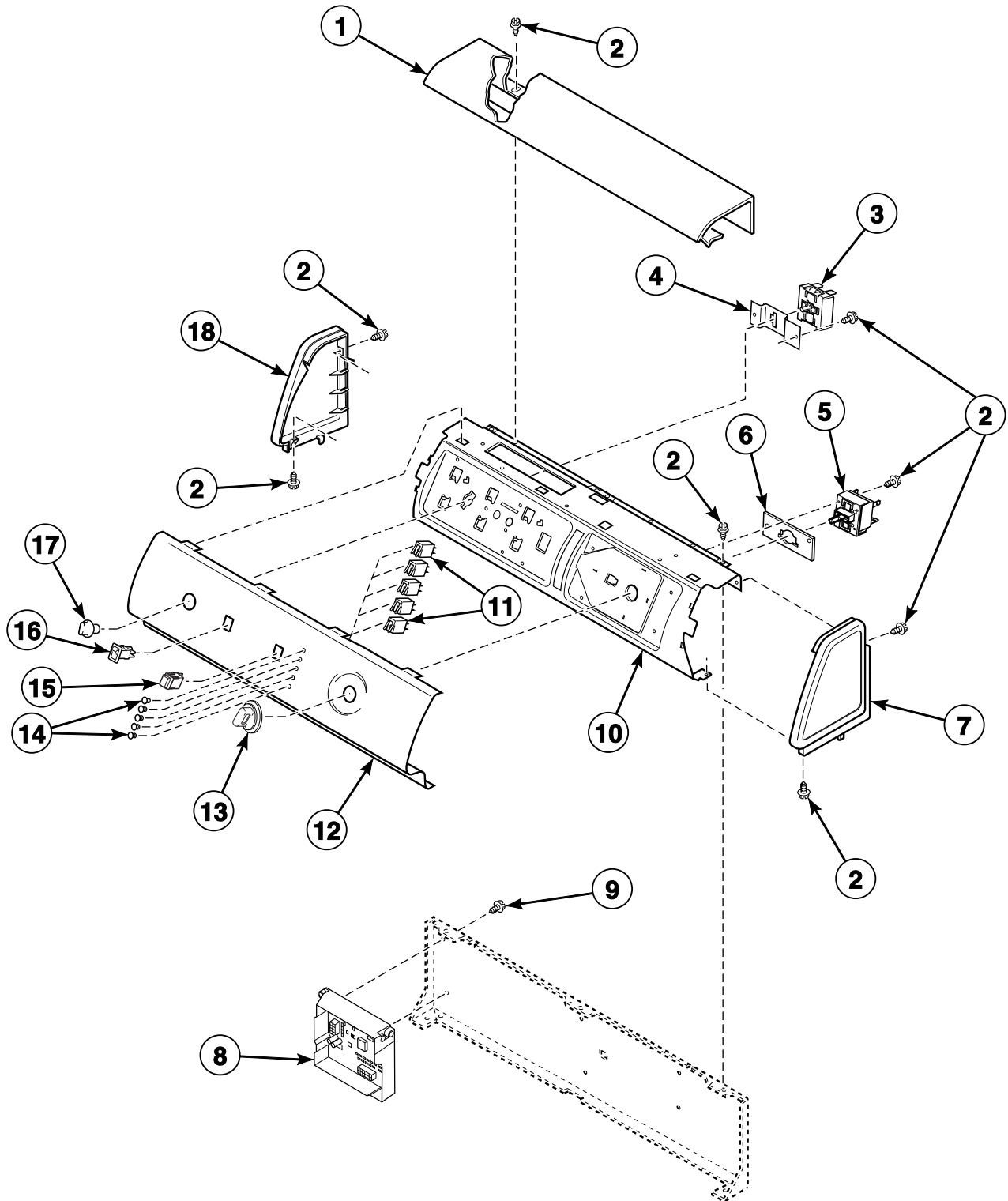
FLW1759PA

Cabinet Top, Control Panel and Controls (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	806169	Control Overlay	Models AFNE9BSP113TN01, AFNE9BSP115TN13, AFNE9BSP115TW01 and AFNE9BSP115TW13
	804490	Control Overlay	Model AFNE9BSP113TW01
	807485	Control Overlay	Models AFNE9BSP116TN13, AFNE9BSP116TW01 and AFNE9BSP116TW13
	808155	Control Overlay	Models AFNE9BSP117TB01, AFNE9BSP117TB13, AFNE9BSP117TW01, AFNE9BSP117TW13, AFNEPBSP119TB01, AFNEPBSP119TB13, AFNEPBSP119TW01 and AFNEPBSP119TW13
	808552	Control Overlay	Models ZFNE9BSP117CB13 and ZFNE9BSP117CW13
2	804660	Control Panel Assembly	Models AFNE9BSP113TN01, AFNE9BSP115TN13, AFNE9BSP116TN13, AFNE9BSP117TB01, AFNE9BSP117TB13, AFNEPBSP119TB01, AFNEPBSP119TB13 and ZFNE9BSP117CB13
	804659W	Control Panel Assembly	Models AFNE9BSP113TW01, AFNE9BSP115TW01, AFNE9BSP115TW13, AFNE9BSP116TW01, AFNE9BSP116TW13, AFNE9BSP117TW01, AFNE9BSP117TW13, AFNEPBSP119TW01, AFNEPBSP119TW13 and ZFNE9BSP117CW13
3	804627B	Control Wrapper	Left; Models AFNE9BSP113TN01, AFNE9BSP115TN13, AFNE9BSP116TN13, AFNE9BSP117TB01, AFNE9BSP117TB13, AFNEPBSP119TB01, AFNEPBSP119TB13 and ZFNE9BSP117CB13
	804627W	Control Wrapper	Left; Models AFNE9BSP113TW01, AFNE9BSP115TW01, AFNE9BSP115TW13, AFNE9BSP116TW01, AFNE9BSP116TW13, AFNE9BSP117TW01, AFNE9BSP117TW13, AFNEPBSP119TW01, AFNEPBSP119TW13 and ZFNE9BSP117CW13
4	39733	Screw	
5	803761	Top Panel Guide	
6	805345	Rear Wrapper Brace	
7	685847	Pop Rivet	

Graphic Panel, Control Support Panel and Controls (Drawing 1 of 2)

Model AFN50RSP113TW01



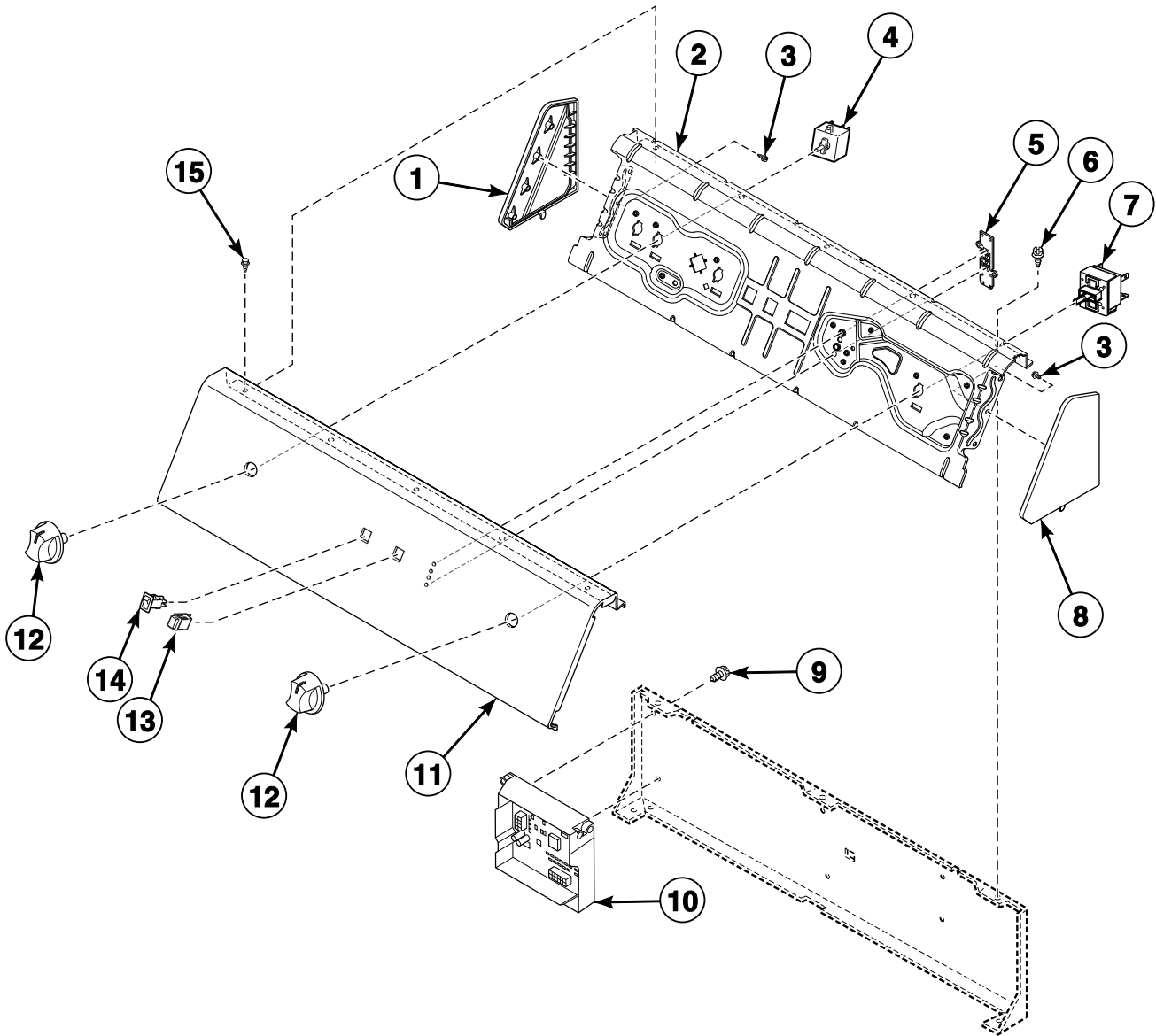
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Graphic Panel, Control Support Panel and Controls (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	D505808W	Top Cover	
2	D501086	Screw	
3	35115	Temperature Switch	
4	800669	Temperature Switch Bracket	
5	204396	Cycle Switch	
6	801390	Cycle Switch Bracket	
7	D504008WP	End Panel	Right
8	804474P	Control Assembly	Through Serial No. 2012999999
	807462	Control Assembly	Starting Serial No. 2101000001
9	685837	Screw	
10	801388	Control Support Panel	
11	801356	Indicator Light	Green
12	805109W	Graphic Panel	
13	803168P	Knob Assembly	
14	801435	Indicator Light Lens	
15	801434W	Push-to-Start Switch	
16	38424W	Rocker Switch	Extra rinse
17	803119P	Control Knob Assembly	
18	D504009WP	End Panel	Left

Graphic Panel, Control Support Panel and Controls (Drawing 2 of 2)

