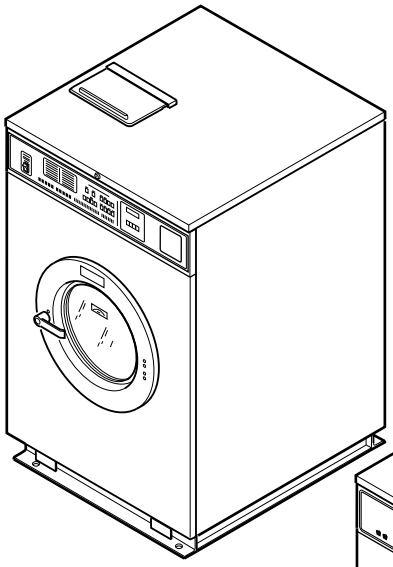
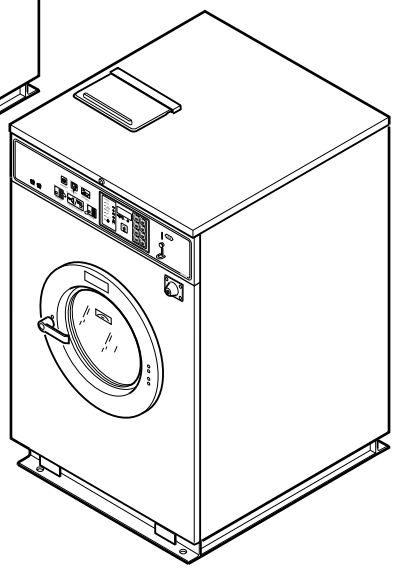
# Washer-Extractor

## Cabinet Hardmount
## HC80, SC80 and UC80 NetMaster, A or B Control and V-Computer

Refer to Page 5 for Model Numbers



**NetMaster or V-Computer**



**A or B Control**

CHM1767C_F232193

Parts

Alliance™ Laundry Systems

www.alliancelaundry.com

Part No. F232193R21
July 2026

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# Parts Ordering Information

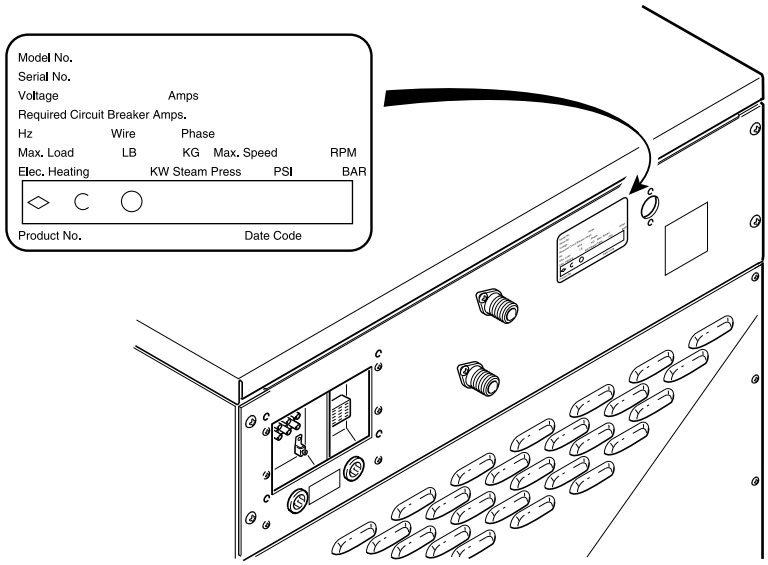
If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3121 for the name and address of the nearest authorized parts distributor.

For technical assistance, call the number listed below:

(920) 748-3121 Ripon, Wisconsin

# Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.




CHM2411P_F232193


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# Notes


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# Model Identification

Information in this manual is applicable to these washer-extractor models:

DC80NCV
HC80ACV
HC80ALV
HC80ANV
HC80AXV
HC80AYV
HC80BCV
HC80BLV
HC80BNV
HC80BXV
HC80BYV
HC80VCV
HC80VNV
HC80VXV

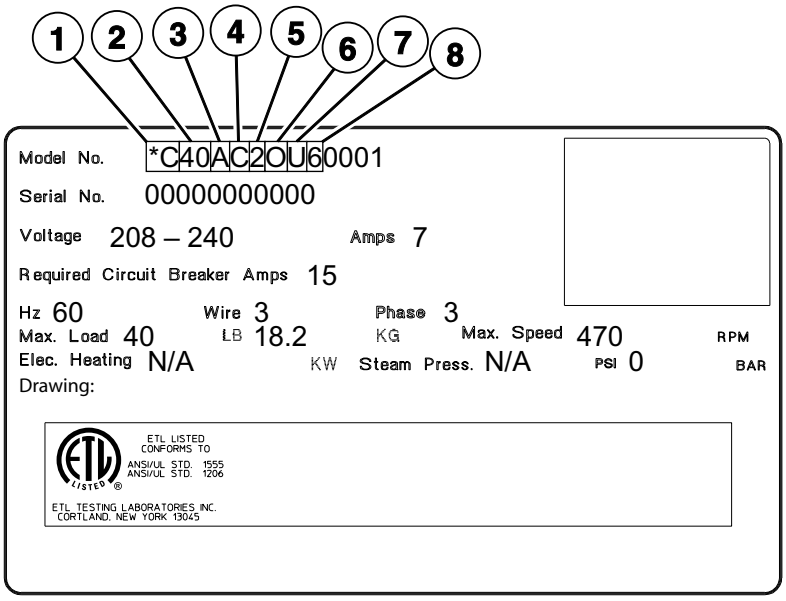
SC80ACV
SC80ALV
SC80ANV
SC80AXV
SC80AYV
SC80BCV
SC80BLV
SC80BNV
SC80BXV
SC80BYV
SC80NCV
SC80NRV
SC80NXV
SC80NYV
SC80VNV

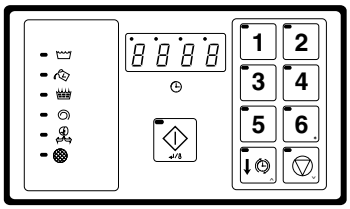
UC80ANV
UC80BNV
UC80VNV

**NOTE: This manual applies to models of design 6 only.**

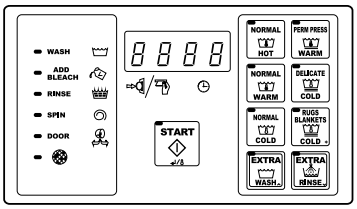

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# Product Overview for A and B-Control

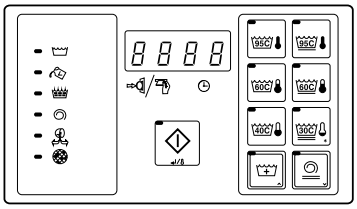


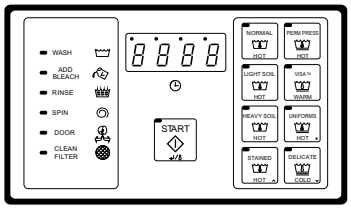
**A-Control OPL**



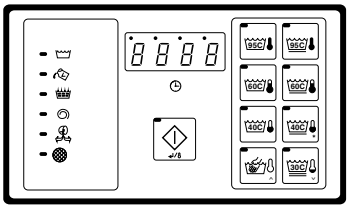
**A-Control Coin (Domestic)**



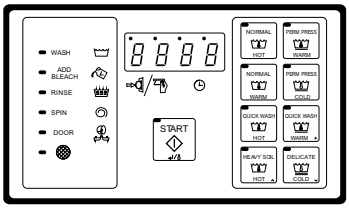
**A-Control Coin (International)**



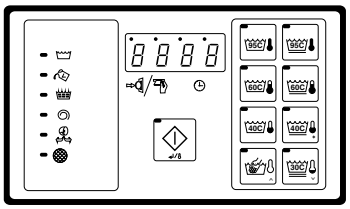
**B-Control OPL (Domestic)**



**B-Control OPL (International)**



**B-Control Coin (Domestic)**



**B-Control Coin (International)**

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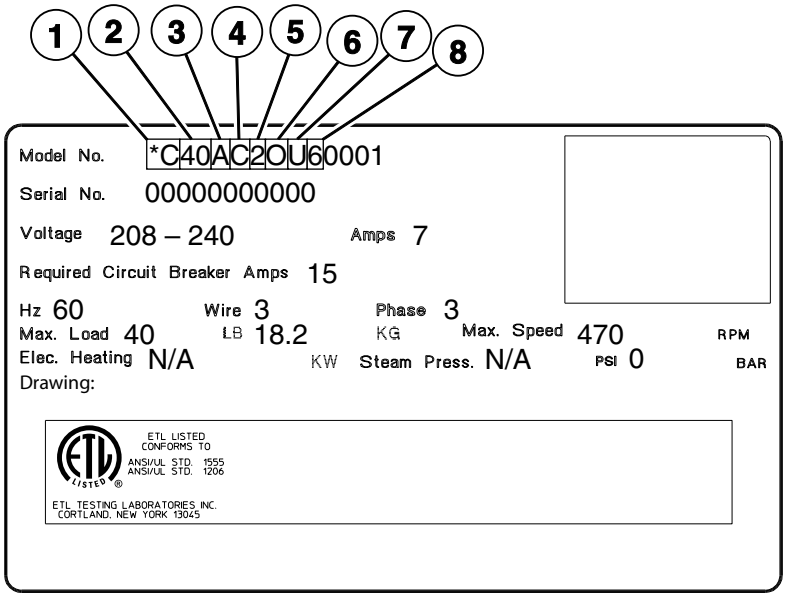

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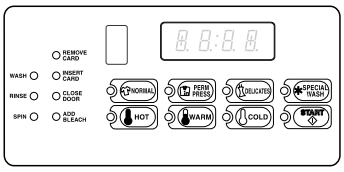
# Product Overview for A and B-Control

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | - | Product Family | DC<br>HC<br>NC<br>SC<br>UC |
| **2** | - | Capacity (Pounds) | 18<br>20<br>25<br>27<br>30<br>35<br>40<br>50<br>60<br>80<br>100<br>125 |
| **3** | - | Control | A (A-Control)<br>B (B-Control) |
| **4** | - | Actuation | C (Drop Coin Meter)<br>D (Digital Coin Meter)<br>L (Prep for Remote/Central Pay)<br>N (Non-Coin - OPL)<br>R (Cardmate Plus II)<br>X (Prep for Coin Meter)<br>Y (Prep for Card Reader) |
| **5** | - | Speed | 2 (2-Speed)<br>3 (3-Speed)<br>F (F-Speed)<br>V (Variable Speed) |
| **6** | - | Voltage | B (120/60/1/2)<br>C (380-415/50/3/4)<br>D (220-240/50/3/3)<br>E (220-240/50/1/2)<br>F (440-480/60/3/3)<br>J (220/50/3/3)<br>N (440-480/50-60/3/3)<br>O (200-240/60/3/3)<br>P (380-415/50-60/3/3)<br>Q (200-240/50-60/3/3)<br>X (200-240/50-60/1/3)<br>Y (208-240/60/1/2) |
| **7** | - | Side Panel | N (Network Board Installed)<br>P (Network Adaptable)<br>U (Standard Specs)<br>1 (Stainless Steel)<br>2 (Network Board Installed with Stainless Sides)<br>3 (Network Adaptable with Stainless Sides) |
| **8** | - | Design | 1-4 and 6 |

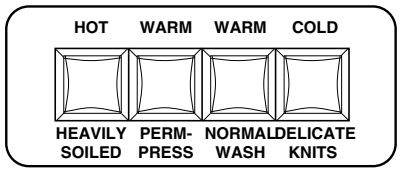

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# Product Overview for NetMaster, Mechanical Timer and P, S and V-Computer

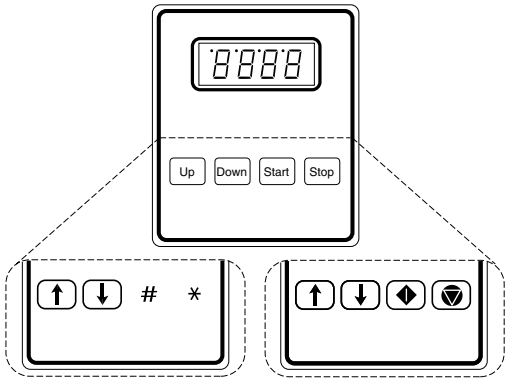



NetMaster




Mechanical Timer




P, S and V-Computer

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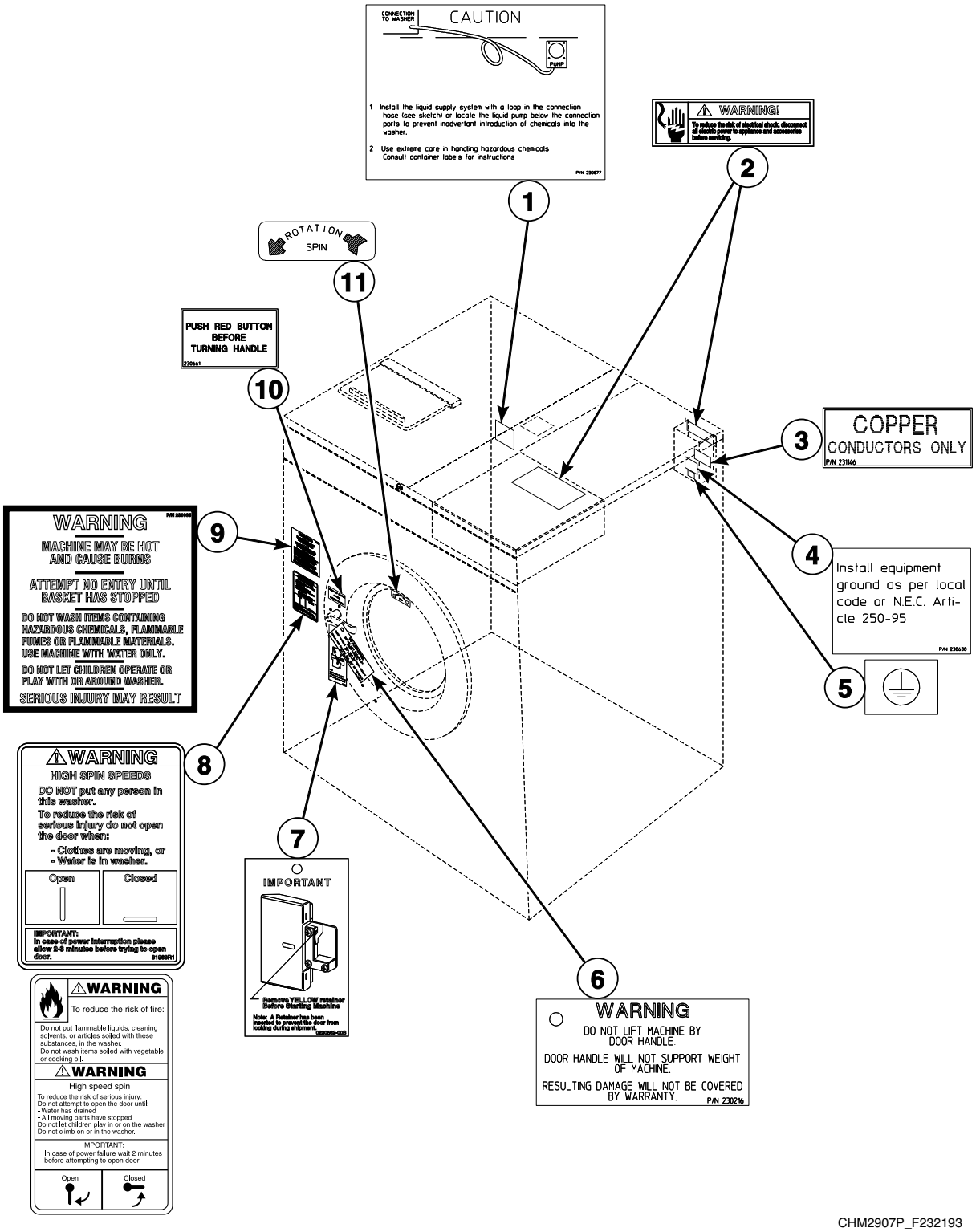

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# Product Overview for NetMaster, Mechanical Timer and P, S and V-Computer