Models AFN50RSP115TW01 and AFN50RSP115TW13



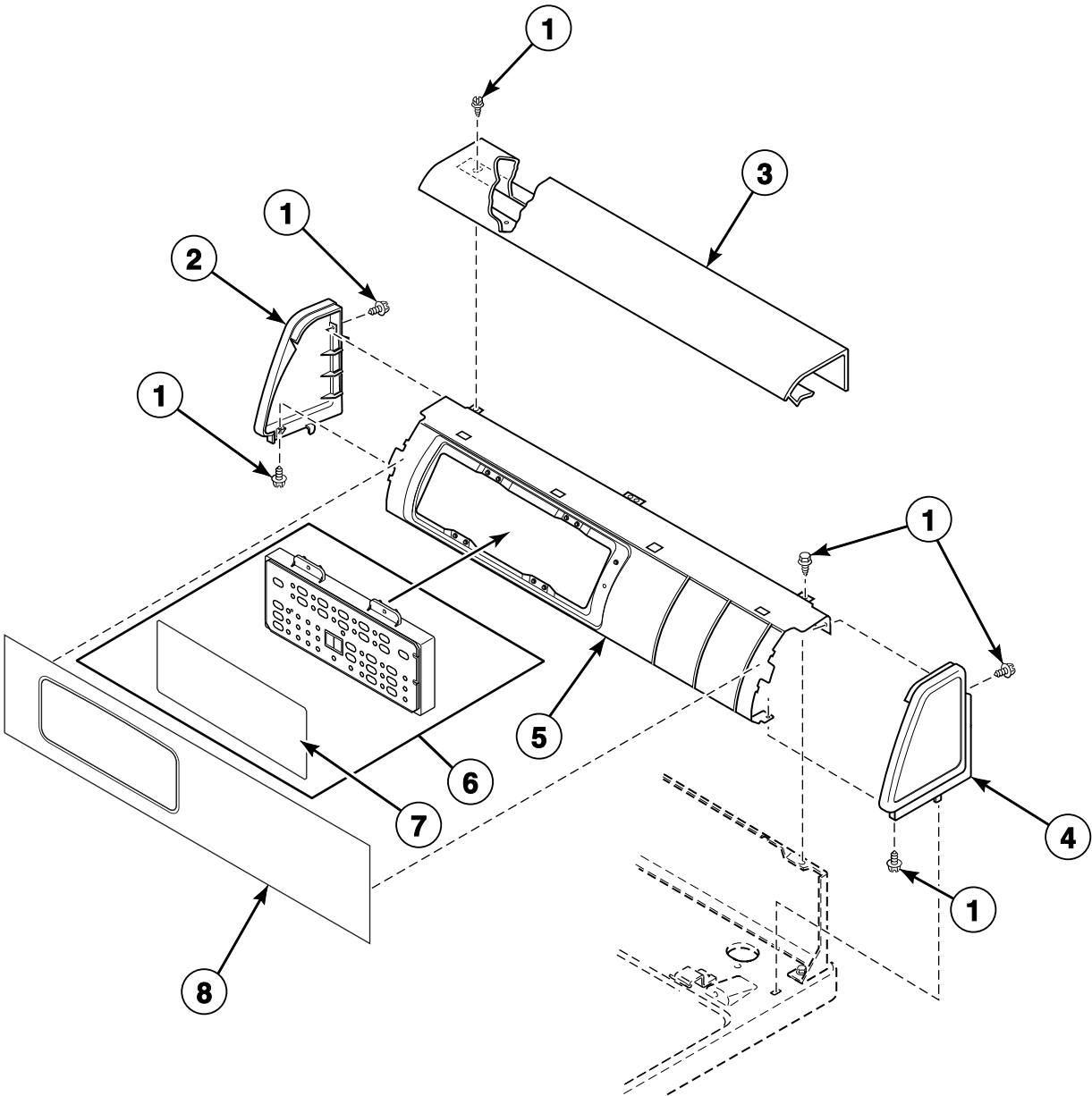
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Graphic Panel, Control Support Panel and Controls (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	203730W	End Cap	Left
2	806547	Control Support Panel	
3	203799	Screw	
4	35115	Temperature Switch	
5	204396	LED Display Assembly	
6	D501086	Screw	
7	203976	Cycle Selector Switch	
8	203729W	End Cap	Right
9	804608	Screw	
10	804474P	Control Assembly	Through Serial No. 2012999999
	807462	Control Assembly	Starting Serial No. 2101000001
11	806708	Graphic Panel	
12	806597	Knob Assembly	
13	203935	Push Button Switch	
14	203934	Rocker Switch	
15	807075	Screw	

Control Panel and Control (Drawing 1 of 2)

Model AFNE9RSP113TW01



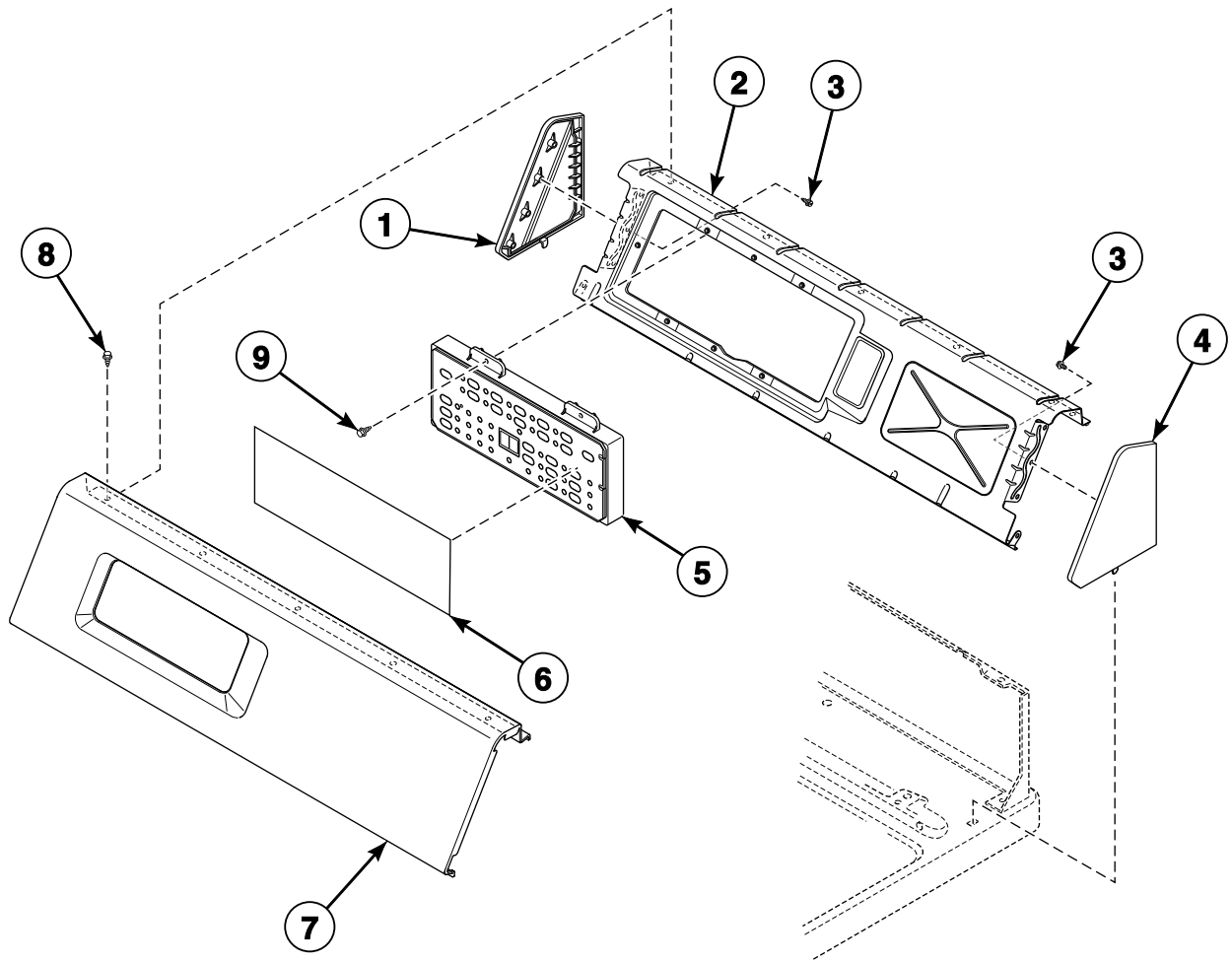
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Control Panel and Control (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	D501086	Screw	
2	D504009WP	End Panel	Left
3	D505808W	Top Cover	
4	D504008WP	End Panel	Right
5	804836	Control Support Panel	
6	804519P	Control Assembly	Includes item 7
7	804238	Overlay	
8	804565	Graphic Panel	

Control Panel and Control (Drawing 2 of 2)

Models AFNE9RSP115TW01, AFNE9RSP115TW13, AFNE9RSP116TW01 and AFNE9RSP116TW13



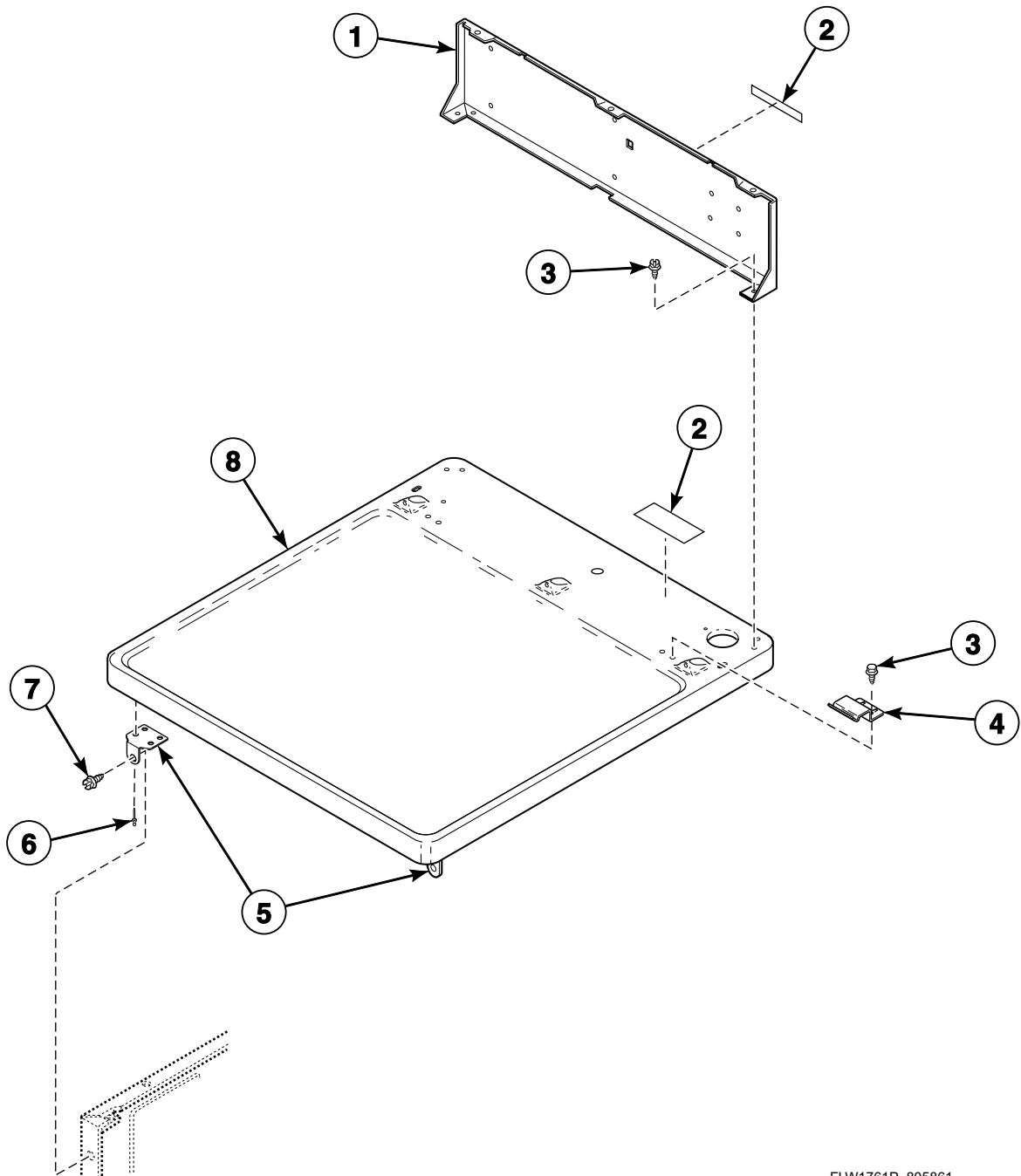
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Control Panel and Control (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	203730W	End Cap	Left
2	806430	Control Support Panel	
3	203799	Screw	
4	203729W	End Cap	Right
5	807489P	Control Assembly	Models AFNE9RSP116TW01 and AFNE9RSP116TW13; 807486 Overlay must be ordered separately
	806800	Control Assembly	Includes item 6; All other models
6	807486	Control Overlay	Models AFNE9RSP116TW01 and AFNE9RSP116TW13
	806568	Overlay	All other models
7	806715	Graphic Panel	
8	807075	Screw	
9	804667	Screw	

Cabinet Top and Control Hood Rear Panel

Models AFN50RSP113TW01, AFN50RSP115TW01, AFN50RSP115TW13, AFNE9RSP113TW01, AFNE9RSP115TW01, AFNE9RSP115TW13, AFNE9RSP116TW01 and AFNE9RSP116TW13

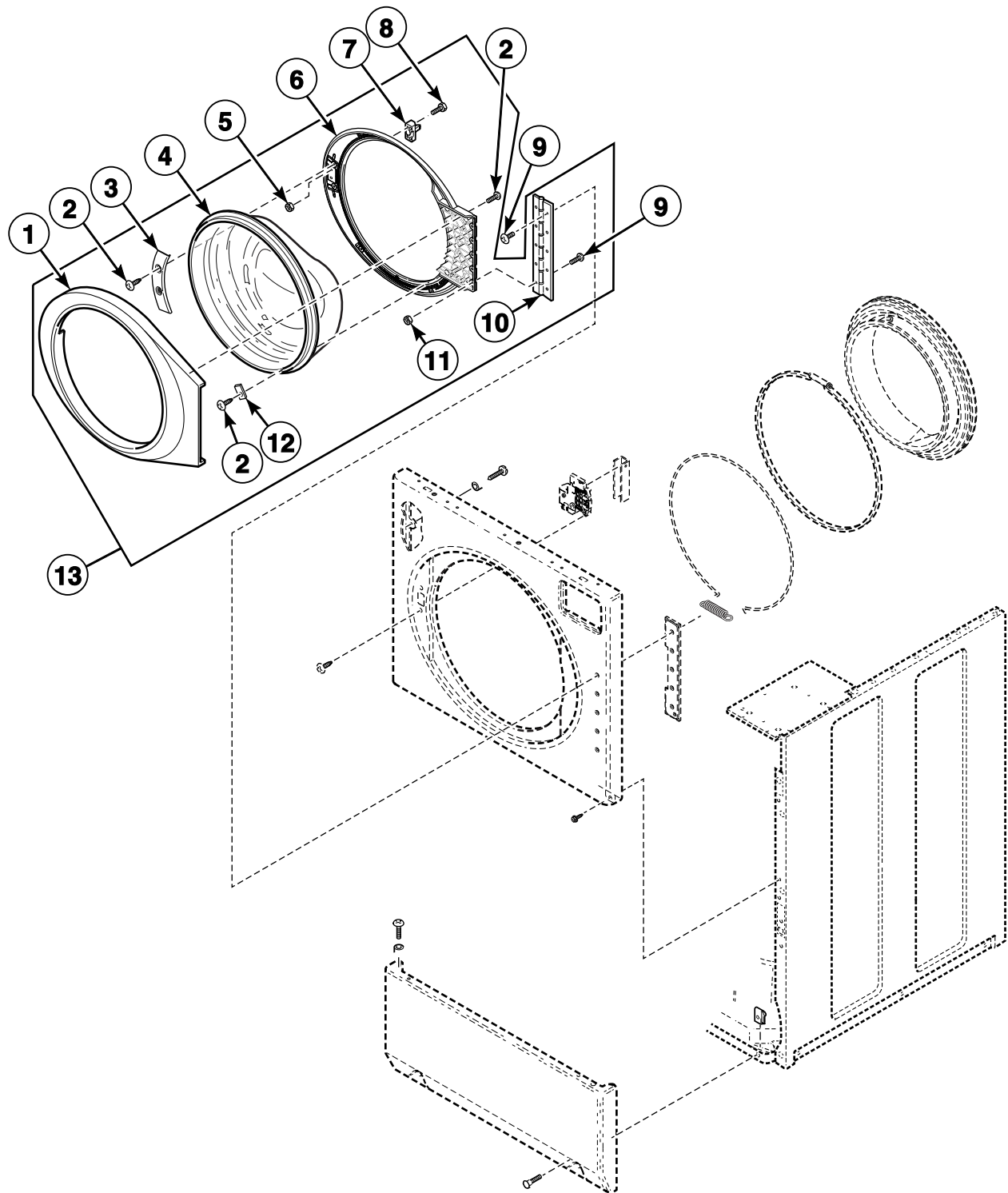


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Cabinet Top and Control Hood Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
	806307P	EMI Filter Kit	Models AFN50RSP113TW01, AFN50RSP115TW01, AFN50RSP115TW13, AFNE9RSP113TW01, AFNE9RSP115TW01, AFNE9RSP115TW13, AFNE9RSP116TW01 and AFNE9RSP116TW13
1	804845	Hood Back Panel	Model AFN50RSP113TW01
	804169	Hood Back Panel	Model AFNE9RSP113TW01
	806593	Hood Back Panel	Models AFN50RSP115TW01 and AFN50RSP115TW13
	806585	Hood Back Panel	Models AFNE9RSP115TW01, AFNE9RSP115TW13, AFNE9RSP116TW01 and AFNE9RSP116TW13
2	D519164	Warning Label	
3	D501086	Screw	
4	35358	Hold-Down Clip	Through Serial Nos. beginning with 1412
	205340	Hold-Down Clip	Starting Serial Nos. beginning with 1501
5	D510146	Bracket	
6	70058501	Pop Rivet	
7	D503661	Screw	
8	D510029WP	Top Panel Kit	

Front Panel, Door Assembly and Door Seal (Drawing 1 of 2)

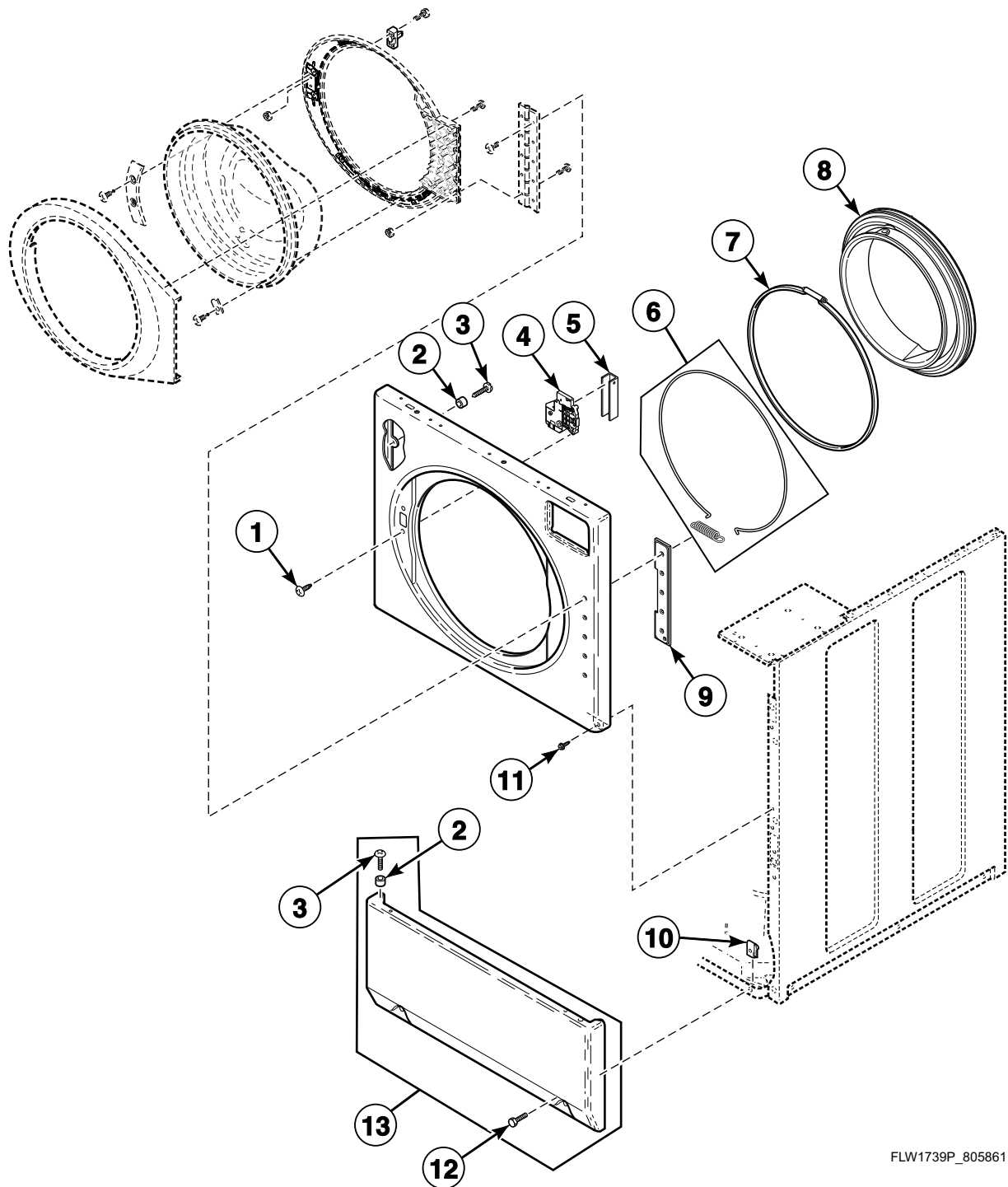


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Front Panel, Door Assembly and Door Seal (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	807865	Hinge Attachment Kit	
1	808092	Outer Door Bezel Kit	Black; Models AFNE9BSP113TN01, AFNE9BSP115TN13, AFNE9BSP116TN13, AFNE9BSP117TB01, AFNE9BSP117TB13, AFNEPBSP119TB01, AFNEPBSP119TB13 and ZFNE9BSP117CB13
	808094	Outer Door Bezel Kit	All other models
2	800548	Screw	
3	806354	Door Glass Mounting Plate	
4	802695P	Door Glass	
5	685846	Nut	
6	808096	Inner Door Bezel Kit	Models AFNE9BSP113TN01, AFNE9BSP115TN13, AFNE9BSP116TN13, AFNE9BSP117TB01, AFNE9BSP117TB13, AFNEPBSP119TB01, AFNEPBSP119TB13 and ZFNE9BSP117CB13
	808095	Inner Door Bezel Kit	All other models
	808097	Inner Door Bezel	Glass filled polypropylene upgrade
7	802803	Door Catch Assembly	
8	801993	Screw	
9	808210	Screw	
10	802934	Door Hinge	
11	23951	Nut	
12	802700	Glass Mounting Clip	5 required
13	808574	Door Assembly Kit	Right Hinge; Black; Models AFNE9BSP113TN01, AFNE9BSP115TN13, AFNE9BSP116TN13, AFNE9BSP117TB01, AFNE9BSP117TB13, AFNEPBSP119TB01, AFNEPBSP119TB13 and ZFNE9BSP117CB13; Includes items 1-12
	808571	Door Kit	Right Hinge; White; All other models; Includes items 1-12
	808578	Door Assembly Kit	Left Hinge; Black; Models AFNE9BSP113TN01, AFNE9BSP115TN13, AFNE9BSP116TN13, AFNE9BSP117TB01, AFNE9BSP117TB13, AFNEPBSP119TB01, AFNEPBSP119TB13 and ZFNE9BSP117CB13; Includes items 1-12
	808577	Door Assembly Kit	Left Hinge; White; All other models; Includes items 1-12