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | - | Product Family | DC<br>HC<br>NC<br>SC<br>UC |
| **2** | - | Capacity (Pounds) | 18<br>20<br>25<br>27<br>30<br>35<br>40<br>50<br>60<br>80<br>100<br>125 |
| **3** | - | Control | M (Mechanical Timer)<br>N (NetMaster)<br>P (P-Computer)<br>S (S-Computer)<br>V (V-Computer) |
| **4** | - | Actuation | C (Drop Coin Meter)<br>D (Digital Coin Meter)<br>L (Prep for Remote/Central Pay)<br>N (Non-Coin - OPL)<br>R (Cardmate Plus II)<br>X (Prep for Coin Meter)<br>Y (Prep for Card Reader) |
| **5** | - | Speed | 2 (2-Speed)<br>3 (3-Speed)<br>F (F-Speed)<br>V (Variable Speed) |
| **6** | - | Voltage | B (120/60/1/2)<br>C (380-415/50/3/4)<br>D (220-240/50/3/3)<br>E (220-240/50/1/2)<br>F (440-480/60/3/3)<br>J (220/50/3/3)<br>N (440-480/50-60/3/3)<br>O (200-240/60/3/3)<br>P (380-415/50-60/3/3)<br>Q (200-240/50-60/3/3)<br>X (200-240/50-60/1/3)<br>Y (208-240/60/1/2) |
| **7** | - | Side Panel | N (Network Board Installed)<br>P (Network Adaptable)<br>U (Standard Specs)<br>1 (Stainless Steel)<br>2 (Network Board Installed with Stainless Sides)<br>3 (Network Adaptable with Stainless Sides) |
| **8** | - | Design | 1-4 and 6 |


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# Decals




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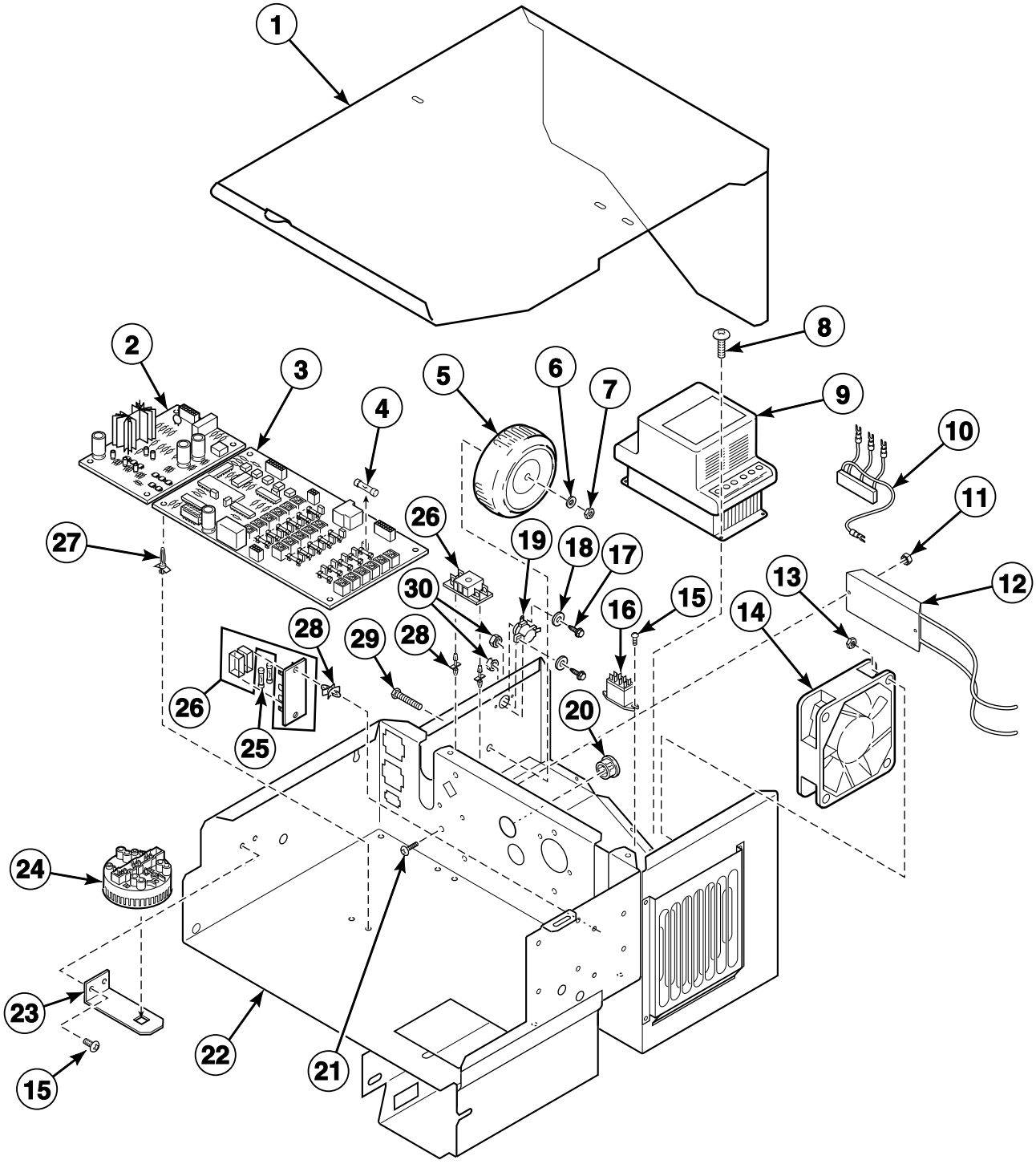

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# Decals

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F230877 | Liquid Supply Decal | Models HC80ANV, HC80BNV, HC80VNV, SC80ANV, SC80BNV, SC80VNV, UC80ANV, UC80BNV and UC80VNV |
| **2** | D519164 | Warning Label | |
| **3** | F231146 | Conductor Decal | |
| **4** | F230630 | Ground Decal | |
| **5** | F230739 | Ground Decal | |
| **6** | F230216 | Do Not Lift Decal | |
| **7** | F230528 | Remove Door Lock Tag | Models HC80ANV, HC80BNV, HC80VNV, SC80ANV, SC80BNV, SC80VNV, UC80ANV, UC80BNV and UC80VNV |
| **8** | 81968 | Door Warning Label | Models DC80NCV, HC80VCV, HC80VNV, HC80VXV, SC80NCV, SC80NRV, SC80NXV, SC80NYV, SC80VNV and UC80VNV |
| | F200284600 | Do Not Open Warning Decal | Models HC80ACV, HC80ALV, HC80ANV, HC80AXV, HC80AYV, HC80BCV, HC80BLV, HC80BNV, HC80BXV, HC80BYV, SC80ACV, SC80ALV, SC80ANV, SC80AXV, SC80AYV, SC80BCV, SC80BLV, SC80BNV, SC80BXV, SC80BYV, UC80ANV and UC80BNV |
| **9** | F231065 | Personal Injury Warning Decal | |
| **10** | F230661 | Push Red Button Decal | |
| **11** | F230693 | Counterclockwise Spin Rotation Decal | |


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# Control Module - NC, NR, NX and NY Models (Drawing 1 of 2)





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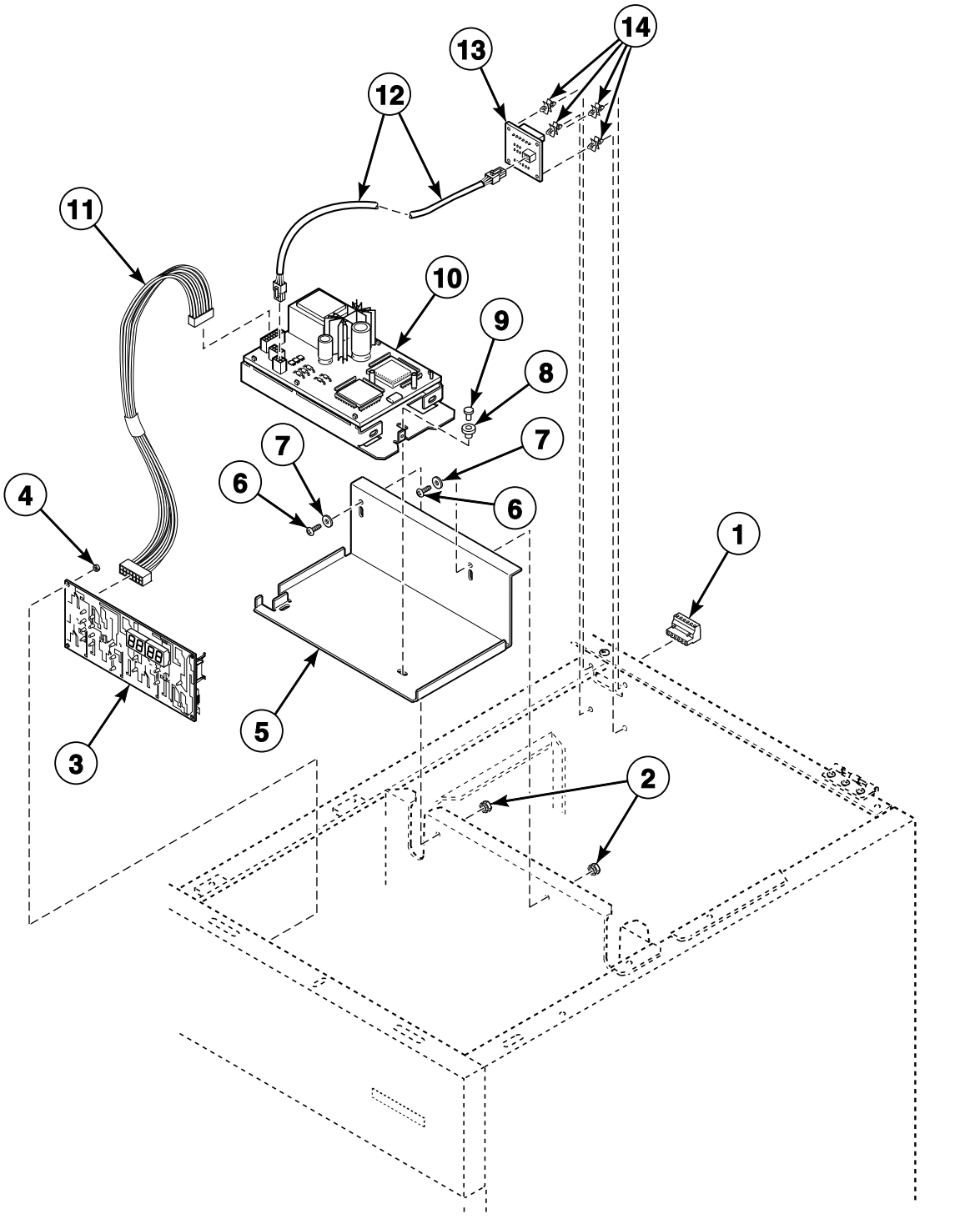
# Control Module - NC, NR, NX and NY Models (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F0360160-00P | Line Reactor Kit | Use with F370843 Inverter Drive |
| | F0360167-00P | Line Reactor Kit | Use with F370844 Inverter Drive |
| 1 | N/A | Module Box Cover | |
| 2 | F370432P | Door Lock Control CCA | |
| 3 | F370433P | Output Relay CCA | |
| 4 | F350142 | Fuse | |
| 5 | F0360170-00P | Transformer | 24 Volt |
| 6 | F431137 | Washer | |
| 7 | F430215 | Nut | |
| 8 | F430916 | Screw | |
| 9 | F370843 | Inverter Drive | 160 series; 200 Volt |
| | F370844 | Inverter Drive | 160 series; 400 Volt |
| 10 | F200320900 | AC Drive Radio Filter Assembly | |
| 11 | F431016 | Nut | |
| 12 | F8080001P | AC Drive Resistor Assembly | 200 Volt |
| | F8079901P | AC Drive Resistor Assembly | 400 Volt |
| 13 | F430231 | Nut | |
| 14 | F110110 | Muffin Fan | |
| 15 | N/A | Screw | |
| 16 | M412534 | Relay | |
| 17 | F430928 | Screw | |
| 18 | F431113 | Washer | |
| 19 | F290115 | Thermostat | Models through 7/20/04 |
| | F0290116-00 | Thermostat | Models starting 7/21/04 |
| 20 | F140909 | Insulator Bushing | |
| 21 | F430909 | Screw | |
| 22 | N/A | Control Box Assembly | |
| 23 | F631920 | Water Level Switch Bracket | |
| 24 | F0340351-10P | Water Level Switch | |
| 25 | F350110 | Fuse | 1 Amp |
| | F350145 | Fuse | 1.6 Amp |
| | F350115 | Fuse | 3 Amp |
| | F350146 | Fuse | 5 Amp |
| 26 | F0350312-10 | Fuse Holder | |
| 27 | F180501 | Standoff | |
| 28 | F180506 | Standoff | |
| 29 | F430996 | Screw | |
| 30 | F431022 | Nut | |

**N/A = Part no longer available**


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# Control Module - NC, NR, NX and NY Models (Drawing 2 of 2)




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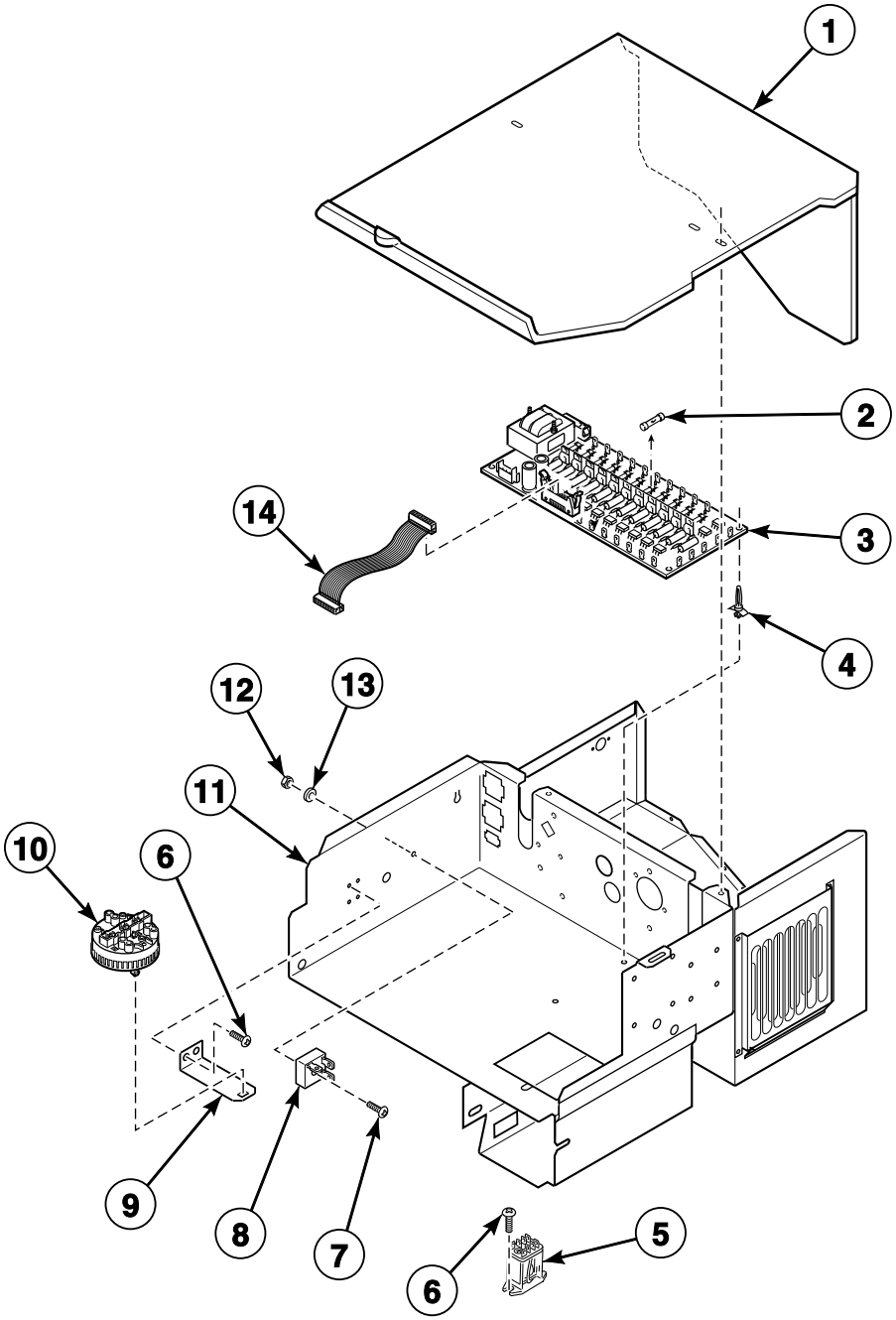

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# Control Module - NC, NR, NX and NY Models (Drawing 2 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 210099 | Communication Connector | |
| **2** | F430232 | Nut | |
| **3** | F160203P | Logic Control Assembly | |
| **4** | F431017 | Nut | |
| **5** | F634769 | Network Interface Control Mounting Bracket | |
| **6** | F430903 | Screw | |
| **7** | F430311 | Washer | |
| **8** | F170607 | Grommet | |
| **9** | F432005 | Rivet | |
| **10** | 210016P | Network Board Assembly | |
| **11** | F141886 | Network Board Harness | |
| **12** | F141888-2 | Network Interface Harness | |
| **13** | 210095P | Communication Board | |
| **14** | F180506 | Standoff | |


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# Control Module - VC, VN and VX Models Through 8/1/04 (Drawing 1 of 2)




CHM2114P_F232193


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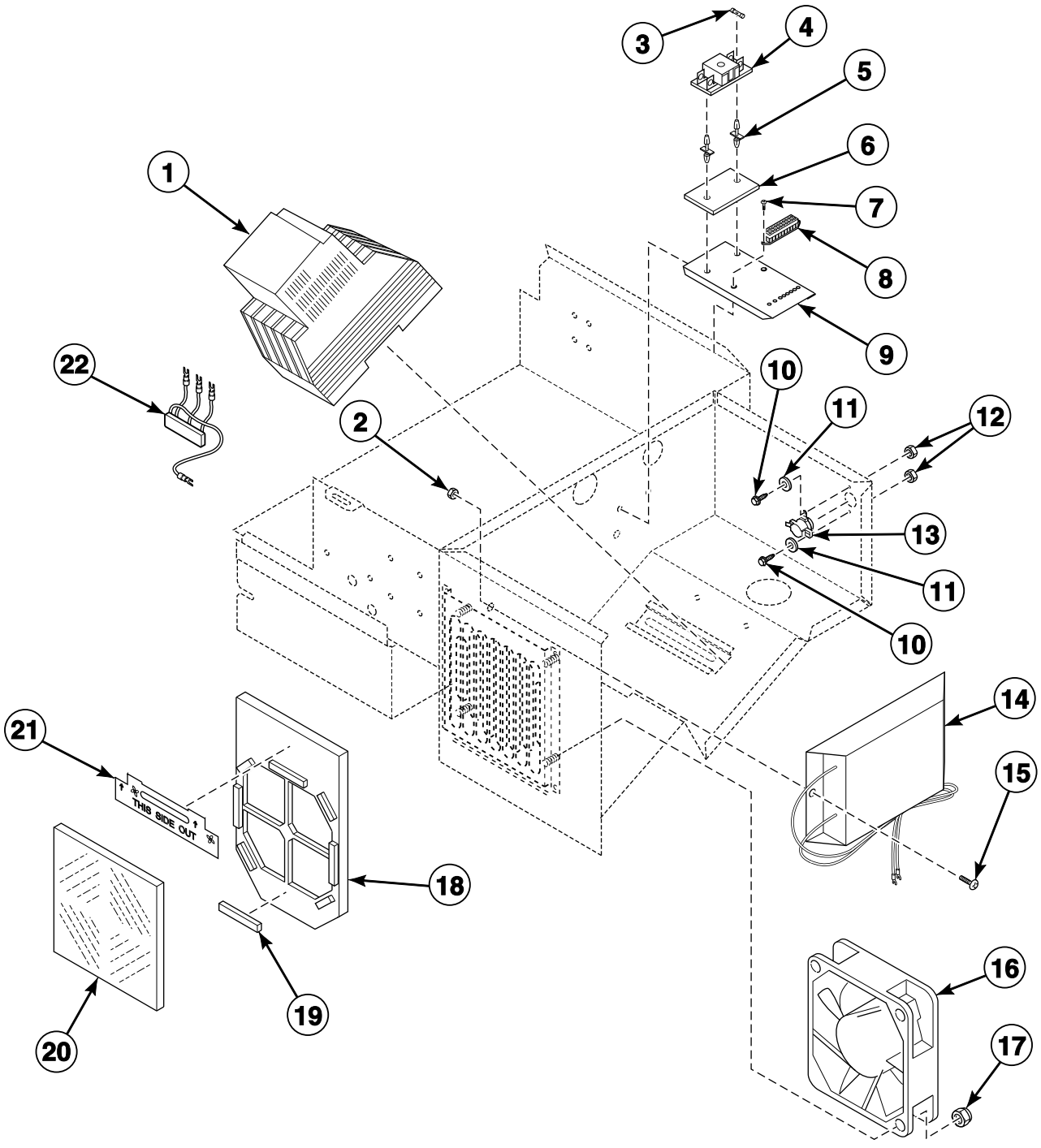
# Control Module - VC, VN and VX Models Through 8/1/04 (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F200296000P | Computer and Door Lock Harness | Use with F037044860-1 Output CCA |
| **1** | N/A | Module Box Cover | |
| **2** | F350110 | Fuse | 1 Amp |
| | F350109 | Fuse | .5 Amp |
| | F350108 | Fuse | .125 Amp |
| **3** | F8206501P | Output Board VCMP Assembly | VC and VX models; VN models through 7/21/04 |
| | F037044860-1 | Output CCA | VN models starting 7/22/04 |
| **4** | F180501 | Standoff | |
| **5** | F330227 | Flange Relay | |
| **6** | N/A | Screw | |
| **7** | F430916 | Screw | |
| **8** | F370310 | Bridge Rectifier | |
| **9** | F631920 | Water Level Switch Bracket | |
| **10** | F0340351-10P | Water Level Switch | |
| | F8223001P | Water Pressure Switch | Heat safety |
| **11** | N/A | Control Box Assembly | Models HC80VCV and HC80VXV |
| | F0637033-01 | Control Box Assembly | Models HC80VNV, SC80VNV and UC80VNV |
| **12** | F430232 | Nut | |
| **13** | 901690 | Washer | |
| **14** | F140216P | Ribbon Cable | 16 pin; 6 inch; Connects the output board cca to the microcomputer |

**N/A = Part no longer available**


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# Control Module - VC, VN and VX Models Through 8/1/04 (Drawing 2 of 2)




CHM2730P_F232193


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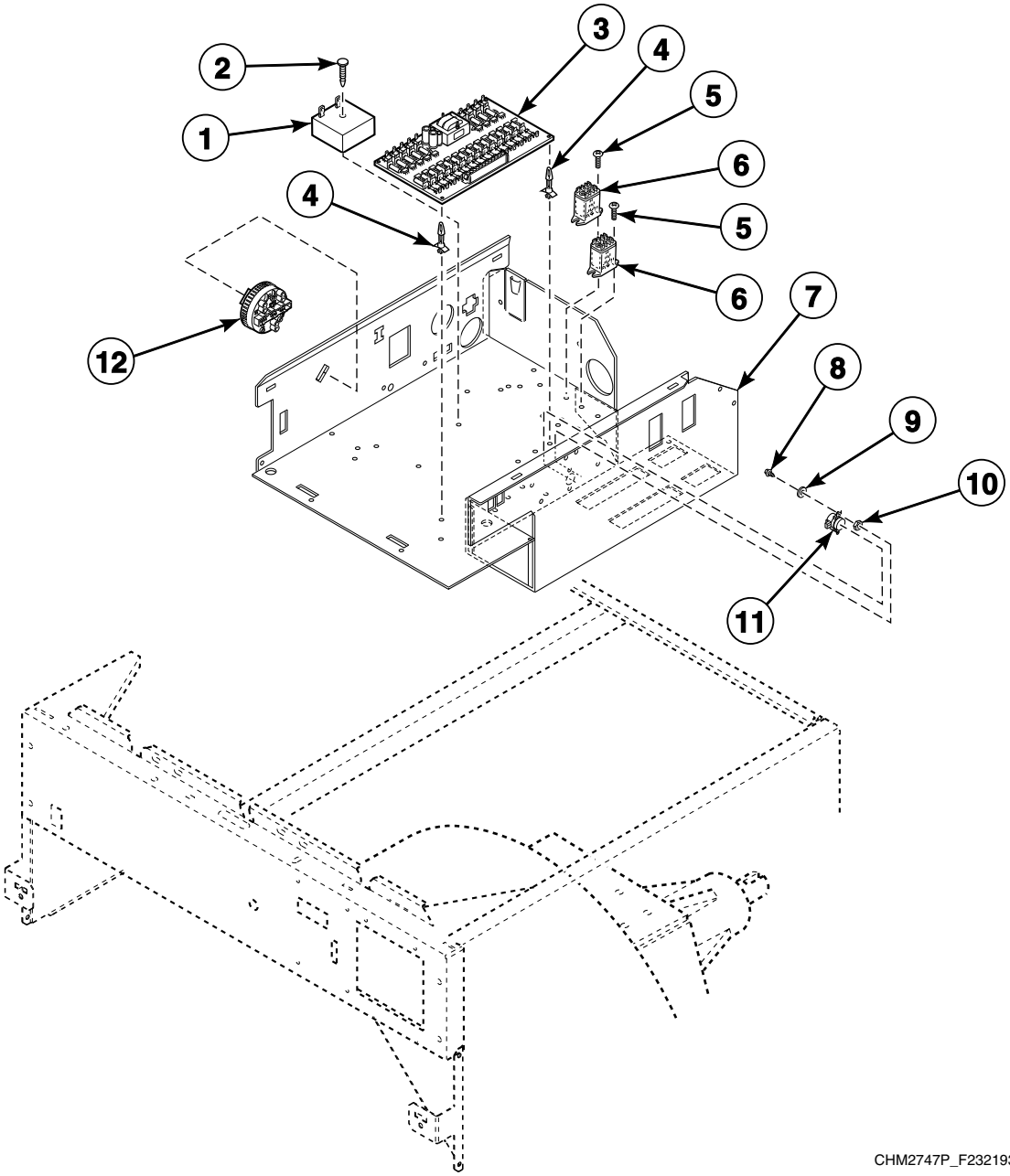
# Control Module - VC, VN and VX Models Through 8/1/04 (Drawing 2 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F0360160-00P | Line Reactor Kit | Use with F370843 Inverter Drive |
| | F0360167-00P | Line Reactor Kit | Use with F370844 Inverter Drive |
| 1 | F370843 | Inverter Drive | 160 series; 200 Volt |
| | F370844 | Inverter Drive | 160 series; 400 Volt |
| 2 | F431016 | Nut | |
| 3 | F350110 | Fuse | 1 Amp |
| | M413867 | Fuse | 2 Amp |
| 4 | F0350312-10 | Fuse Holder | |
| 5 | F180501 | Standoff | |
| 6 | F231393 | Fuse Decal | 1 Amp |
| | F231394 | Fuse Decal | 2 Amp |
| 7 | N/A | Screw | |
| 8 | F140768 | Terminal | |
| 9 | F633322 | Fuse Terminal Mounting Bracket | |
| 10 | F430928 | Screw | |
| 11 | F431113 | Washer | |
| 12 | F431022 | Nut | |
| 13 | F290115 | Thermostat | Models through 7/20/04 |
| | F0290116-00 | Thermostat | Models starting 7/21/04 |
| 14 | F8080001P | AC Drive Resistor Assembly | 200 Volt; Models starting 11/11/99 |
| | F8079901P | AC Drive Resistor Assembly | 400 Volt; Models starting 11/11/99 |
| 15 | F430909 | Screw | |
| 16 | F110106 | Muffin Fan | |
| 17 | F431016 | Nut | |
| 18 | F633321 | Cooling Fan Filter Slide | |
| 19 | F140639 | Velcro | |
| 20 | F0270321-00P | Filter | |
| 21 | F231377 | Filter Handle Decal | |
| 22 | F200320900 | AC Drive Radio Filter Assembly | |

**N/A = Part no longer available**


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# Control Module - VC, VN and VX Models Starting 8/2/04 (Drawing 1 of 2)





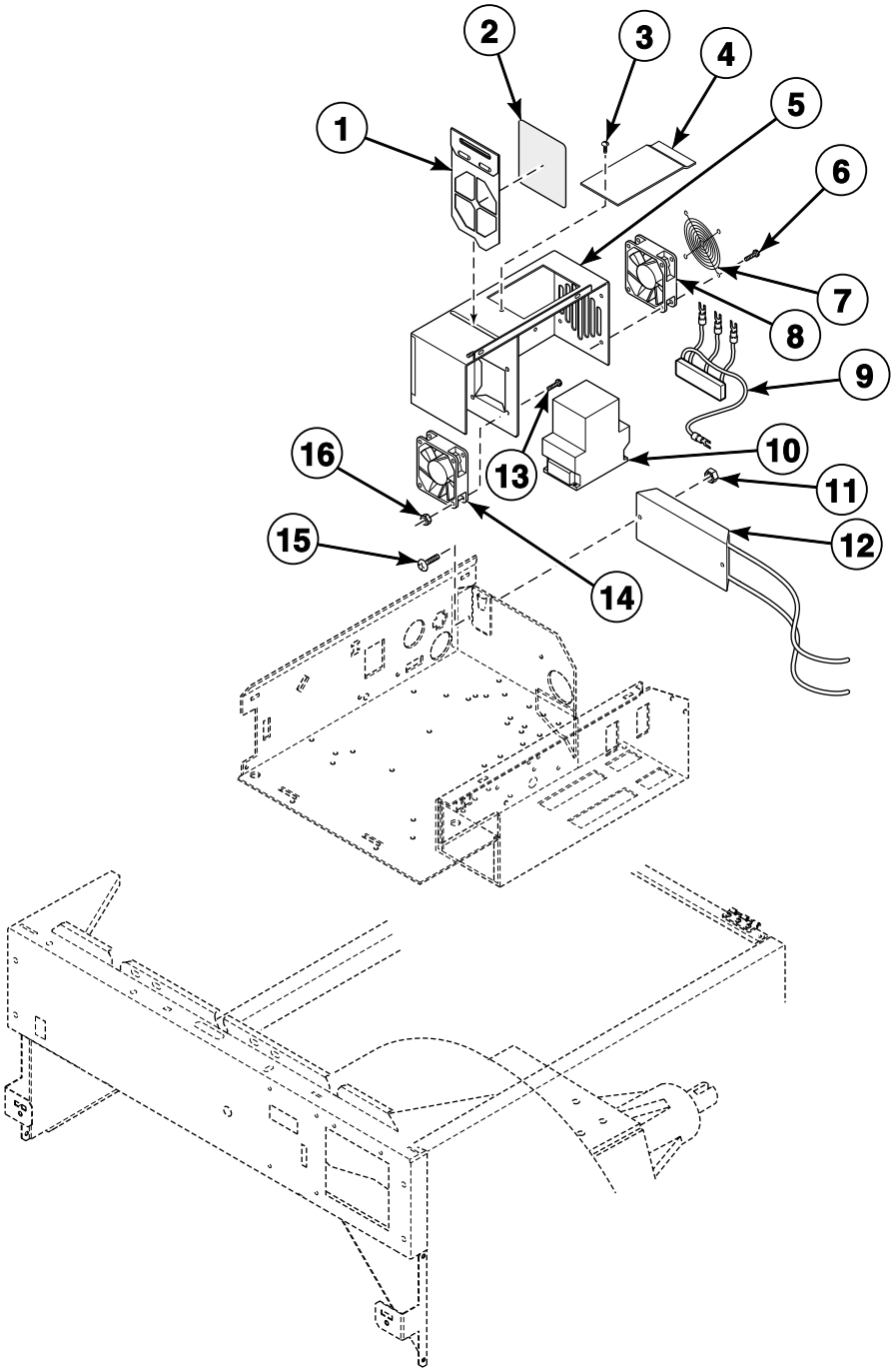
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# Control Module - VC, VN and VX Models Starting 8/2/04 (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F200296000P | Computer and Door Lock Harness | Use with F037044860-1 Output CCA |
| 1 | F0330404-00P | Timer | Models HC80VCV and HC80VXV; Models HC80VNV, SC80VNV and UC80VNV through 2/10/05 |
| 2 | F0432316-00 | Ratchet Fastener | Models HC80VCV and HC80VXV; Models HC80VNV, SC80VNV and UC80VNV through 2/10/05 |
| 3 | F8206502P | Output Board VCMP Assembly | Models HC80VCV and HC80VXV |
| | F037044860-1 | Output CCA | Models HC80VNV, SC80VNV and UC80VNV |
| | F350110 | Fuse | 1.25 Amp |
| | F350109 | Fuse | .5 Amp |
| | F350108 | Fuse | .125 Amp |
| 4 | F180501 | Standoff | |
| 5 | F0430165-00 | Screw | Models HC80VCV and HC80VXV; Models HC80VNV, SC80VNV and UC80VNV through 2/10/05 |
| 6 | F330230 | Flange Relay | Models HC80VCV and HC80VXV; Models HC80VNV, SC80VNV and UC80VNV through 2/10/05 |
| 7 | F200100102 | Module Box Assembly | Models HC80VCV and HC80VXV |
| | F200100103 | Module Box Assembly | Models HC80VNV, SC80VNV and UC80VNV |
| 8 | F430928 | Screw | |
| 9 | F431113 | Washer | |
| 10 | F431022 | Nut | |
| 11 | F0290116-00 | Thermostat | |
| 12 | F0340351-10P | Water Level Switch | |
| | F8223001P | Water Pressure Switch | Heat safety |