Front Panel, Door Assembly and Door Seal (Drawing 2 of 2)

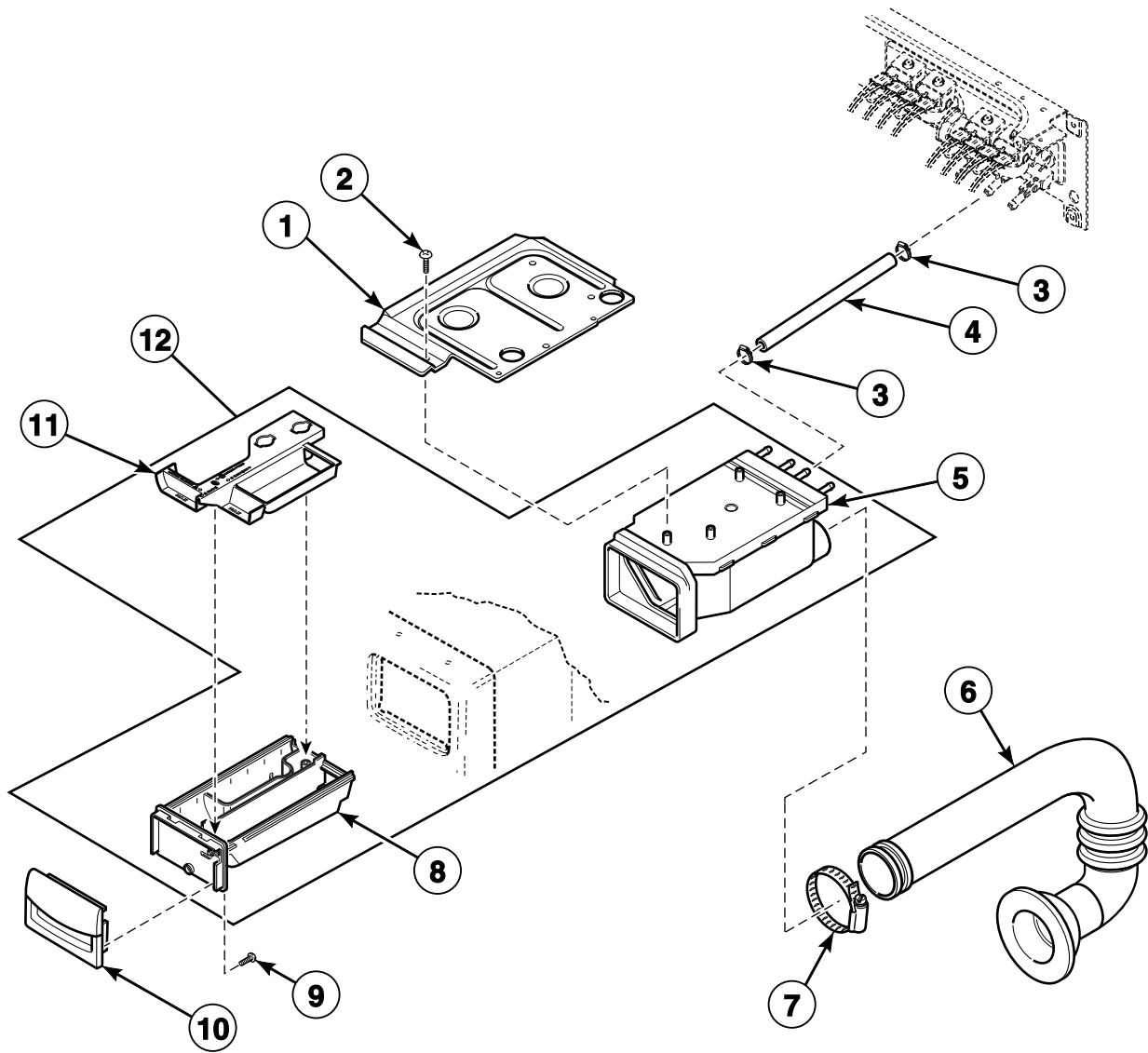


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Front Panel, Door Assembly and Door Seal (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	807865	Hinge Attachment Kit	
1	800548	Screw	
2	56079	Panel Locator	
3	D512921	Screw	Models AFNE9BSP113TN01, AFNE9BSP115TN13 and AFNE9BSP116TN13
	39733	Screw	All other models
4	803920	Door Latch Assembly	
5	806713	Door Lock Shield	Models AFN50RSP115TW13, AFNE9BSP115TN13, AFNE9BSP115TW13, AFNE9BSP116TN13, AFNE9BSP116TW13, AFNE9BSP117TB13, AFNE9BSP117TW13, AFNE9RSP115TW13, AFNE9RSP116TW13, AFNEPBSP119TB13, AFNEPBSP119TW13, ZFNE9BSP117CB13 and ZFNE9BSP117CW13
6	806466	Wire Ring and Spring	
7	802281	Hose Clamp	Seal to outer tub front
8	804428P	Door Seal	Black
	804429P	Door Seal Assembly	Gray
9	802206	Hinge Plate	
10	36020	Nut	
11	D503661	Screw	
12	801045	Screw	
13	804618	Access Panel Assembly	Models AFNE9BSP113TN01, AFNE9BSP115TN13 and AFNE9BSP116TN13
	804617B	Access Panel Assembly	Models AFNE9BSP117TB01, AFNE9BSP117TB13, AFNEPBSP119TB01, AFNEPBSP119TB13 and ZFNE9BSP117CB13
	804617W	Access Panel Assembly	All other models
14	802288P	Front Panel	Model AFNE9BSP113TN01
	802278WP	Front Panel	Models AFN50RSP115TW13, AFNE9BSP115TW13, AFNE9BSP116TW13, AFNE9BSP117TW13, AFNE9RSP115TW13, AFNE9RSP116TW13, AFNEPBSP119TW13 and ZFNE9BSP117CW13
	806689	Front Panel	Models AFNE9BSP115TN13 and AFNE9BSP116TN13
	802278BP	Front Panel	Models AFNE9BSP117TB13, AFNEPBSP119TB13 and ZFNE9BSP117CB13
	802277BP	Front Panel	Models AFNE9BSP117TB01 and AFNEPBSP119TB01
	802277WP	Front Panel	All other models

Dispenser Assembly

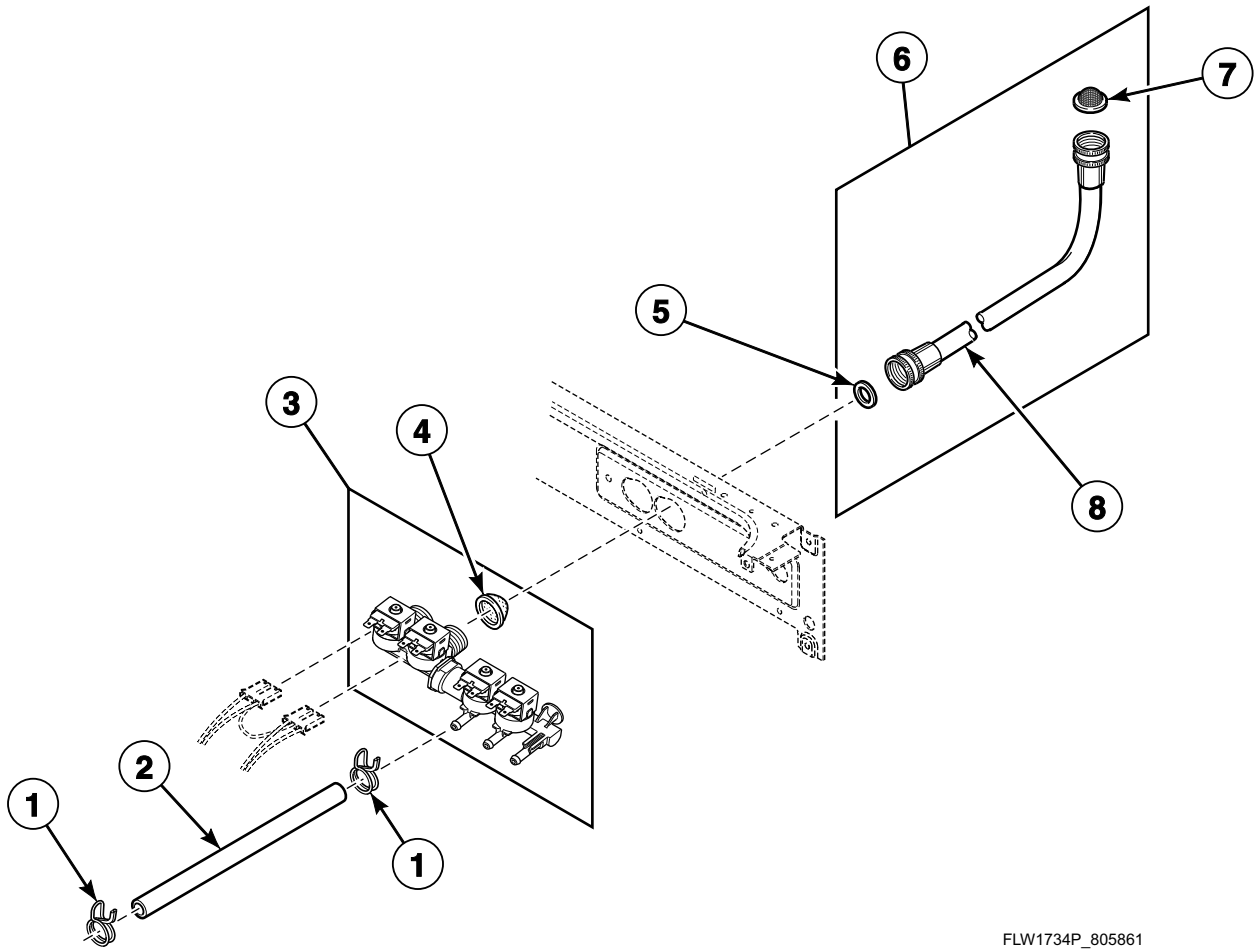


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Dispenser Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	804875	Foam Pad	
1	803843	Dispenser Plate	
2	801001	Screw	
3	807386	Hose Clamp	
4	803849	Dispenser Inlet Hose	Through Serial No.1810000001
	807364	Dispenser Inlet Hose	Starting Serial No.1810000001
5	803698	Dispenser Assembly	
6	804717	Detergent Hose	
7	685725	Hose Clamp	
8	803667	Dispenser Drawer	
9	800548	Screw	
10	804227B	Dispenser Handle	Models AFNE9BSP116TN13, AFNE9BSP117TB01, AFNE9BSP117TB13, AFNEPBSP119TB01, AFNEPBSP119TB13 and ZFNE9BSP117CB13
	804227WP	Dispenser Handle	All other models
11	803670	Compartment Cover	Models AFN50RSP113TW01 and AFN50RSP115TW01
	803669	Compartment Cover	All other models
12	805494P	Dispenser Assembly	Includes items 5, 8 and 11