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# Control Module - VC, VN and VX Models Starting 8/2/04 (Drawing 2 of 2)




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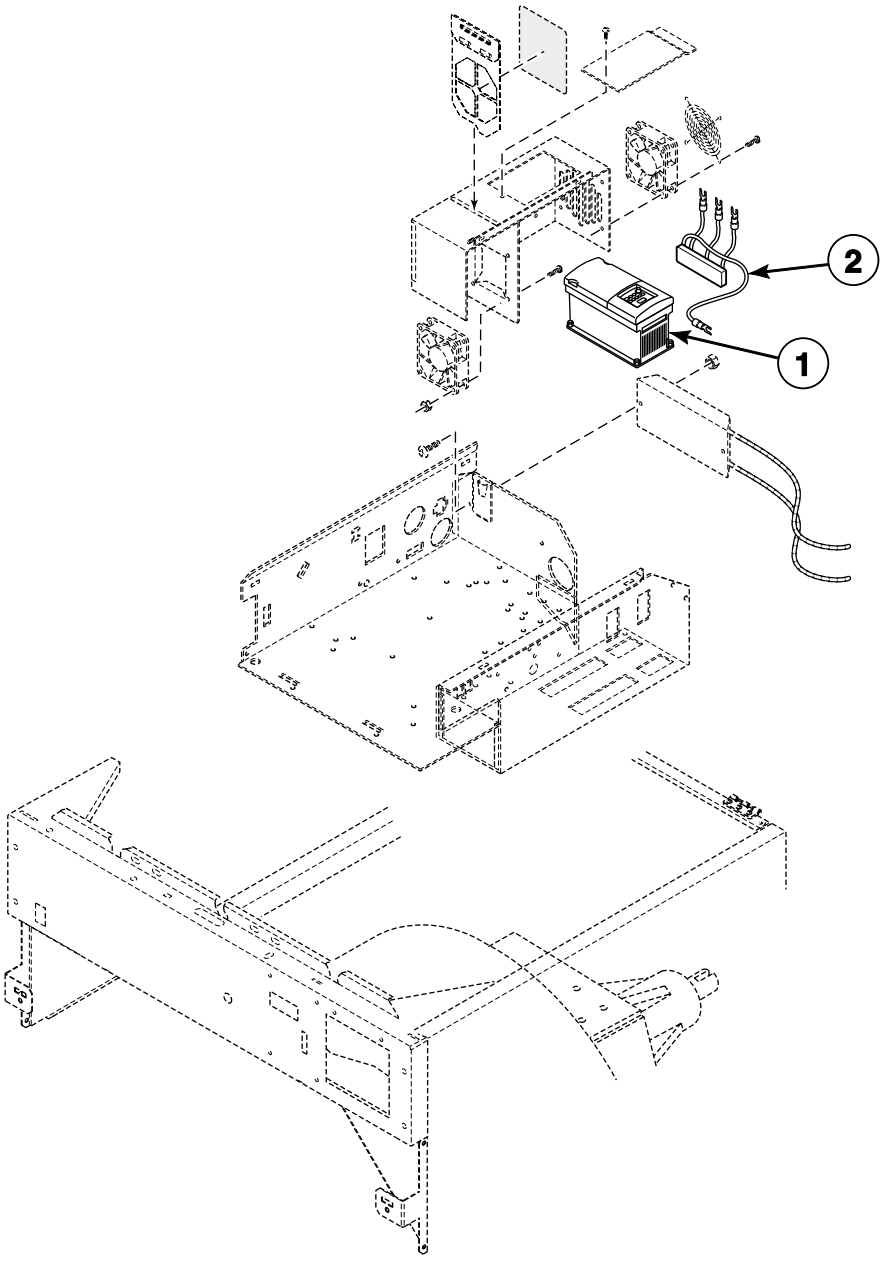

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# Control Module - VC, VN and VX Models Starting 8/2/04 (Drawing 2 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F0360160-00P | Line Reactor Kit | Use with F370843 Inverter Drive |
| | F200146800P | AC Drive Cover Assembly | Includes items 1, 3-8, 13, 14 and 16 |
| **1** | F8026401P | Air Filter Assembly | Includes item 2, F431377 Filter Handle Decal and F140639 Velcro |
| **2** | F0270321-00P | Filter | |
| **3** | F430174 | Screw | |
| **4** | F200181500 | Display Window Cover | |
| **5** | F200100201 | AC Drive Cover Assembly | |
| **6** | F430922 | Screw | |
| **7** | F0220922-00 | Fan Guard | |
| **8** | F110110 | Muffin Fan | |
| **9** | F200320900 | AC Drive Radio Filter Assembly | |
| **10** | F370843 | Inverter Drive | |
| **11** | F431016 | Nut | |
| **12** | F8080001P | AC Drive Resistor Assembly | 200 Volt |
| | F8079901P | AC Drive Resistor Assembly | 400 Volt |
| **13** | F430916 | Screw | |
| **14** | F110105 | Muffin Fan | |
| **15** | F430909 | Screw | |
| **16** | F430231 | Nut | |


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# AC Drive - VC, VN and VX Models Starting 8/2/04




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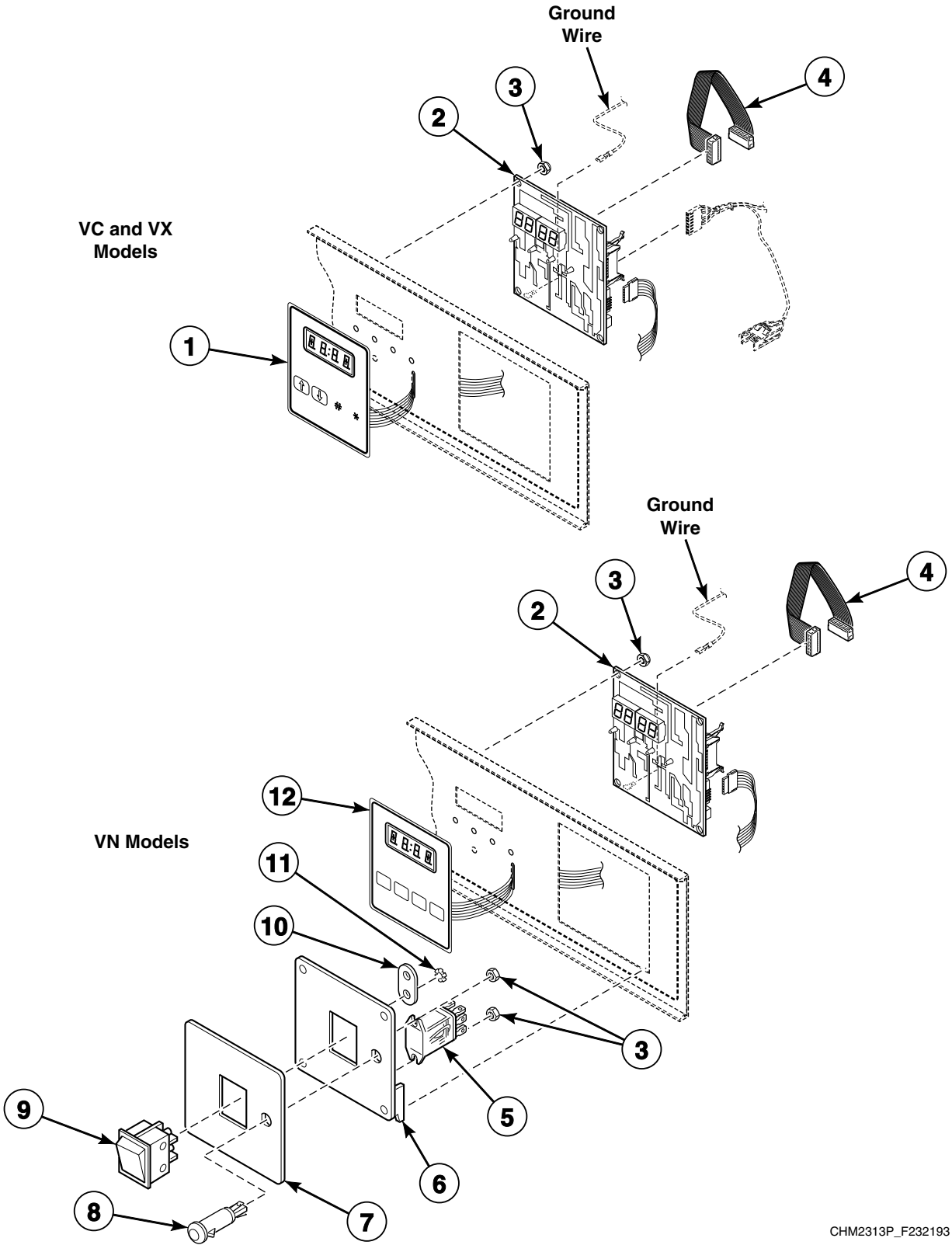

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# AC Drive - VC, VN and VX Models Starting 8/2/04

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F8172806 | 160-Series to PowerFlex 40 Drive Kit | Models HC80VCV and HC80VXV with 160-series drive; Q-voltage; Includes AC Drive F8169416 |
| | F8172808 | 160-Series to PowerFlex 40 Drive Kit | Models HC80VNV, SC80VNV and UC80VNV with 160-series drive; Q-voltage; Includes AC Drive F8169417 |
| | F8172904 | 160-Series to PowerFlex 40 Drive Kit | Models HC80VNV, SC80VNV and UC80VNV with 160-series drive; N and P-voltage; Includes AC Drive F8169418 |
| **1** | F8169416 | PowerFlex 40 Drive | Models HC80VCV and HC80VXV that have been retrofitted with F8172806 160-Series to PowerFlex 40 Drive Kit; Q-voltage |
| | F8169417 | PowerFlex 40 Drive | Models HC80VNV, SC80VNV and UC80VNV that have been retrofitted with F8172808 160-Series to PowerFlex 40 Drive Kit; Q-voltage |
| | F8169418 | PowerFlex 40 Drive | Models HC80VNV, SC80VNV and UC80VNV that have been retrofitted with F8172904 160-Series to PowerFlex 40 Drive Kit; N and P-voltage |
| **2** | F200320900 | AC Drive Radio Filter Assembly | |


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# Control Panel - VC, VN and VX Models





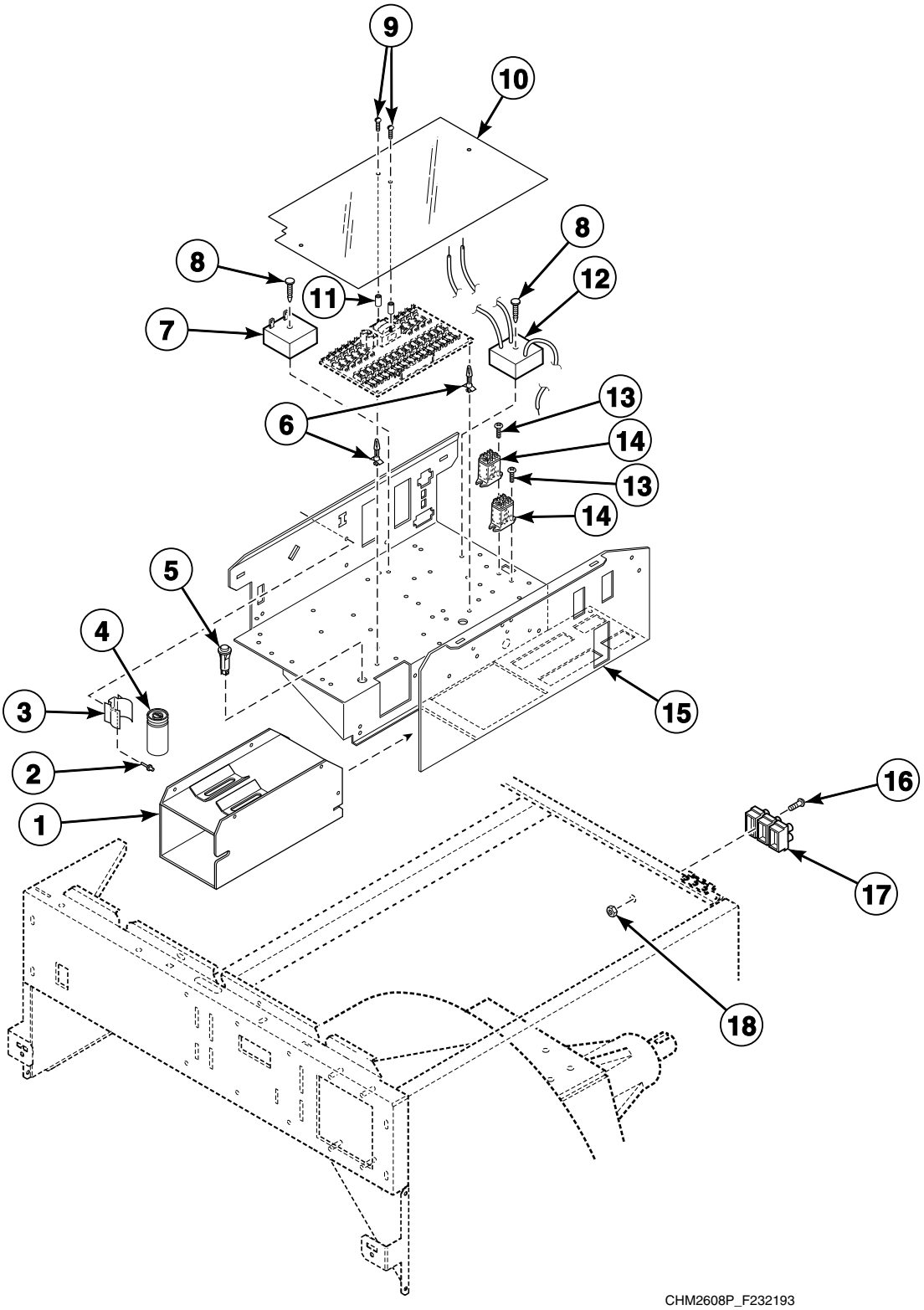
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# Control Panel - VC, VN and VX Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | F340615P | Membrane Switch | Models HC80VCV, HC80VNV and HC80VXV |
| | F340605P | Membrane Switch | Models SC80VNV and UC80VNV |
| | F340616P | Membrane Switch | Clean Rite |
| 2 | F370313-13P | Microcomputer | Models HC80VNV, SC80VNV and UC80VNV |
| | F370313-50P | Microcomputer | Models HC80VCV and HC80VXV |
| 3 | F430231 | Nut | |
| 4 | F140215 | Ribbon Cable | Connects the microcomputer to the output board cca |
| 5 | F330227 | Flange Relay | Models through 8/1/04; 120 Volt |
| | F330230 | Flange Relay | Models starting 8/2/04; 220 Volt |
| 6 | F633540 | Switch Mounting Plate Sub-Assembly | |
| 7 | F231449 | Switch Panel Decal | Models HC80VCV, HC80VNV and HC80VXV |
| | F231381 | Switch Panel Decal | Models SC80VNV and UC80VNV |
| 8 | F350411 | Light | Clean filter; Models through 8/1/04; 120 Volt |
| | F350413 | Light | Clean filter; Models starting 8/2/04; 220 Volt |
| 9 | F340411 | Rocker Switch | |
| 10 | F601515 | Clip | |
| 11 | F430232 | Nut | |
| 12 | F340614P | Membrane Switch | Models HC80VCV, HC80VNV and HC80VXV |
| | F340608P | Membrane Switch | Model SC80VNV |
| | F370576P | Keypad | Model UC80VNV |


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# Control Module - A and B Control Models Through 7/14/04





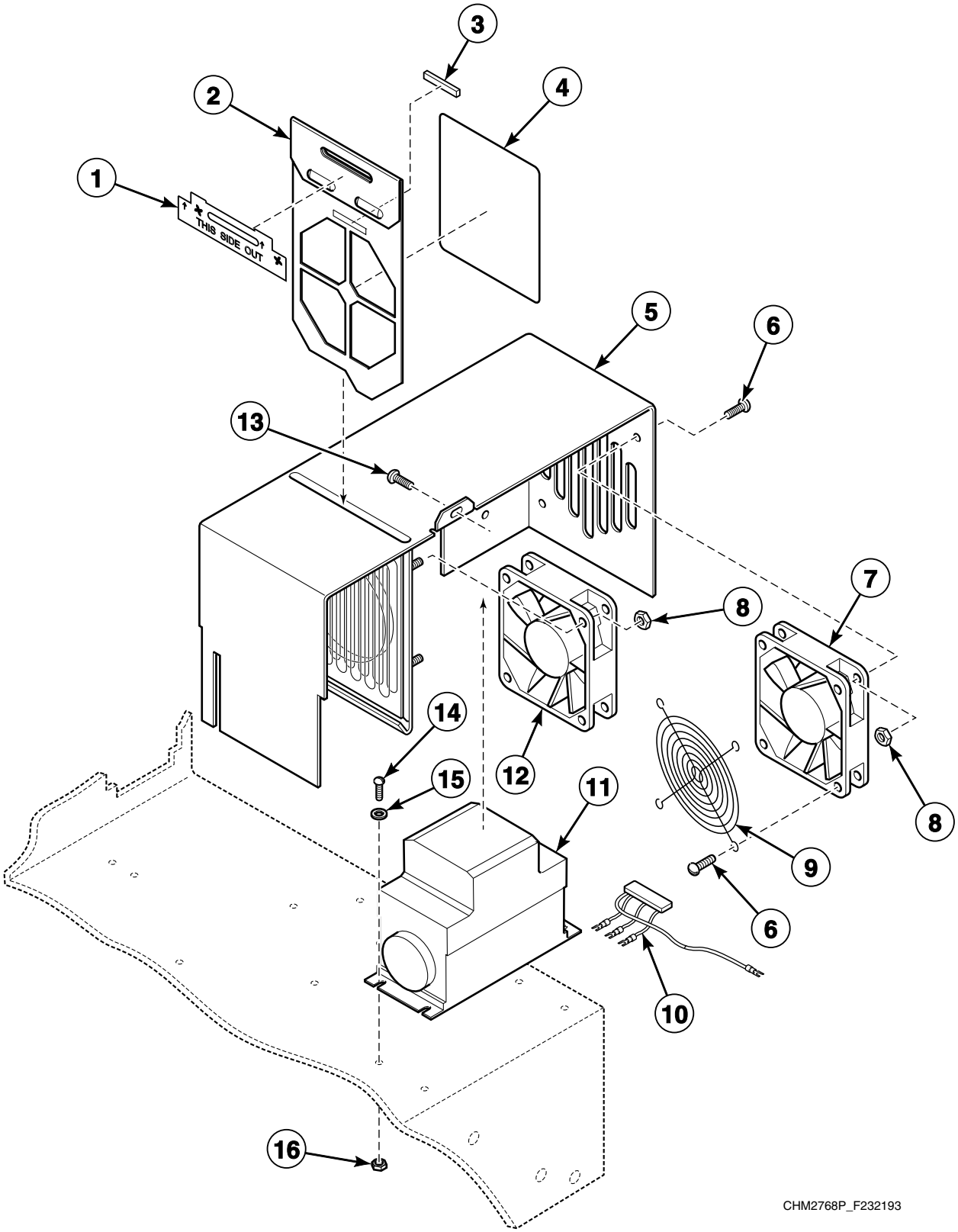
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# Control Module - A and B Control Models Through 7/14/04

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | F0637138-00 | Coin Box Cover Assembly | Models through 8/15/02 |
| | F0637455-00 | Coin Box Assembly | Models starting 8/16/02 |
| 2 | F431215 | Pop Rivet | |
| 3 | F0320211-00 | Capacitor Mounting Bracket | |
| 4 | F370225P | Capacitor | |
| | F0140941-00 | Tubing | Order 1 foot |
| 5 | F350404 | Signal Light | Red |
| 6 | F180501 | Standoff | |
| 7 | F0330404-00P | Timer | |
| 8 | F0432316-00 | Ratchet Fastener | |
| 9 | F431702 | Screw | |
| 10 | F0170427-00 | Output Board Cover | |
| 11 | F431806 | Nut | |
| 12 | F200296100P | Time Delay Assembly | |
| 13 | F0430165-00 | Screw | |
| 14 | F330230 | Flange Relay | |
| 15 | F0636185-01 | Module Box Tray | |
| 16 | F430938 | Screw | Used with F140748, F140747 and F140746 Input Power Block |
| | F430903 | Screw | Used with F0140795-00, F0140798-00 and F0140799-00 Input Block |
| 17 | F140747 | Input Power Block | 3 terminal; AC, AL, AX, AY, BC, BL, BX and BY models |
| | F0140798-00P | Input Block | 3 terminal; BN models; AC, AL, AX, AY, BC, BL, BX and BY models with heat |
| 18 | F430231 | Nut | Used with F140747 Input Power Block |
| | F430232 | Nut | Used with F0140798-00 Input Block |


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# AC Drive Box - A and B Control Models Through 7/14/04





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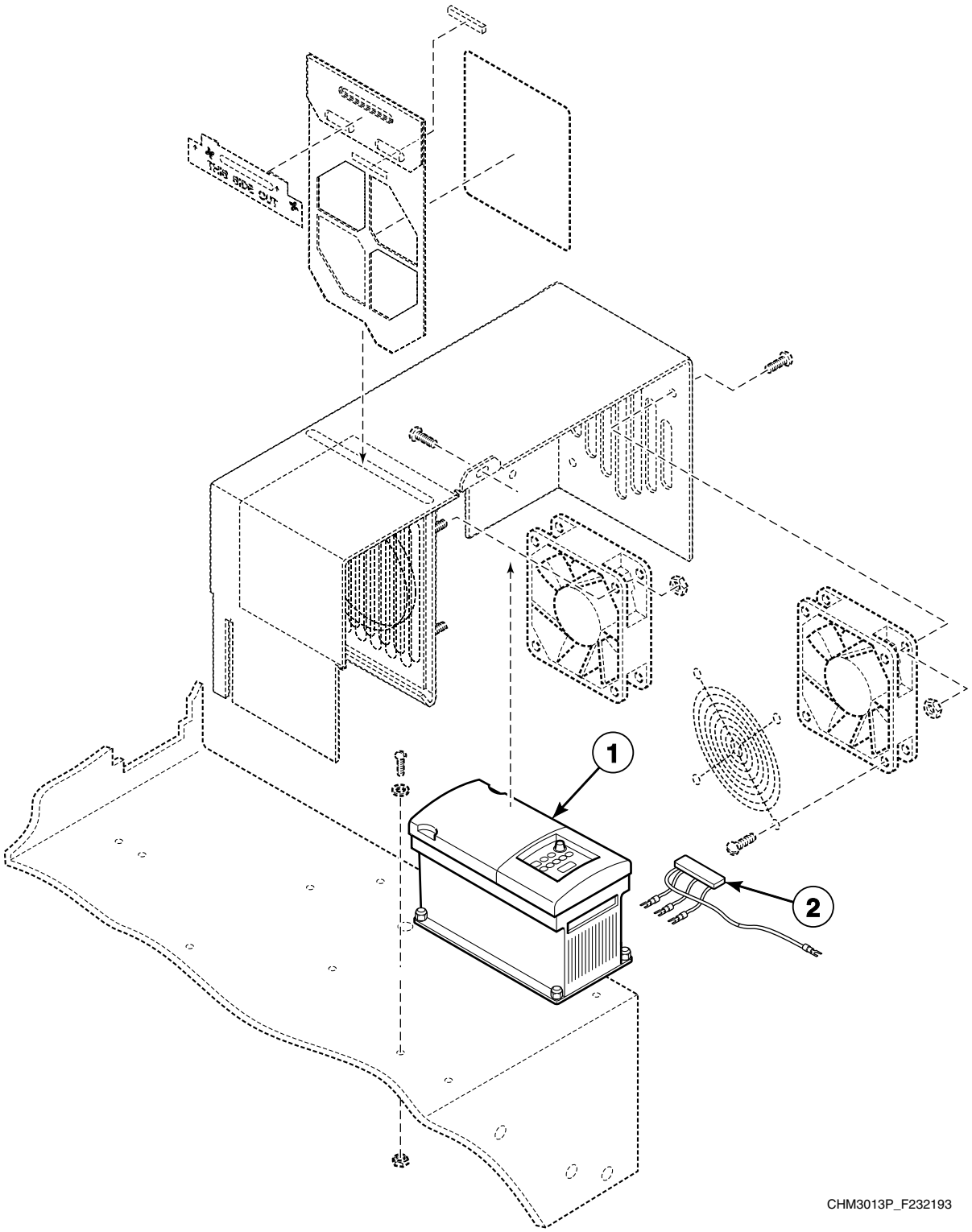
# AC Drive Box - A and B Control Models Through 7/14/04

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F0360160-00P | Line Reactor Kit | Use with F370843 Inverter Drive |
| | F0360167-00P | Line Reactor Kit | Use with F370844 Inverter Drive |
| | F0636888-00 | AC Drive Cover Assembly | Includes items 2, 5-9 and 12 |
| **1** | F231377 | Filter Handle Decal | |
| **2** | F633321 | Cooling Fan Filter Slide | |
| **3** | F140639 | Velcro | |
| **4** | F0270321-00P | Filter | |
| **5** | N/A | AC Drive Cover Sub-Assembly | |
| **6** | F430916 | Screw | |
| **7** | F110110 | Muffin Fan | |
| **8** | F430231 | Nut | |
| **9** | F0220922-00 | Fan Guard | |
| **10** | F200320900 | AC Drive Radio Filter Assembly | |
| **11** | F370843 | Inverter Drive | 200 Volt |
| | F370844 | Inverter Drive | 400 Volt |
| **12** | F110105 | Muffin Fan | |
| **13** | F430174 | Screw | |
| **14** | F8535601 | Screw | |
| **15** | F431133 | Washer | |
| **16** | F430232 | Nut | |

**N/A = Part no longer available**


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# AC Drive - A and B Control Models Through 7/14/04





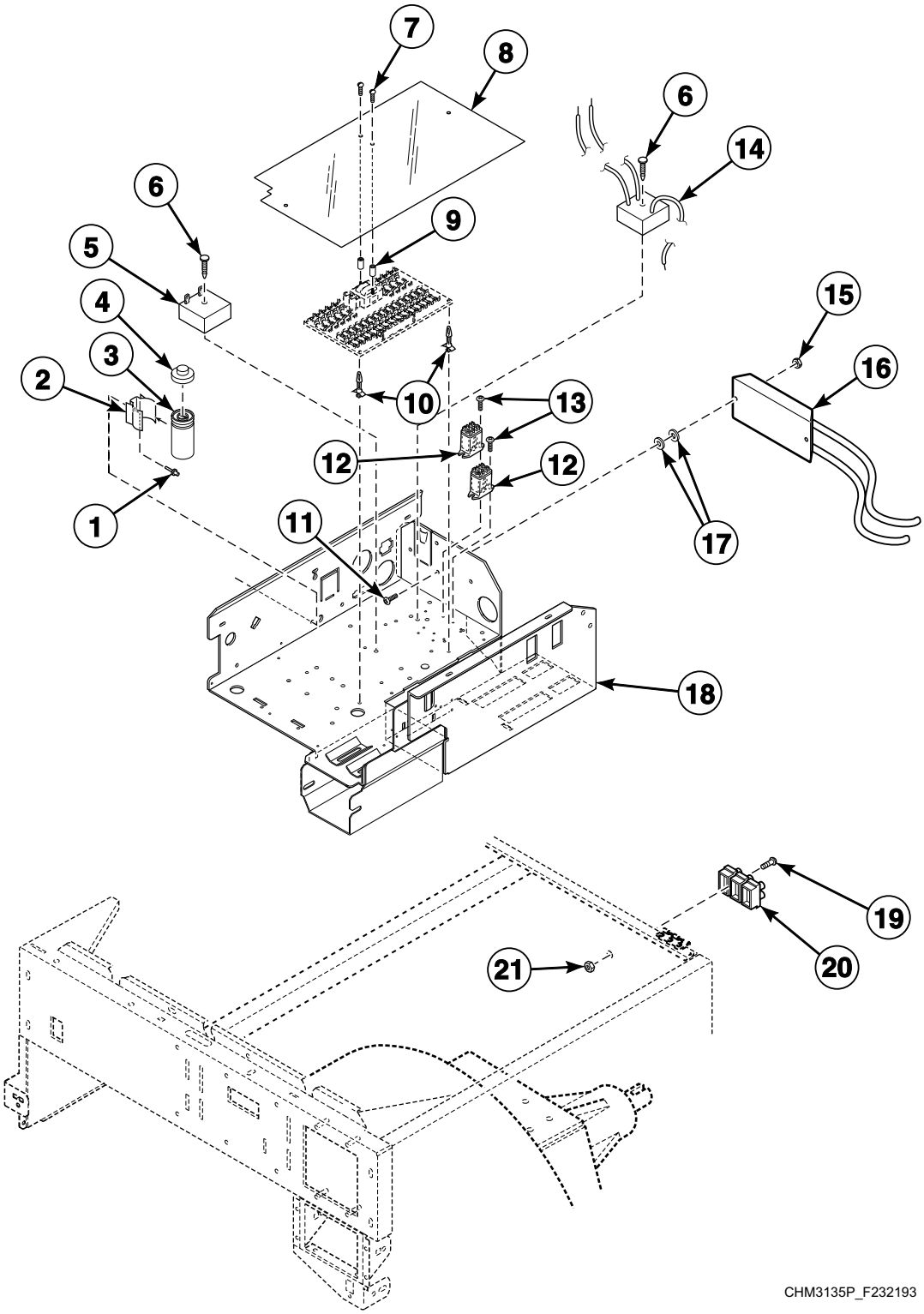
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# AC Drive - A and B Control Models Through 7/14/04

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F8172805 | 160-Series to PowerFlex 40 Drive Kit | HC80 and SC80 vended models with 160-series drive; Q-voltage; Includes AC Drive F8169416 |
| | F8172807 | 160-Series to PowerFlex 40 Drive Kit | HC80, SC80 and UC80 OPL models with 160-series drive; Q-voltage; Includes AC Drive F8169417 |
| | F8172903 | 160-Series to PowerFlex 40 Drive Kit | HC80, SC80 and UC80 OPL models with 160-series drive; N and P-voltage; Includes AC Drive F8169418 |
| **1** | F8169416 | PowerFlex 40 Drive | HC80 and SC80 vended models that have been retrofitted with F8172805 160-Series to PowerFlex 40 Drive Kit; Q-voltage |
| | F8169417 | PowerFlex 40 Drive | HC80, SC80 and UC80 OPL models that have been retrofitted with F8172807 160-Series to PowerFlex 40 Drive Kit; Q-voltage |
| | F8169418 | PowerFlex 40 Drive | HC80, SC80 and UC80 OPL models that have been retrofitted with F8172903 160-Series to PowerFlex 40 Drive Kit; N and P-voltage |
| **2** | F200320900 | AC Drive Radio Filter Assembly | |


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# Control Module - AC, AL, AX, AY, BC, BL, BX and BY Models Starting 7/14/04





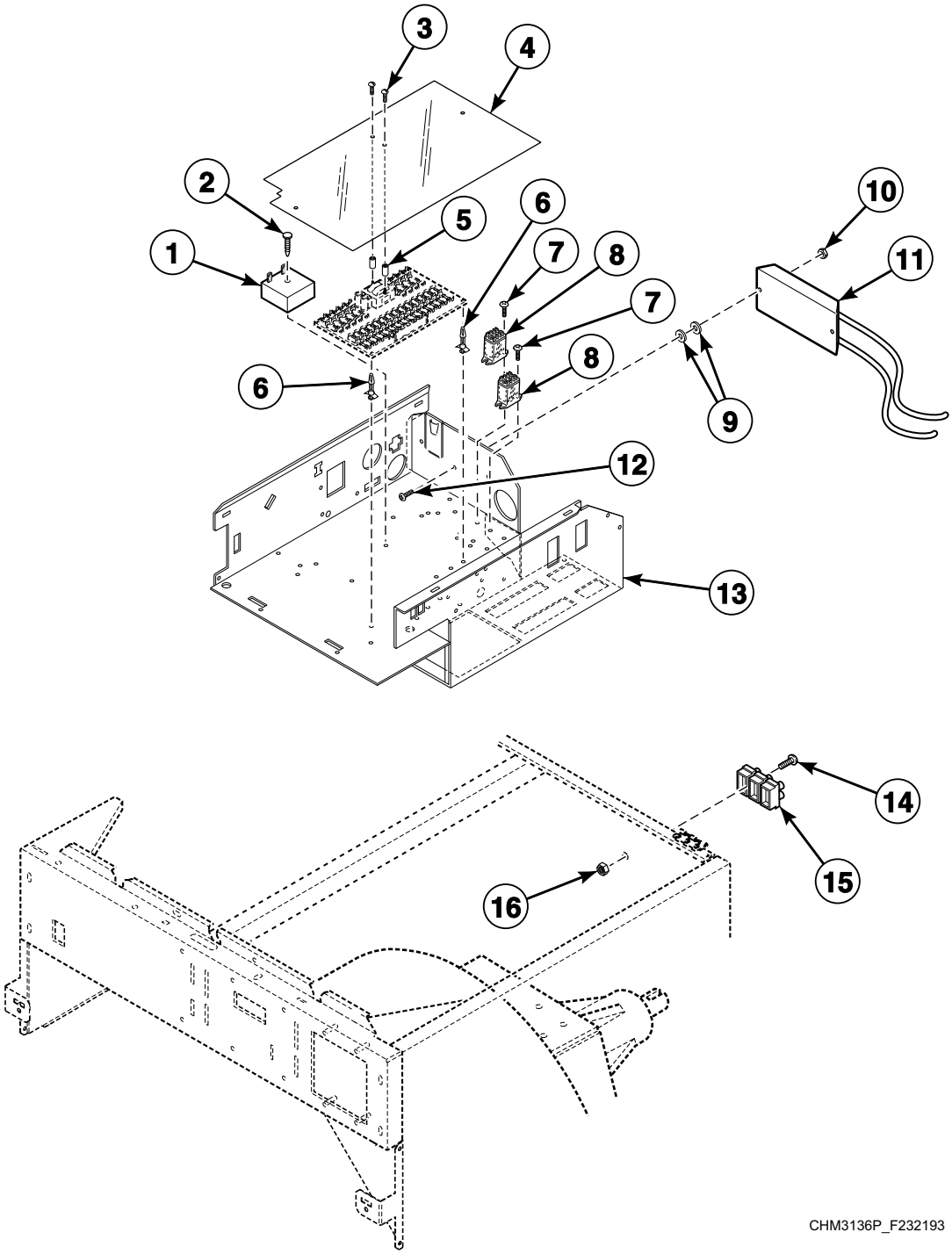
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# Control Module - AC, AL, AX, AY, BC, BL, BX and BY Models Starting 7/14/04