Mixing Valve and Dispenser Hose

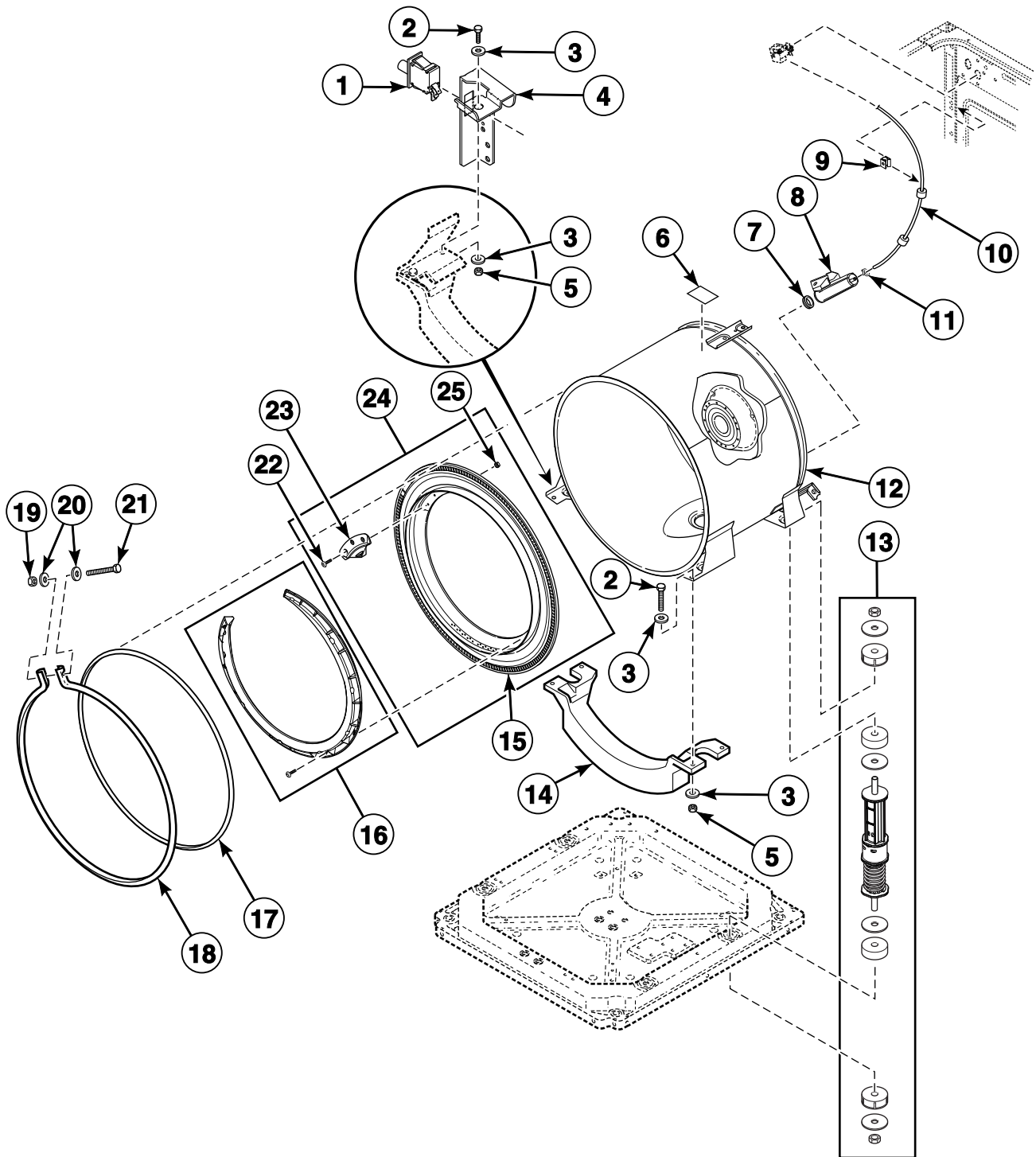


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Mixing Valve and Dispenser Hose

REF	PART NO.	DESCRIPTION	COMMENTS
	205746	Washer Hose Connection Kit	
1	807386	Hose Clamp	
2	803849	Dispenser Inlet Hose	Blue valve; Use with 808270 Valve
	807364	Dispenser Inlet Hose	Yellow valve; Use with 807837P Valve
3	808270	Mixing Valve	Blue
	807837P	Mixing Valve	Yellow
4	24122	Mixing Valve Screen	Steel mesh; Robertshaw
	F8161201	Mixing Valve Screen	Plastic; Elbi
5	20290	Washer	
6	F200116	Fill Hose	5 feet; Includes items 5, 7 and 8
7	803615	Washer	Filter screen
	802254	Washer	Flow restrictor; Water pressure reducer; Available for water pressure up to but not exceeding 120 psi
8	203719	Fill Hose	Marked for hot water; 4 feet; 2 GHT thread hose couplings
	203720	Fill Hose	Marked for cold water; 4 feet; 2 GHT thread hose couplings

Outer Tub, Front and Clamp Ring

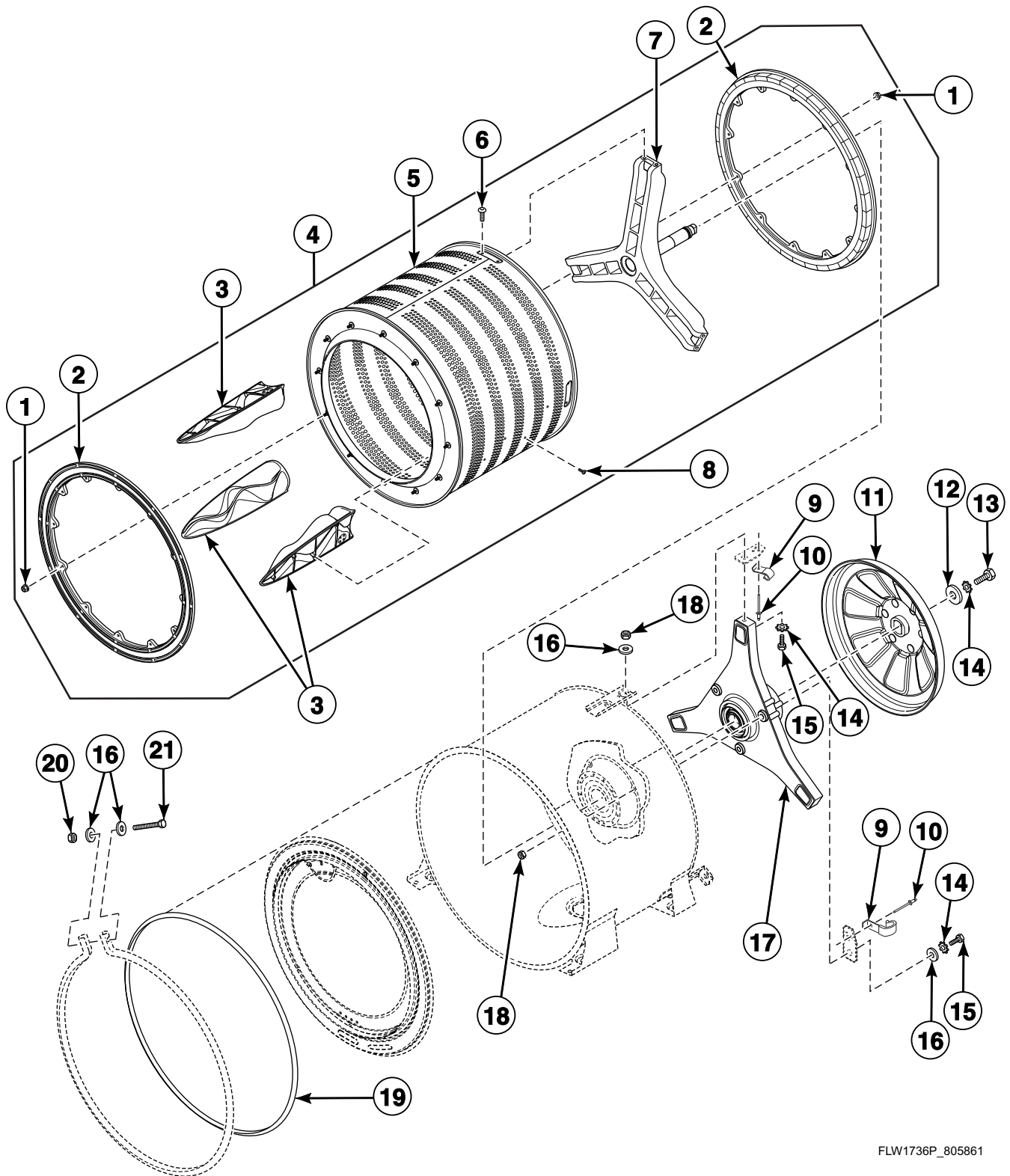


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Outer Tub, Front and Clamp Ring

REF	PART NO.	DESCRIPTION	COMMENTS
	808433	Out-of-Balance Switch Harness	Models AFNEPBSP119TB01, AFNEPBSP119TB13, AFNEPBSP119TW01 and AFNEPBSP119TW13
1	803415	Out-of-Balance Switch Assembly	Through Serial No. 2012999999
	807384	Out-of-Balance Switch Assembly	Starting Serial No. 2101000001
2	800461	Screw	
3	804458	Washer	
4	804457	Out-of-Balance Switch Bracket	Through Serial No. 2012999999
	807280	Out-of-Balance Switch Bracket	Starting Serial No. 2101000001
5	800452	Nut	
6	D500049	Warning Label	
7	29175	Grommet	
8	808013	Pressure Bulb	
9	36985	Hose Clip	
10	804483	Pressure Sensor Tube Assembly	
11	803891	Hose Clamp	
12	803864	Outer Tub Assembly	Through Serial No. 1910999999 except Serial Nos. 1908066087 to 1909000879
	807618	Outer Tub Assembly	Serial Nos. 1908066087 to 1909000879 and starting Serial No. 1911000001 to 2010999999
	807479	Outer Tub Assembly	Starting Serial No. 2011000001
13	803777P	Shock Assembly	Must replace all four
14	807476	Counterweight	Through Serial No. 2012999999
	807476	Counterweight	Starting Serial No. 2101000001
15	803770	Tub Front	
16	806308	Foreign Object Deflector	Black; Includes screws
	806313	Foreign Object Deflector	Gray; Includes screws
	806361	Foreign Object Deflector	Tall; Gray; Includes screws
17	803801	Tub Front Seal	
18	803802	Clamp Ring	
19	F430218	Nut	
20	M400081	Washer	
21	800462	Screw	
22	802596	Screw	
23	804467	Clothes Guard Deflector	
	805548	Clothes Guard Deflector	Heavy duty
24	803879	Tub Front Assembly	Includes items 15, 22, 23 and 25
25	802343	Nut	