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F431215 | Pop Rivet | |
| **2** | F0320211-00 | Capacitor Mounting Bracket | |
| **3** | F370225P | Capacitor | |
| **4** | F0140941-00 | Tubing | Order 1 foot |
| **5** | F0330404-00P | Timer | Models through 8/5/05 |
| **6** | F0432316-00 | Ratchet Fastener | Models through 8/5/05 |
| **7** | F431702 | Screw | |
| **8** | F0170427-00 | Output Board Cover | |
| **9** | F431806 | Nut | |
| **10** | F180501 | Standoff | |
| **11** | F430909 | Screw | |
| **12** | F330230 | Flange Relay | Models through 8/5/05 |
| **13** | F0430165-00 | Screw | Models through 8/5/05 |
| **14** | F200296100P | Time Delay Assembly | |
| **15** | F431016 | Nut | |
| **16** | F0637379-00P | AC Drive Resistor Assembly | 200 Volt; Includes items 11 and 15 |
| | F0637379-01P | AC Drive Resistor Assembly | 400 Volt; Includes items 11 and 15 |
| **17** | F8195301 | Washer | |
| **18** | F200100103 | Module Box Assembly | |
| **19** | F430938 | Screw | Used with F140747 Input Power Block |
| | F430903 | Screw | Used with F0140798-00 Input Block |
| **20** | F140747 | Input Power Block | 3 terminal |
| | F0140798-00P | Input Block | 3 terminal; Models with heat or pump |
| **21** | F430231 | Nut | Used with F140747 Input Power Block |
| | F430232 | Nut | Used with F0140798-00 Input Block |


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# Control Module - AN and BN Models Starting 7/15/04





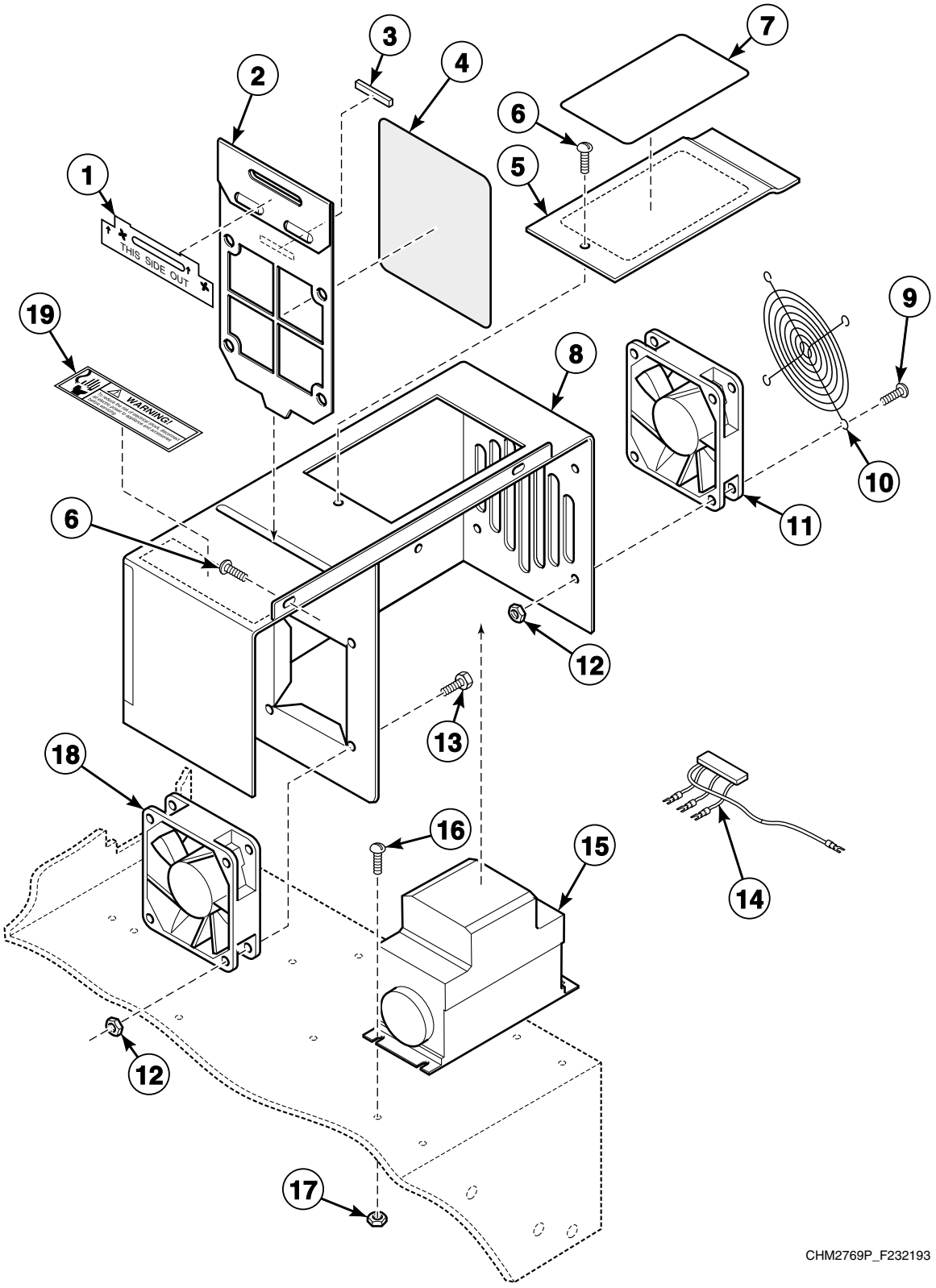
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# Control Module - AN and BN Models Starting 7/15/04

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F200205802 | Main Harness | |
| 1 | F0330404-00P | Timer | Models through 2/10/05 |
| 2 | F0432316-00 | Ratchet Fastener | Models through 2/10/05 |
| 3 | F431702 | Screw | |
| 4 | F0170427-00 | Output Board Cover | |
| 5 | F431806 | Nut | |
| 6 | F180501 | Standoff | |
| 7 | F0430165-00 | Screw | Models through 2/10/05 |
| 8 | F330230 | Flange Relay | Models through 2/10/05 |
| 9 | F8195301 | Washer | |
| 10 | F431016 | Nut | |
| 11 | F0637379-00P | AC Drive Resistor Assembly | 200 Volt; Includes items 10 and 12 |
| | F0637379-01P | AC Drive Resistor Assembly | 400 Volt; Includes items 10and 12 |
| 12 | F430909 | Screw | |
| 13 | F200100102 | Module Box Assembly | |
| 14 | F430903 | Screw | |
| 15 | F0140798-00P | Input Block | 3 terminal |
| 16 | F430232 | Nut | |


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# AC Drive Box - A and B Control Models Starting 7/15/04





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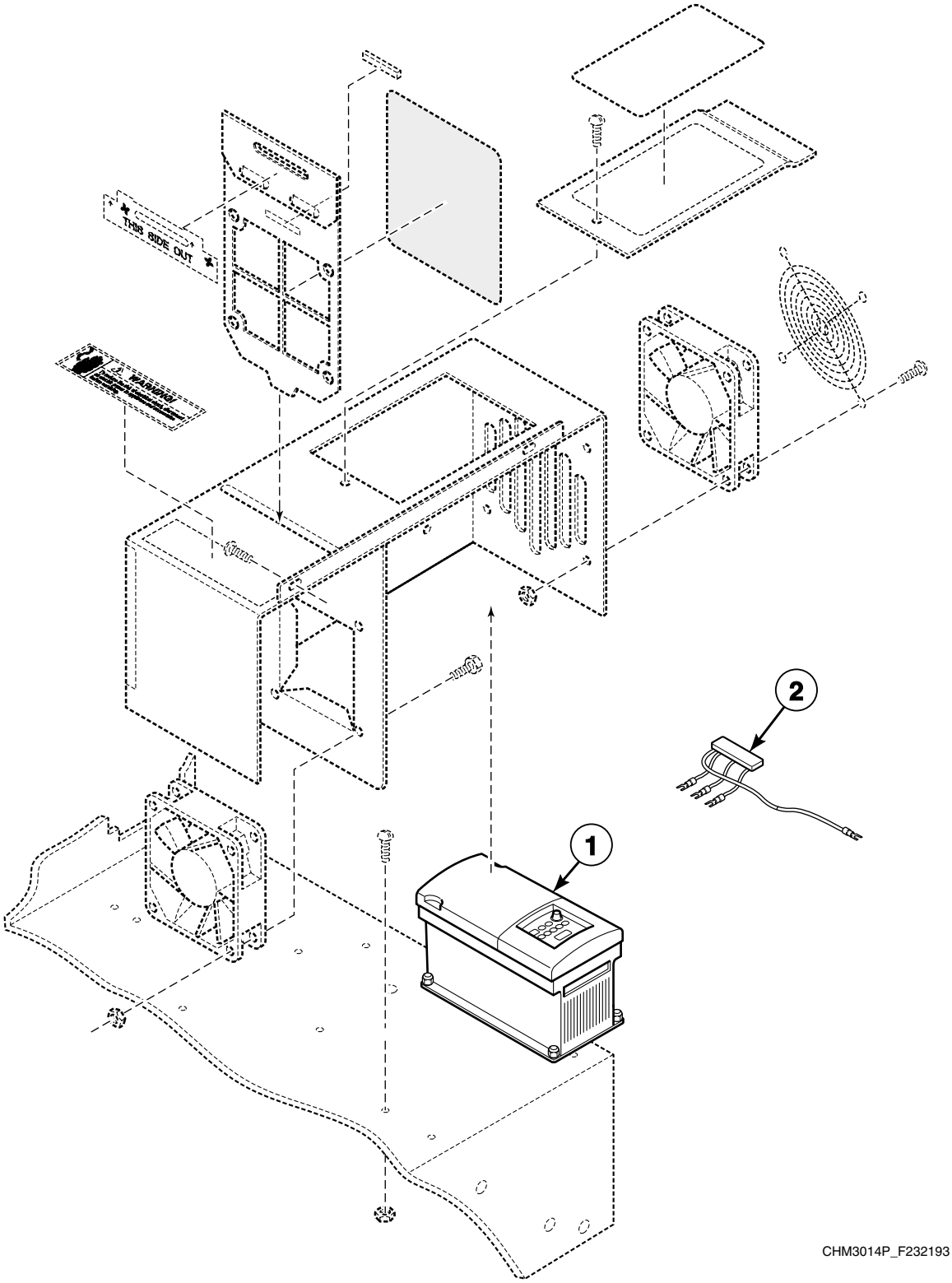
# AC Drive Box - A and B Control Models Starting 7/15/04

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F0360160-00P | Line Reactor Kit | Use with F370843 Inverter Drive |
| | F0360167-00P | Line Reactor Kit | Use with F370844 Inverter Drive |
| | F200146800P | AC Drive Cover Assembly | Includes items 2, 5, 6, 8-13 and 18 |
| **1** | F231377 | Filter Handle Decal | |
| **2** | F8026401P | Air Filter Assembly | Includes items 2-4 |
| **3** | F140639 | Velcro | |
| **4** | F0270321-00P | Filter | |
| **5** | F200181500 | Display Window Cover | |
| **6** | F430174 | Screw | |
| **7** | N/A | AC Drive Module Notice Decal | |
| **8** | F200100201 | AC Drive Cover Assembly | |
| **9** | F430922 | Screw | |
| **10** | F0220922-00 | Fan Guard | |
| **11** | F110110 | Muffin Fan | |
| **12** | F430231 | Nut | |
| **13** | F430916 | Screw | |
| **14** | F200320900 | AC Drive Radio Filter Assembly | |
| **15** | F370843 | Inverter Drive | 200 Volt |
| | F370844 | Inverter Drive | 400 Volt |
| **16** | F8535601 | Screw | |
| **17** | F430232 | Nut | |
| **18** | F110105 | Muffin Fan | |
| **19** | D519164 | Warning Label | |

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# AC Drive - A and B Control Models Starting 7/15/04





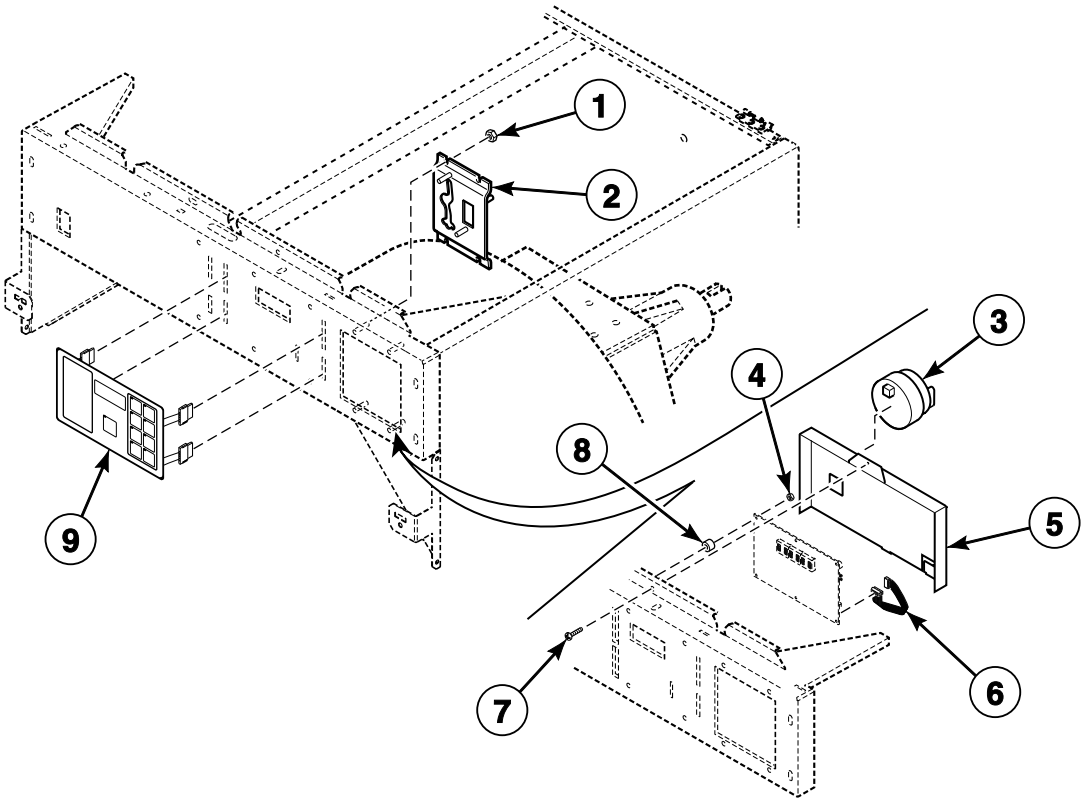
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# AC Drive - A and B Control Models Starting 7/15/04