Inner Basket, Trunnion, Bearing Housing and Pulley

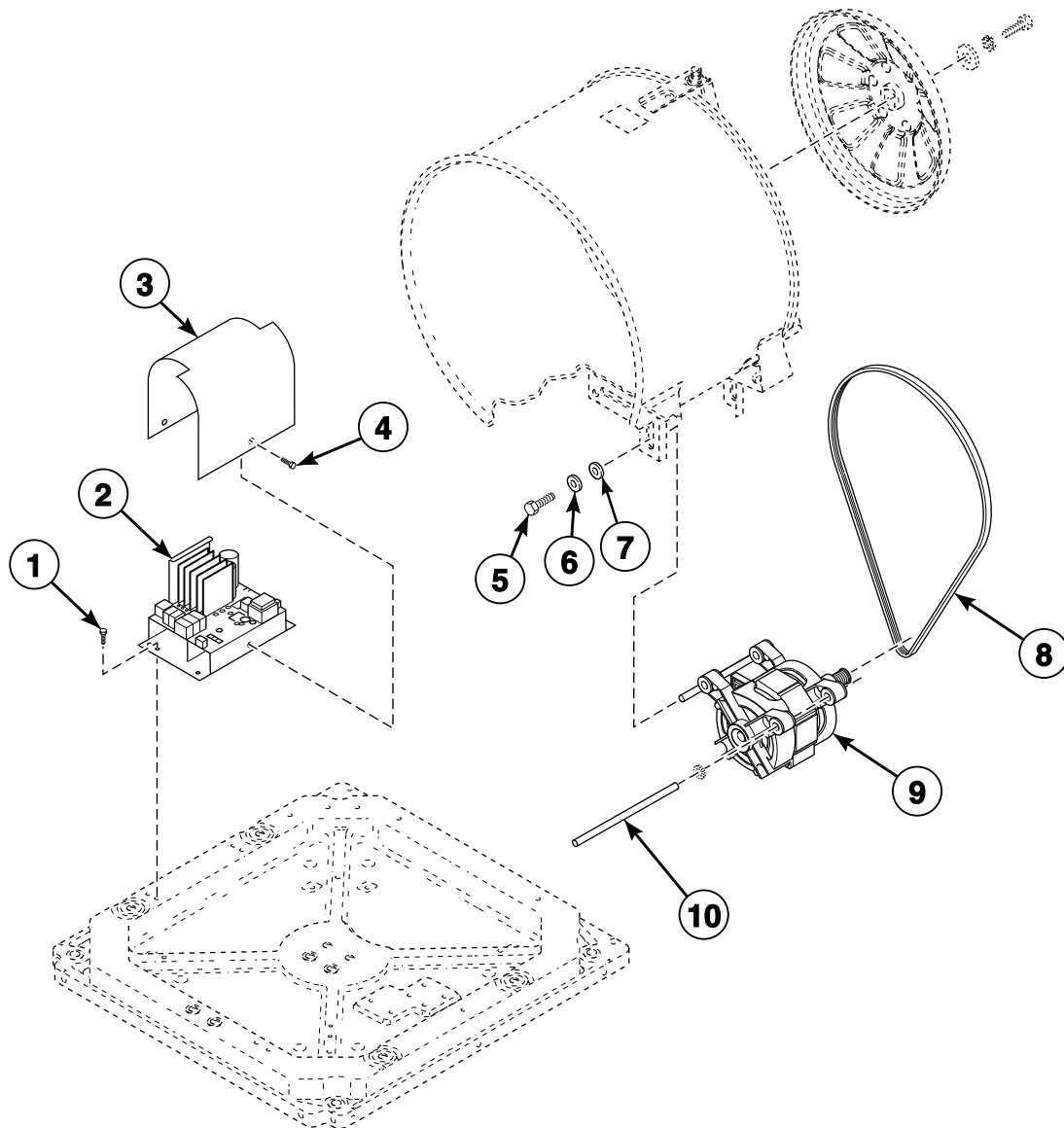


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Inner Basket, Trunnion, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Pulley to inner basket shaft
1	804418	Nut	
2	804393	Balance Ring Assembly	
3	804382	Lifter	
4	804376P	Inner Basket Assembly Kit	
5	804374P	Inner Basket Assembly	
6	804398	Screw	
7	808043P	Trunnion Shaft Kit	
8	800548	Screw	
9	800553	Hose Clip	
10	685847	Pop Rivet	
11	808197	Pulley Assembly	
12	807679	Washer	
13	685831	Screw	Left hand thread
14	M403958	Washer	
15	F430116	Screw	
16	M400081	Washer	
17	805525	Bearing Housing Kit	Includes hardware and tool
18	800452	Nut	
19	803801	Tub Front Seal	
20	F430218	Nut	
21	800462	Screw	

Motor and Belt

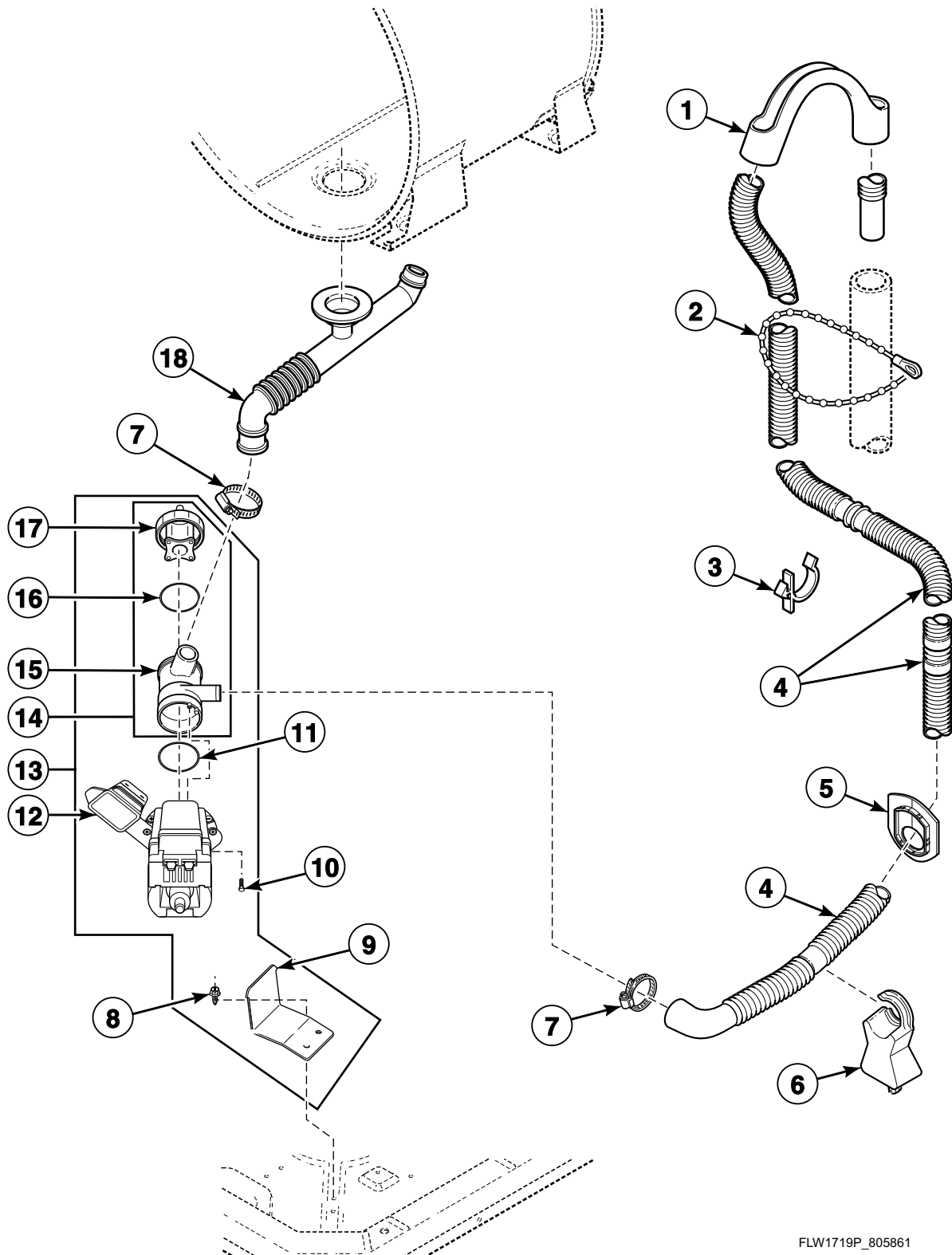


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Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
	807441	Control Bracket	Starting Serial No. 2101000001
	807623	Belt Install Tool	
	808255	Control Bracket	Models AFNEPBSP119TB01, AFNEPBSP119TB13, AFNEPBSP119TW01 and AFNEPBSP119TW13
1	D503661	Screw	Through Serial No. 2012999999
	F8206901	Screw	Starting Serial No. 2101000001
2	808554	Inverter Kit	Models AFNEPBSP119TB01, AFNEPBSP119TB13, AFNEPBSP119TW01 and AFNEPBSP119TW13
	807175P	Inverter Control Assembly	All other models through Serial No. 2012999999
	808149P	Output Control Assembly	All other models starting Serial No. 2101000001; Without filter
3	804878	Motor Control Shield	Through Serial No. 2012999999
4	D501524	Screw	
5	M400057	Screw	Through Serial No. 2010999999
	02916	Screw	Starting Serial No. 2011000001
6	02834	Washer	Through Serial No. 2010999999
7	M400080	Washer	Through Serial No. 2010999999
8	804985	Drive Belt	Through Serial No. 1910999999 except Serial Nos. 1908066087 to 1909000879
	807429P	Belt Kit	Use with belt install tool; Serial Nos. 1908066087 to 1909000879 and starting Serial No. 1911000001
9	805726P	Motor and Rod Assembly Kit	Includes item 10; Through Serial No. 2010071306
	808034P	Motor and Rod Assembly Kit	Includes item 10; Starting Serial No. 2010071307 through serial no. 2012999999
	808067P	Motor and Rod Assembly Kit	Includes item 10; Starting Serial No. 2101000001
10	803861	Motor Rod	Through Serial No. 2010999999
	807739	Motor Rod	Starting Serial No. 2011000001