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F8172805 | 160-Series to PowerFlex 40 Drive Kit | HC80 and SC80 vended models with 160-series drive; Q-voltage; Includes AC Drive F8169416 |
| | F8172807 | 160-Series to PowerFlex 40 Drive Kit | HC80, SC80 and UC80 OPL models with 160-series drive; Q-voltage; Includes AC Drive F8169417 |
| | F8172903 | 160-Series to PowerFlex 40 Drive Kit | HC80, SC80 and UC80 OPL models with 160-series drive; N and P-voltage; Includes AC Drive F8169418 |
| **1** | F8169416 | PowerFlex 40 Drive | HC80 and SC80 vended models that have been retrofitted with F8172805 160-Series to PowerFlex 40 Drive Kit; Q-voltage |
| | F8169417 | PowerFlex 40 Drive | HC80, SC80 and UC80 OPL models that have been retrofitted with F8172807 160-Series to PowerFlex 40 Drive Kit; Q-voltage |
| | F8169418 | PowerFlex 40 Drive | HC80, SC80 and UC80 OPL models that have been retrofitted with F8172903 160-Series to PowerFlex 40 Drive Kit; N and P-voltage |
| **2** | F200320900 | AC Drive Radio Filter Assembly | |


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# Coin Meter Mounting Assembly, Water Level Switch and Keypad - A and B Control Models




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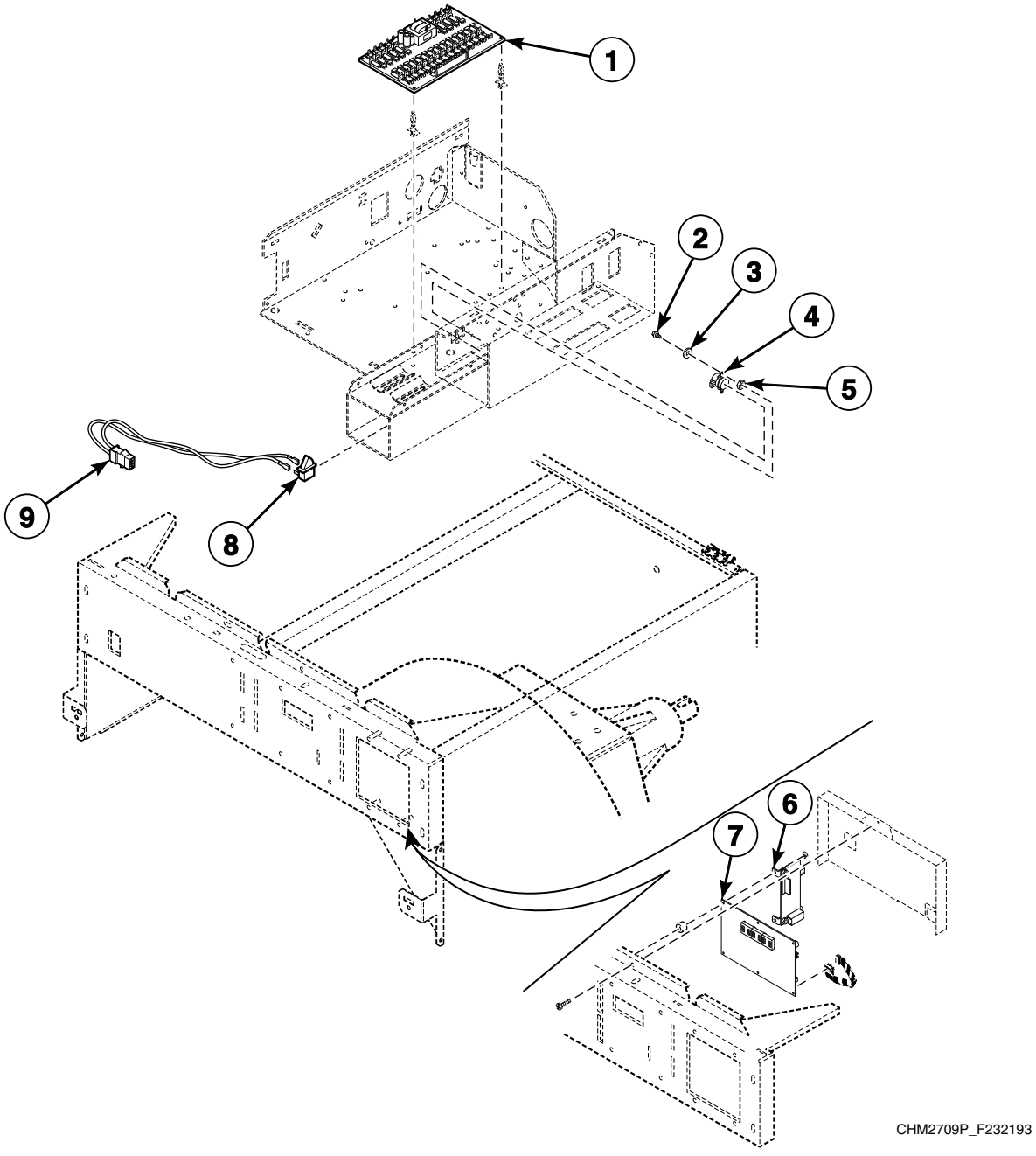
# Coin Meter Mounting Assembly, Water Level Switch and Keypad - A and B Control Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 685846 | Nut | AC, AX, BC and BX models |
| | F431017 | Nut | AN, AY, BN and BY models |
| **2** | F0636707-00 | Mounting Bracket Assembly | AC, AX, BC and BX single drop models; AN and BN models with an on/off switch |
| | F635319 | Mounting Bracket Assembly | Dual drop; AC, AX, BC and BX models |
| | F0636445-00 | Coin Meter Mounting Kit | Single drop; AC, AX, BC and BX models; Includes item 1 |
| | F0636445-01 | Coin Meter Mounting Assembly | Dual drop; AC, AX, BC and BX models; Includes item 1 |
| | F0636445-02 | On/Off Switch Assembly | AN and BN models; Includes item 1 and the on/off switch |
| | F635320 | Mounting Bracket Assembly | AY and BY models |
| **3** | F0340351-10P | Water Level Switch | |
| | F8223001P | Water Pressure Switch | Heat safety |
| **4** | F430231 | Nut | |
| **5** | F0634903-00 | Control Cover | |
| **6** | F140219P | Ribbon Cable | Connects the computer to the output board cca |
| **7** | F430928 | Screw | |
| **8** | N/A | Standoff | |
| **9** | F0231582-03P | Keypad | Models SC80BCV, SC80BLV, SC80BXV and SC80BYV; English |
| | F0231582-06P | Keypad | Models SC80BCV, SC80BLV, SC80BXV and SC80BYV; Icon |
| | F0231582-07P | Keypad | Models HC80BCV, HC80BLV, HC80BXV and HC80BYV; English |
| | F0231582-01P | Keypad | Models SC80BNV and UC80BNV; English |
| | F0231582-05P | Keypad | Models SC80BNV and UC80BNV; Icon |
| | F0231582-08P | Keypad | Model HC80BNV; English |
| | F8132501P | Keypad | Models SC80ACV, SC80ALV, SC80AXV and SC80AYV; English |
| | F0231582-16P | Keypad | Models SC80ACV, SC80ALV, SC80AXV and SC80AYV; Icon |
| | F0231582-17P | Keypad | Models HC80ACV, HC80ALV, HC80AXV and HC80AYV; English |
| | F0231582-19 | Keypad | Models HC80ACV, HC80ALV, HC80AXV and HC80AYV; Icon |
| | F023158231P | Keypad | Models SC80ANV and UC80ANV; Icon |
| | F023158232P | Keypad | Model HC80ANV; Icon |

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# Output Board CCA, Computer, Interface CCA and Thermostat - A and B Control Models





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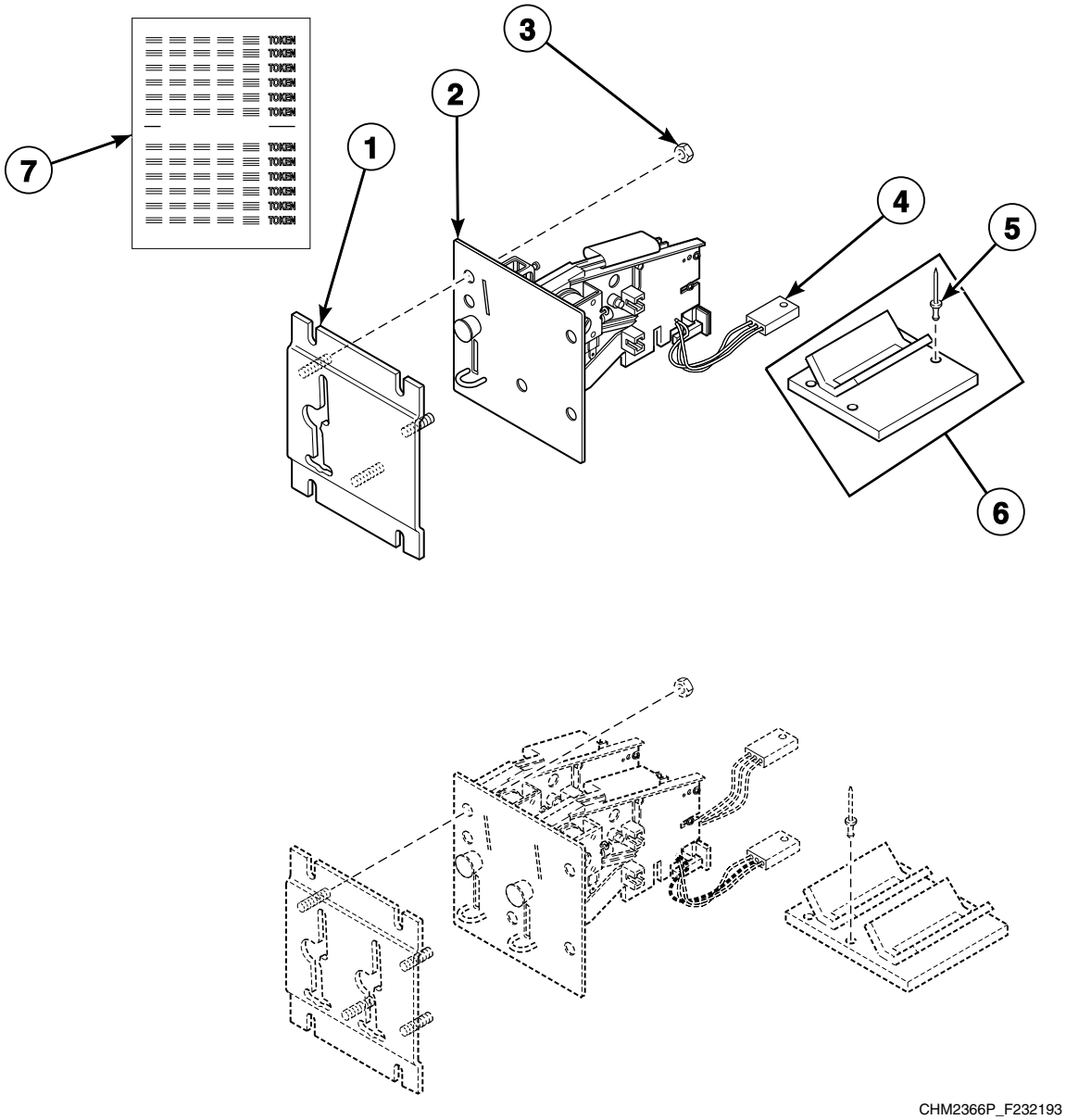
# Output Board CCA, Computer, Interface CCA and Thermostat - A and B Control Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F200296000P | Computer and Door Lock Harness | Use with F037044860-1 Output CCA |
| | F200040300P | Communication Box Kit | A-Control HC Models; U.S. |
| | F200041700P | Communication Box Kit | A-Control HC Models; International |
| | F200041800P | Communication Box Kit | A-Control SC Models; International |
| | F200098500P | Communication Box Kit | B-Control HC Models; U.S. |
| | F200098600P | Communication Box Kit | B-Control SC Models; U.S. |
| | F200098700P | Communication Box Kit | B-Control SC Models; International |
| **1** | F037044860-1 | Output CCA | AC, AL, AN, AX, AY, BC, BL, BN, BX and BY models |
| **2** | F430928 | Screw | |
| **3** | F431113 | Washer | |
| **4** | F0290116-00 | Thermostat | |
| **5** | F431022 | Nut | |
| **6** | F200017400P | Interface CCA | AY models |
| | F200209200 | Interface CCA | AC, AL, AX and AY models |
| | F350108 | Fuse | 1/8 Amp |
| | F350109 | Fuse | 1/2 Amp |
| | F350110 | Fuse | 1 Amp |
| **7** | F0370455-10P | Computer | BC, BL, BX and BY models |
| | F0370452-30P | Computer | BN models |
| | F0370452-31P | Computer | BN models with heat |
| | F037046530P | Computer | AC, AL and AX models |
| | F037046532P | Computer | AY models |
| | F037047530P | Computer | AN models |
| **8** | N/A | Switch | AC and AX models |
| **9** | F200137700P | Coin Box Audit Harness | AC and AX models |

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# Flush Mount Coin Meter Assembly - AC, AX, BC, BX, NC and NX Models; Single Drop




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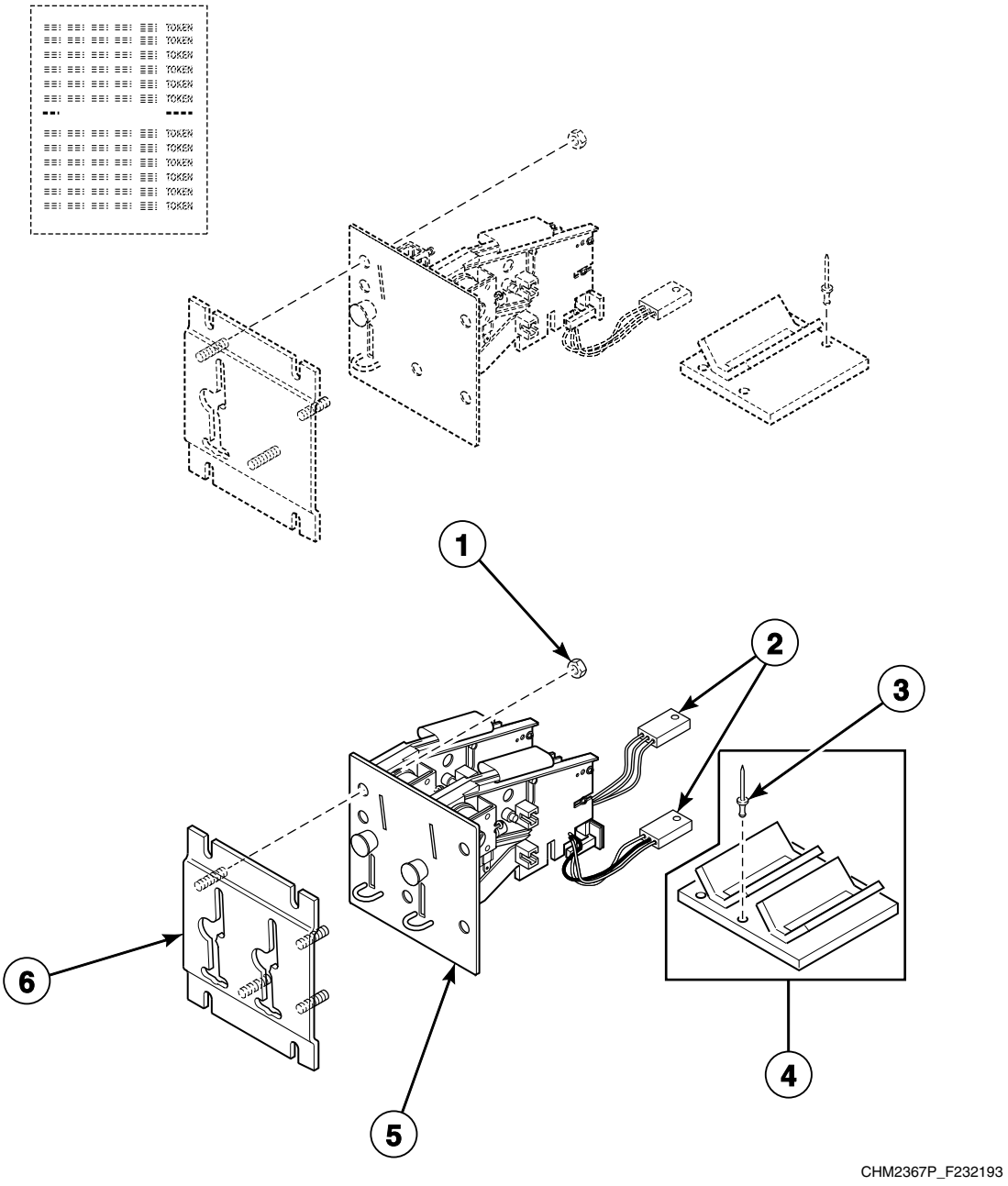
# Flush Mount Coin Meter Assembly - AC, AX, BC, BX, NC and NX Models; Single Drop