Drain Hose and Pump

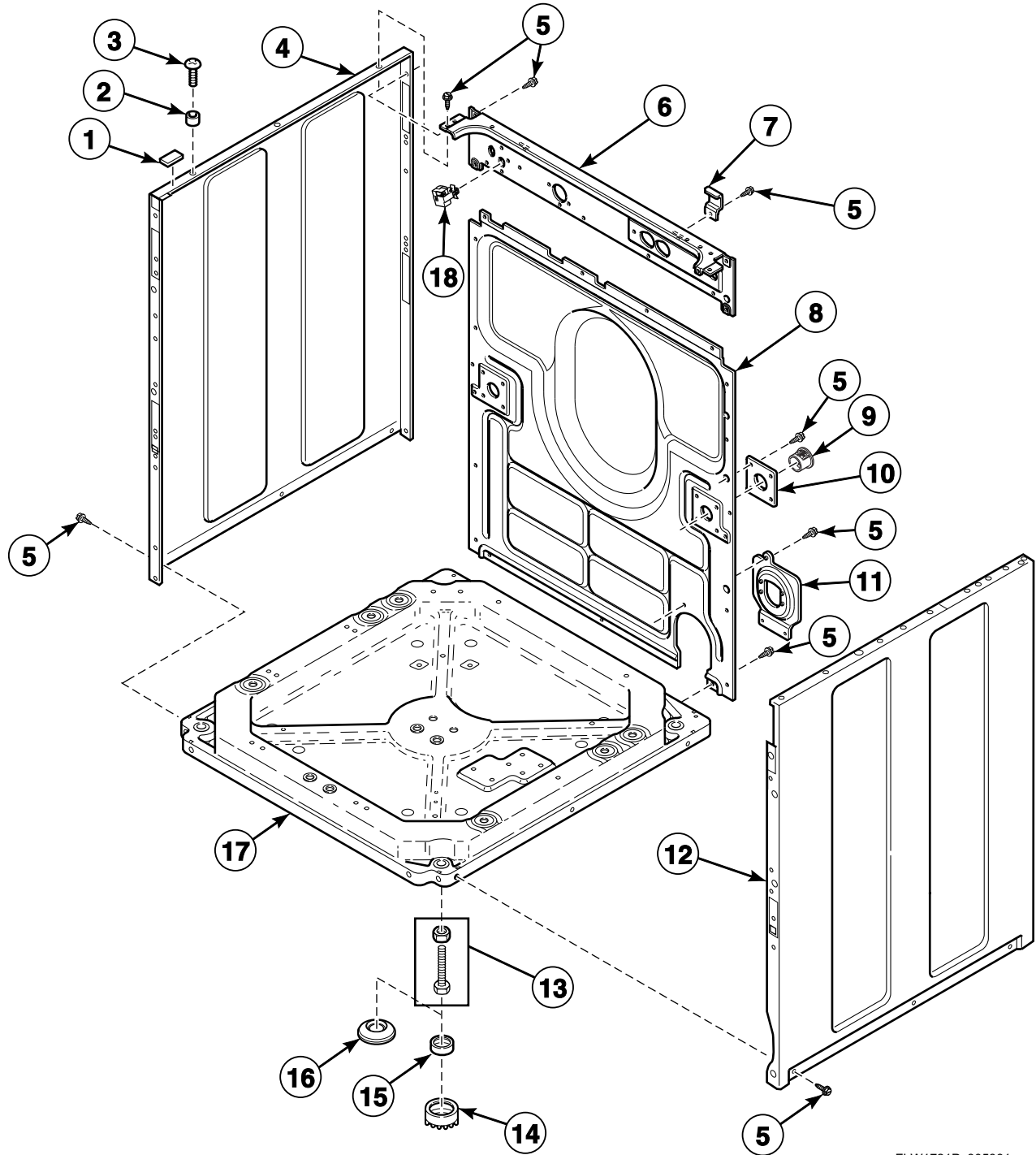


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Drain Hose and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
	204512	Drain Extension Kit	
1	33615	Drain Hose Sleeve	
2	33489	Standpipe Strap	
3	36014	Retainer Clip	
4	803976	Drain Hose	
5	32219	Strain Relief	
6	38732	Hose Stand	
7	F200204	Hose Clamp	
8	D503661	Screw	
9	803814	Drain Base Bracket	
10	802431	Screw	
11	802429P	O-Ring	
12	803815	Drain Pump Isolator	
13	808196P	Drain Pump Assembly	Includes items 8-12 and 14-17
14	802434P	Pump Housing Assembly	Includes items 15-17
15	802428	Pump Housing	
16	802427	Gasket	
17	802426P	Lid Assembly	Includes filter
18	803829	Tub-to-Pump Hose	
	27615T-1	Sealant	Tub-to-pump hose to outer tub

Base, Side and Rear Panels

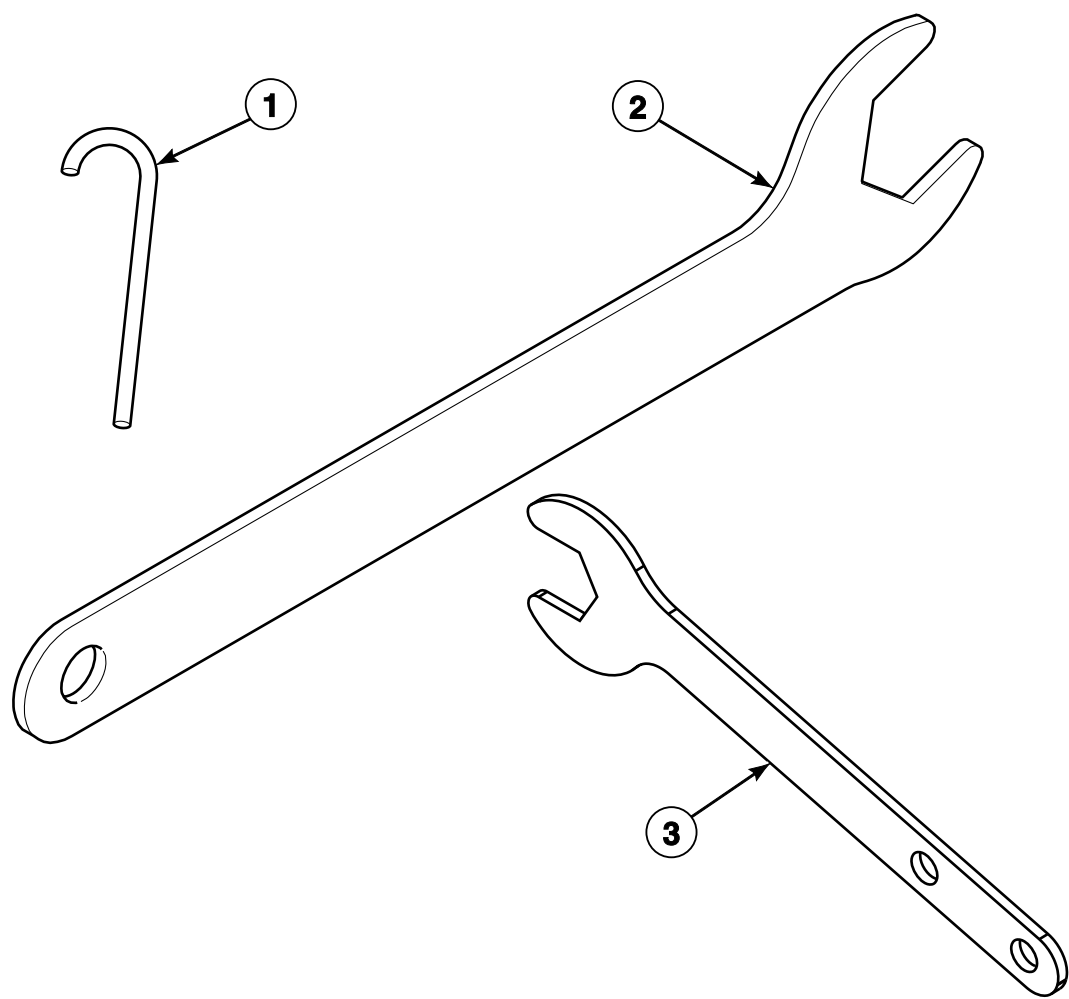


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Base, Side and Rear Panels

REF	PART NO.	DESCRIPTION	COMMENTS
	841P3	Leveling Leg and Foot Kit	Contains 4 of 205088 Leveling Leg Assembly and 4 of 34318 Rubber Foot
1	36226	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	800004WP	Cabinet Panel Kit	White; Left; Includes corner gusset with hardware
	802525P	Cabinet Side Panel	Stainless steel; Left
	800004BP	Cabinet Panel Kit	Black; Left
5	D503661	Screw	
6	803789	Rear Panel	Models AFNE9BSP117TW01, AFNE9BSP117TW13, AFNEPBSP119TW01, AFNEPBSP119TW13 and ZFNE9BSP117CW13
	803790	Rear Panel	Fixed; Through Serial No. 1810000001; All other models
	806716	Rear Panel	Fixed; Starting Serial No. 1810000001; All other models
7	D510136	Top Hinge	Models AFN50RSP113TW01, AFN50RSP115TW01, AFN50RSP115TW13, AFNE9RSP113TW01, AFNE9RSP115TW01, AFNE9RSP115TW13, AFNE9RSP116TW01 and AFNE9RSP116TW13
8	803789	Rear Panel	Removable
9	M412154	Hole Plug	
10	803851	Shipping Plate	
11	803828	Drain Hose Bracket	
12	802526P	Cabinet Side Panel	Stainless steel; Right
	800005WP	Side Panel Kit	White; Right
	800005BP	Side Panel Kit	Black; Right
13	205088	Leveling Leg Assembly	
14	D501855	Rubber Foot	Use to prevent movement on smooth surface floor coverings; Install over two existing front rubber feet (item 14)
15	34318	Rubber Foot	
16	155P3	Anchor	Includes 4 rubber discs with adhesive backing
17	803876	Base Assembly	
18	202470	Pressure Sensor	

Special Tools

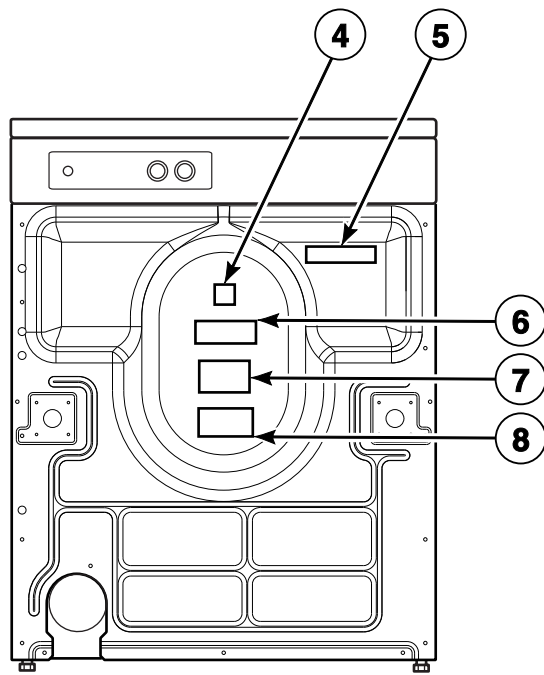
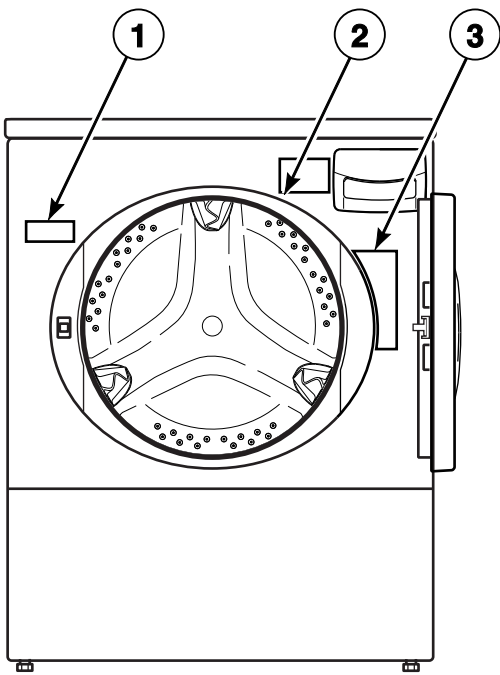


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Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
	807623	Belt Install Tool	
1	802336	Pulley Bolt Tightening Fixture	Use to install inner basket
2	392P4	Shock Adjusting Wrench	Use for adjusting leveling leg nuts
3	205655	Leveling Leg Locknut Wrench	Use for adjusting leveling leg nuts

Labels

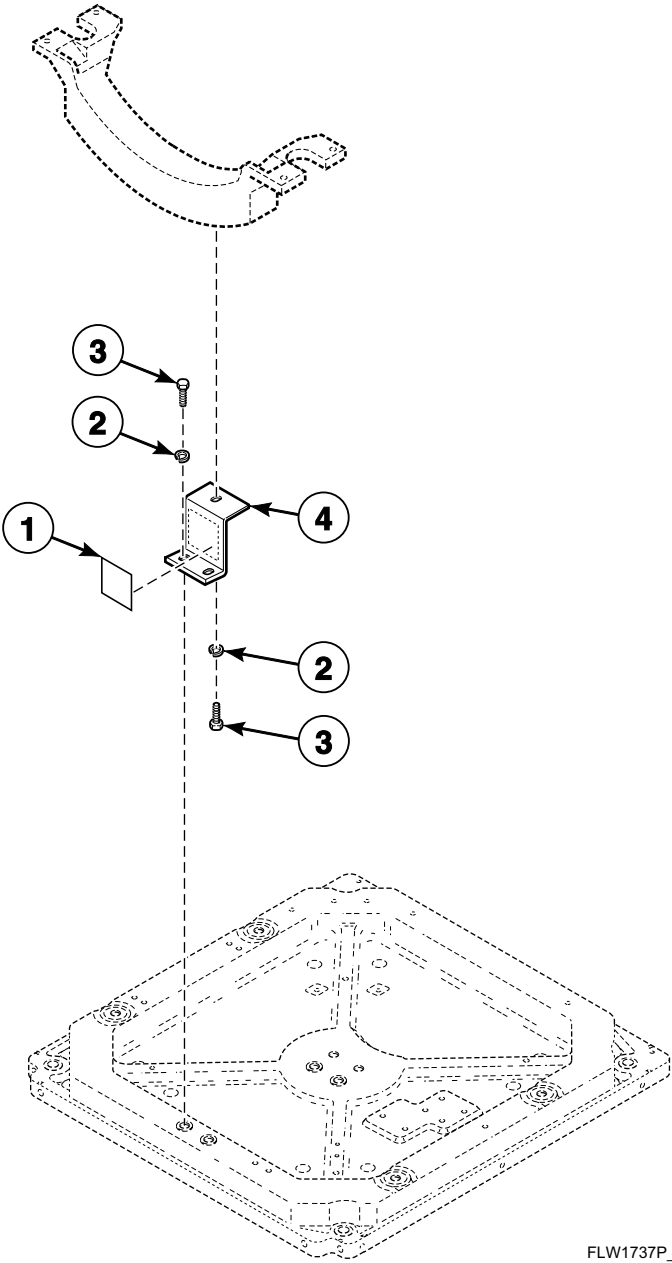


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Labels

REF	PART NO.	DESCRIPTION	COMMENTS
1	807222	Notice Label	
2	806575	Oversudsing Label	English
	802838	Oversudsing Label	Spanish
3	806714	Warning Label	Reduce fire risk; Door locked; Models AFN50RSP115TW13, AFNE9BSP115TN13, AFNE9BSP115TW13, AFNE9BSP116TN13, AFNE9BSP116TW13, AFNE9BSP117TB13, AFNE9BSP117TW13, AFNE9RSP115TW13, AFNE9RSP116TW13, AFNEPBSP119TB13, AFNEPBSP119TW13, ZFNE9BSP117CB13 and ZFNE9BSP117CW13
	802367	Warning Label	Reduce fire risk; Door locked; All other models
4	D513371	Read Instructions Label	
5	D519164	Warning Label	
6	685928	Left Hand Thread Label	Left hand thread
7	807561	Warning Label	Disconnect power
8	D500314	Warning Label	

Shipping Materials

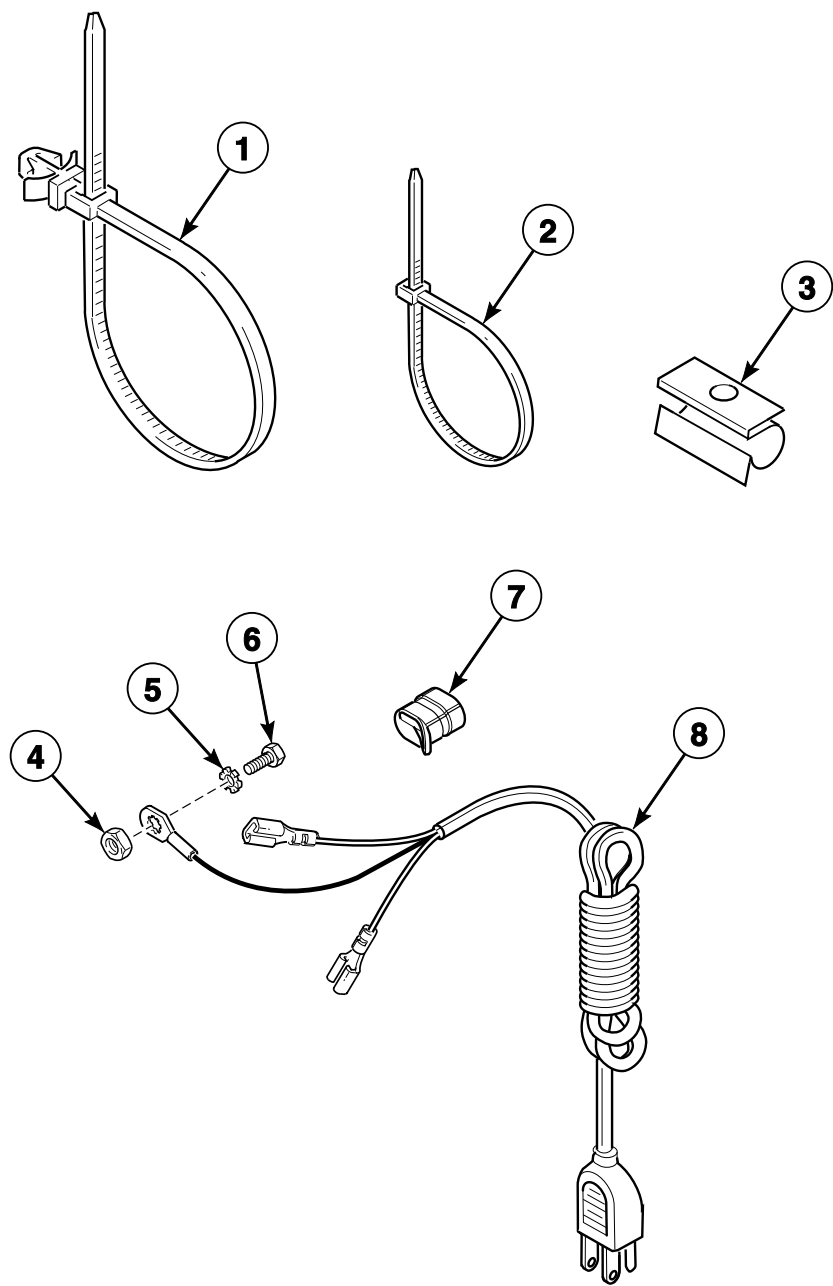


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Shipping Materials

REF	PART NO.	DESCRIPTION	COMMENTS
	807452	Shipping Bolt Assembly	
	807550	Label	Remove shipping brace; Long tongue label
1	807552	Shipping Bracket Label	Remove shipping brace; Square label
2	M400014	Washer	4 required
3	F430116	Screw	4 required
4	807448	Shipping Brace	

Wire Ties, Harness Clips and Lead-In Cord

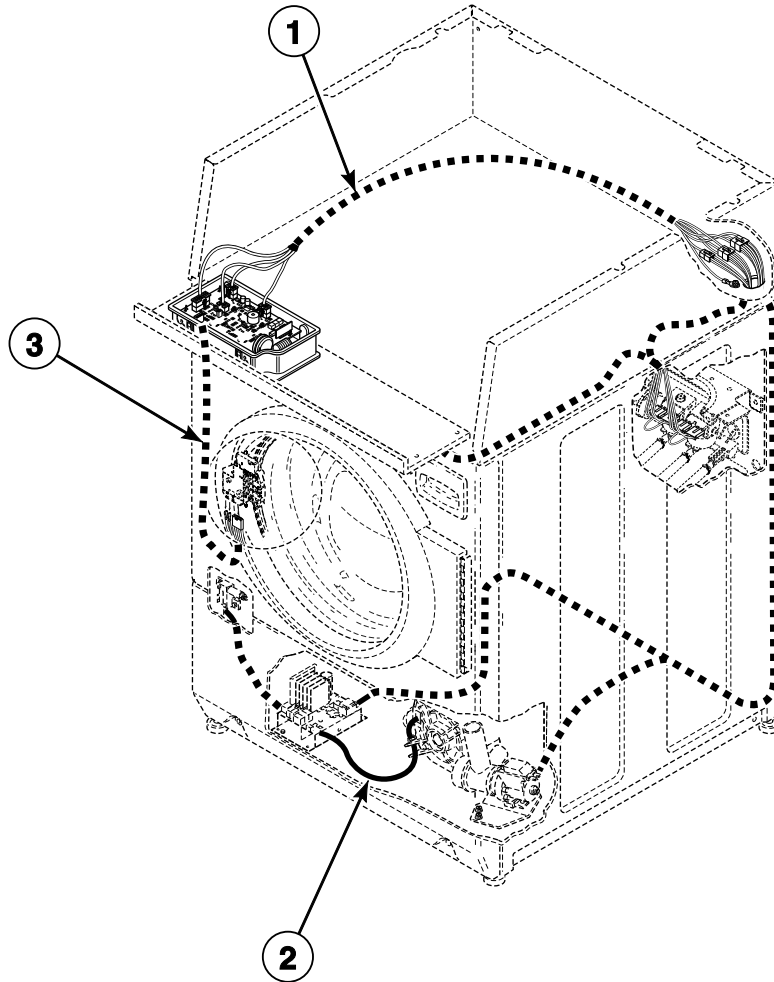


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Wire Ties, Harness Clips and Lead-In Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	38663	Wire Tie	
2	55881	Harness Strap	
3	36985	Hose Clip	
4	03673	Nut	
5	03815	Washer	
6	20530	Screw	
7	38384	Strain Relief	
8	202777	Lead-In Cord	

Wire Harnesses and Wires



FLW1757P_805861

Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	808291	Power Harness	Models AFNEPBSP119TB01, AFNEPBSP119TB13, AFNEPBSP119TW01 and AFNEPBSP119TW13
	807298	Power Harness	All other models starting Serial No. 2101000001
	45001	18 Gauge Wire	Black; Order wire by foot and terminals as required
	45380	12 Gauge Wire	Orange; Order wire by foot and terminals as required
	804432	Pressure Sensor Harness	Models AFN50RSP113TW01, AFN50RSP115TW01, AFN50RSP115TW13, AFNE9RSP113TW01, AFNE9RSP115TW01, AFNE9RSP115TW13, AFNE9RSP116TW01 and AFNE9RSP116TW13
	804433	Pressure Sensor Harness	All other models except AFNEPBSP119TB01, AFNEPBSP119TB13, AFNEPBSP119TW01 and AFNEPBSP119TW13
1	806030	Rear Control Harness	Models AFN50RSP113TW01, AFN50RSP115TW01, AFN50RSP115TW13, AFNE9RSP113TW01, AFNE9RSP115TW01, AFNE9RSP115TW13, AFNE9RSP116TW01 and AFNE9RSP116TW13 through Serial No. 2012999999
	808295	Front Control Harness	Models AFNEPBSP119TB01, AFNEPBSP119TB13, AFNEPBSP119TW01 and AFNEPBSP119TW13
	806031	Front Control Harness	All other models through Serial No. 2012999999
	807346	Front Control Harness	All other models starting Serial No. 2101000001
2	808290	Motor Harness	Models AFNEPBSP119TB01, AFNEPBSP119TB13, AFNEPBSP119TW01 and AFNEPBSP119TW13
	806029	Motor Harness	All other models through Serial No. 2012999999
	807294	Motor Harness	All other models starting Serial No. 2101000001
3	806513	Door Lock Harness Assembly	Models AFN50RSP115TW13, AFNE9BSP115TN13, AFNE9BSP115TW13, AFNE9BSP116TN13, AFNE9BSP116TW13, AFNE9BSP117TB13, AFNE9BSP117TW13, AFNE9RSP115TW13 and AFNE9RSP116TW13 through Serial No. 2012999999
	807514	Door Lock Harness Assembly	Models AFNE9BSP116TN13, AFNE9BSP116TW13, AFNE9BSP117TB13, AFNE9BSP117TW13, ZFNE9BSP117CB13 and ZFNE9BSP117CW13 starting Serial No. 2101000001
	808289	Door Lock Harness	Models AFNEPBSP119TB01 and AFNEPBSP119TW01
	808292	Door Lock Harness	Models AFNEPBSP119TB13 and AFNEPBSP119TW13
	806028	Door Lock Harness Assembly	All other models through Serial No. 2012999999
	807293	Door Lock Harness Assembly	All other models starting Serial No. 2101000001

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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Notes

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