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F200010000P | Coin Meter Assembly | U.S. $.25; Includes items 1-3 |
| | F200010006 | Coin Meter Assembly | .800 token; Includes items 1-3 |
| | F200010007 | Coin Meter Assembly | .880 token; Includes items 1-3 |
| | F200010009 | Coin Meter Assembly | .990 token; Includes items 1-3 |
| | F200010011 | Coin Meter Assembly | Jeton WH121 token; Includes items 1-3 |
| | F200010012 | Coin Meter Assembly | Jeton .08 token; Includes items 1-3 |
| **1** | F0636707-00 | Mounting Bracket Assembly | |
| **2** | 38464P | Coin Drop Assembly | Canada .25 |
| | N/A | Coin Drop Assembly | Australia .20 |
| | N/A | Coin Drop Assembly | Belgium 5 franc |
| | N/A | Coin Drop Assembly | Denmark 2 krone |
| | N/A | Coin Drop Assembly | United Kingdom 20 pence |
| | N/A | Coin Drop Assembly | France 2 franc |
| | N/A | Coin Drop Assembly | Hong Kong 5 dollar |
| | N/A | Coin Drop Assembly | Italy 500 lirraiget |
| | N/A | Coin Drop Assembly | Japan 100 yen |
| | N/A | Coin Drop Assembly | Korea 500 won |
| | N/A | Coin Drop Assembly | South Africa 2 rand |
| | N/A | Coin Drop Assembly | Spain 100 peseta |
| | N/A | Coin Drop Assembly | Thailand 10 baht |
| | N/A | Coin Drop Assembly | .886 token |
| | N/A | Coin Drop Assembly | 1.000 token |
| | N/A | Coin Drop Assembly | Jeton .08 token |
| | 70441601P | Coin Drop | U.S. $.25 |
| | 38963P | Coin Drop | .800 token |
| | 38462P | Coin Drop Assembly | Token; 118-1; .880 diameter x .079 thick; Brass |
| | 38463 | Coin Drop Assembly | Token; 118-5; .990 diameter x .081 thick; Silver |
| | N/A | Coin Drop Assembly | Jeton WH121 token |
| | N/A | Coin Meter | Jeton .08 token |
| | 38462P | Coin Drop Assembly | Currency STD-118-1 |
| | 38463 | Coin Drop Assembly | Currency STD-118-5 |
| | 38963P | Coin Drop | Token STD-118-16 not available; Replacement for 38963P Coin Drop only |
| **3** | 685846 | Nut | |
| **4** | 200674P | Opto Coupler | |
| **5** | F431215 | Pop Rivet | |
| **6** | F200002504P | Coin Guide Assembly | Includes item 5 |
| **7** | 38725 | Coin Identification Paper | |

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# Flush Mount Coin Meter Assembly - AC, AX, BC, BX, NC and NX Models; Dual Drop





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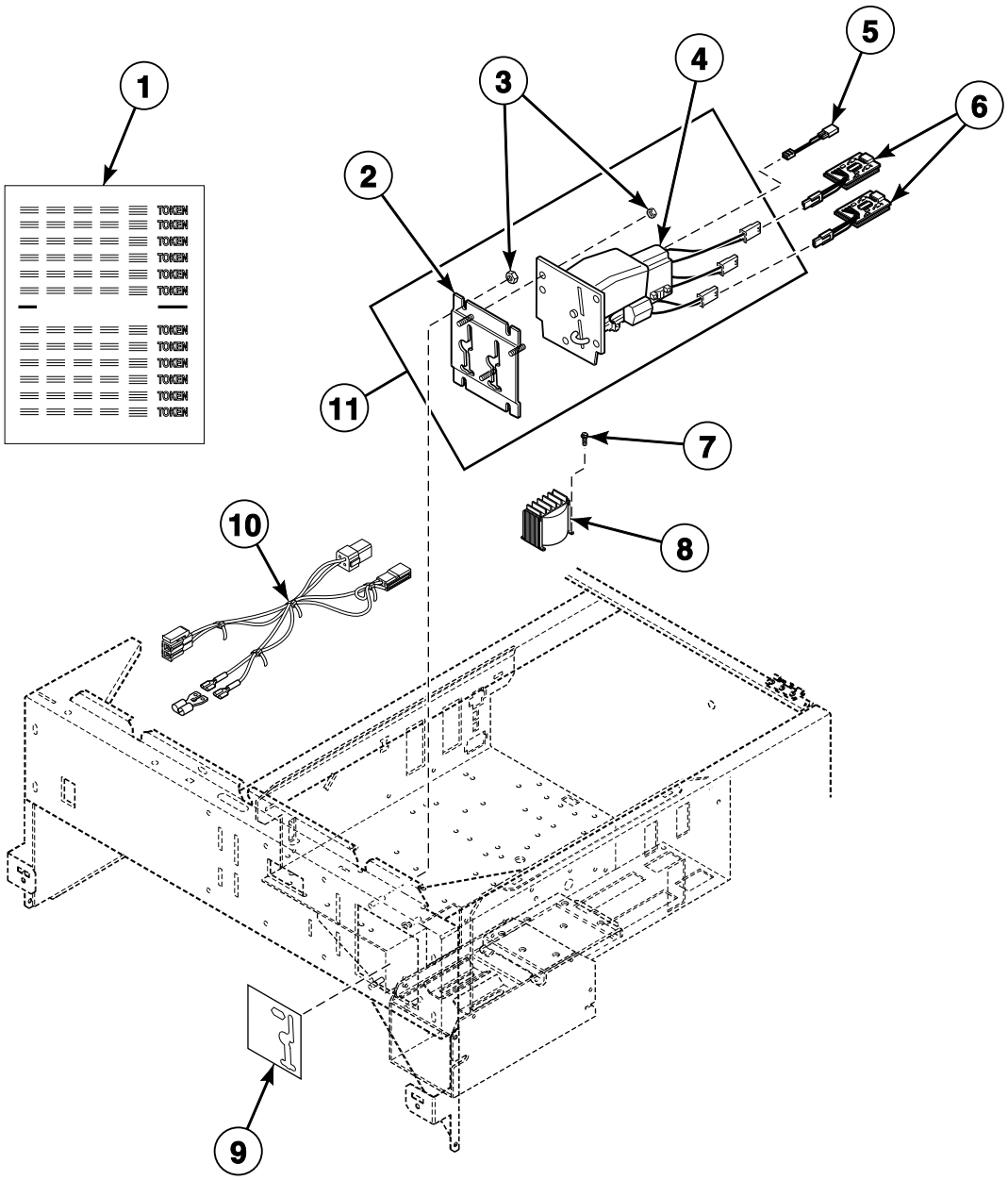
# Flush Mount Coin Meter Assembly - AC, AX, BC, BX, NC and NX Models; Dual Drop

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F200010001 | Coin Meter Assembly | Australia .20 and 1; Includes items 1, 5 and 6 |
| | F200010002 | Coin Meter Assembly | 100 and 500 yen; Includes items 1, 5 and 6 |
| | F200010003 | Coin Meter Assembly | Canada 1.00 and .25; Includes items 1, 5 and 6 |
| | F200010004 | Coin Meter Assembly | New Zealand .20 and 1; Includes items 1, 5 and 6 |
| | F200010005P | Coin Meter Assembly | U.S. $1.00 and .25; Includes items 1, 5 and 6 |
| | F200010008 | Coin Meter Assembly | .50 and 2.00 euro; Includes items 1, 5 and 6 |
| | F200010010 | Coin Meter Assembly | 10 and 50 Taiwan; Includes items 1, 5 and 6 |
| **1** | 685846 | Nut | |
| **2** | 200674P | Opto Coupler | |
| **3** | F431215 | Pop Rivet | |
| **4** | F200002505 | Coin Guide Kit | Includes item 3 |
| **5** | N/A | Coin Meter | 10 and 50 Taiwan |
| | N/A | Coin Meter | Belgium 5 and 20 franc |
| | N/A | Coin Meter | Denmark 1 and 5 krone |
| | N/A | Coin Meter | Denmark 5 and 10 krone |
| | 38472 | Coin Drop Assembly | United Kingdom 20 pence and 1 pound |
| | 70283102 | Coin Drop Assembly | .20 and .50 euro |
| | 210195 | Coin Drop Assembly | .20 and 1.00 euro |
| | 210196 | Coin Drop Assembly | .50 and 1.00 euro |
| | N/A | Coin Meter | 2 and 5 franc |
| | N/A | Coin Meter | 2 and 10 franc |
| | 39157 | Coin Drop Assembly | Israel 1 and 5 shekel |
| | 38521 | Coin Drop Assembly | Korea 100 and 500 won |
| | N/A | Coin Meter | Spain 100 and 500 peseta |
| | 38467 | Coin Drop Assembly | Australia .20 and 1 |
| | 38519 | Coin Drop Assembly | Japan 100 and 500 yen |
| | 70441602 | Coin Drop Assembly | Canada 1.00 and .25 |
| | N/A | Coin Drop Assembly | New Zealand .20 and 1 |
| | 200731 | Coin Drop | U.S. $1.00 |
| | 70256402P | Coin Drop | U.S. $1.00 and .25 |
| | F0160737-00 | Coin Meter | .50 and 2.00 euro |
| | 70281102 | Coin Drop Assembly | 10 and 50 Taiwan dollar |
| | CK077 | Coin Drop Kit | 10 Taiwan dollar |
| **6** | F635319 | Mounting Bracket Assembly | |

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# Electronic Coin Meter Assembly - AC, AX, BC, BX, NC and NX Models





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# Electronic Coin Meter Assembly - AC, AX, BC, BX, NC and NX Models

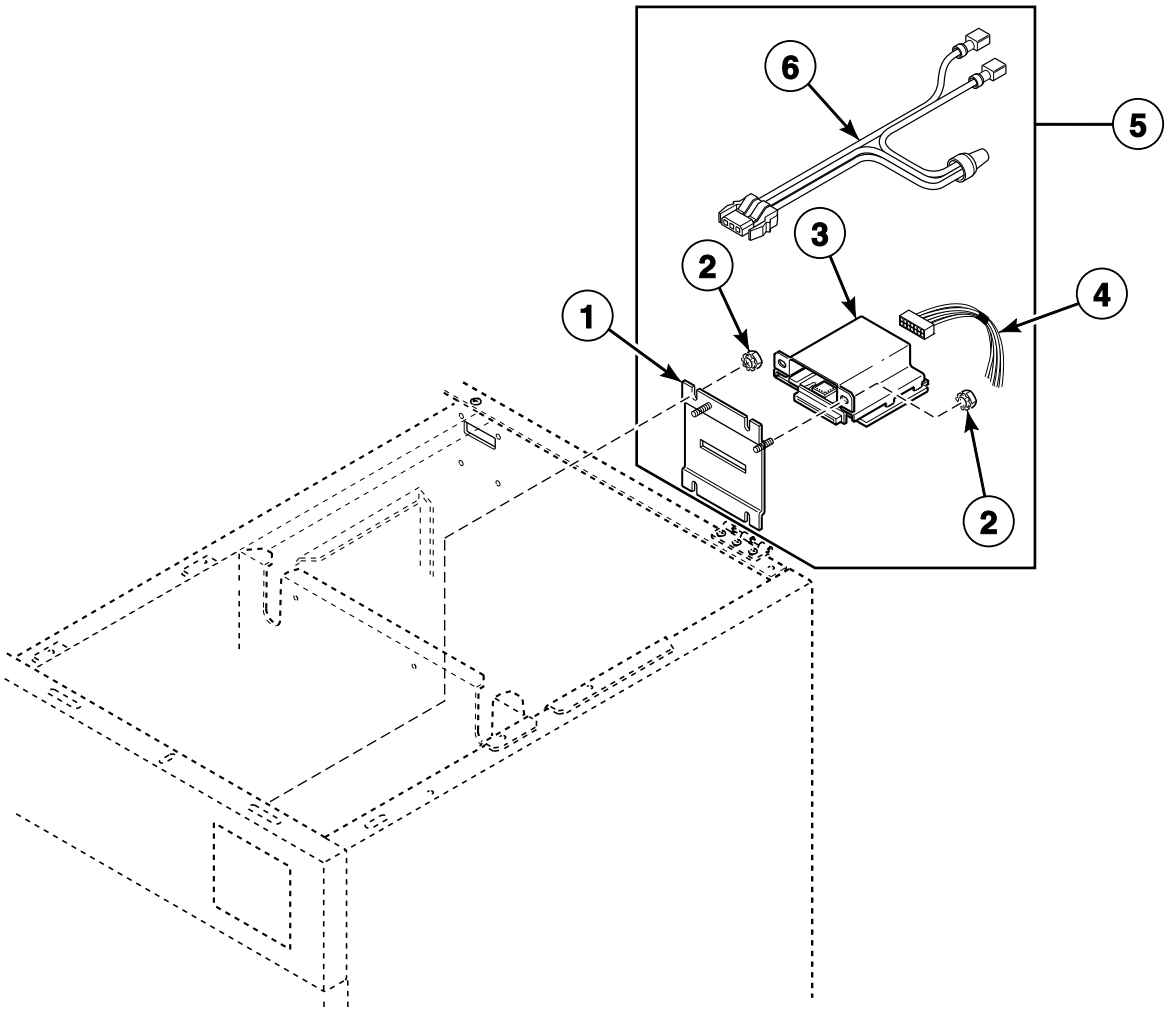
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | CK501 | Electronic Coin Drop Kit | Includes items 2, 3, 5, 6 and 8-10 |
| **1** | 38725 | Coin Identification Paper | |
| **2** | F635319 | Mounting Bracket Assembly | |
| **3** | 685846 | Nut | |
| **4** | CK115 | Electronic Coin Drop Kit | U.S. and Canada; Requires CK501 Electronic Coin Drop Kit for installation; * |
| | CK113 | Electronic Coin Drop Kit | Japan and Taiwan; Requires CK501 Electronic Coin Drop Kit for installation; * |
| | CK099 | Electronic Coin Drop Kit | Australia, New Zealand, Hong Kong, South Korea and Malaysia |
| | 70294103P | Electronic Coin Drop Assembly | United Kingdom and euro; Includes 201216 Nut |
| | CK100 | Electronic Coin Drop Kit | United Kingdom and euro; Requires CK501 Electronic Coin Drop Kit for installation; * |
| | 70294104 | Electronic Coin Drop Assembly | Denmark, Norway and euro |
| | CK101 | Electronic Coin Drop Kit | Denmark, Norway and euro; Requires CK501 Electronic Coin Drop Kit for installation; * |
| | 70513306 | Electronic Coin Drop Assembly | U.S., Ecuador and Mexico |
| | CK110 | Electronic Coin Drop Kit | U.S., Ecuador and Mexico; Requires CK501 Electronic Coin Drop Kit for installation; * |
| | 70294107 | Electronic Coin Drop Assembly | Euro, Latvia and Lithuania |
| | CK103 | Electronic Coin Drop Kit | Euro, Latvia and Lithuania; Requires CK501 Electronic Coin Drop Kit for installation; * |
| | 70294111 | Electronic Coin Drop Assembly | .10 - 2.00 Euro |
| | CK109 | Electronic Coin Drop Kit | .10 - 2.00 Euro; Requires CK501 Electronic Coin Drop Kit for installation; * |
| **5** | F8035701 | Capacitor | AC, AX, BC and BX models |
| **6** | F8034701P | Pulse Expander Assembly | AC, AX, BC and BX models |
| **7** | N/A | Screw | |
| **8** | 803527P | Transformer | |
| **9** | 70295101 | Overlay | SC models; Black |
| | 70295301 | Overlay | HC models; Gray |
| **10** | F200008700 | Access Transformer Harness | |
| **11** | F200021600P | Coin Meter Assembly | U.S., Canada, Japan and Taiwan; Includes items 2-4; CK501 Electronic Coin Drop Kit required for installation |
| | 70294104 | Electronic Coin Drop Assembly | Denmark, Norway and euro; Includes items 2-4; CK501 Electronic Coin Drop Kit required for installation |
| | 70513306 | Electronic Coin Drop Assembly | U.S., Ecuador and Mexico; Includes items 2-4; CK501 Electronic Coin Drop Kit required for installation |
| | 70294107 | Electronic Coin Drop Assembly | Euro, Latvia and Lithuania; Includes items 2-4; CK501 Electronic Coin Drop Kit required for installation |

**N/A = Part no longer available**

*** NOTE: Electronic coin drop kits include item 1, 201091 Overlay, 201104 Harness, 201216 Nut, 201572 Clip, 29786 Nut, electronic coin drop assembly and instruction**


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# Card Reader - Model SC80NRV




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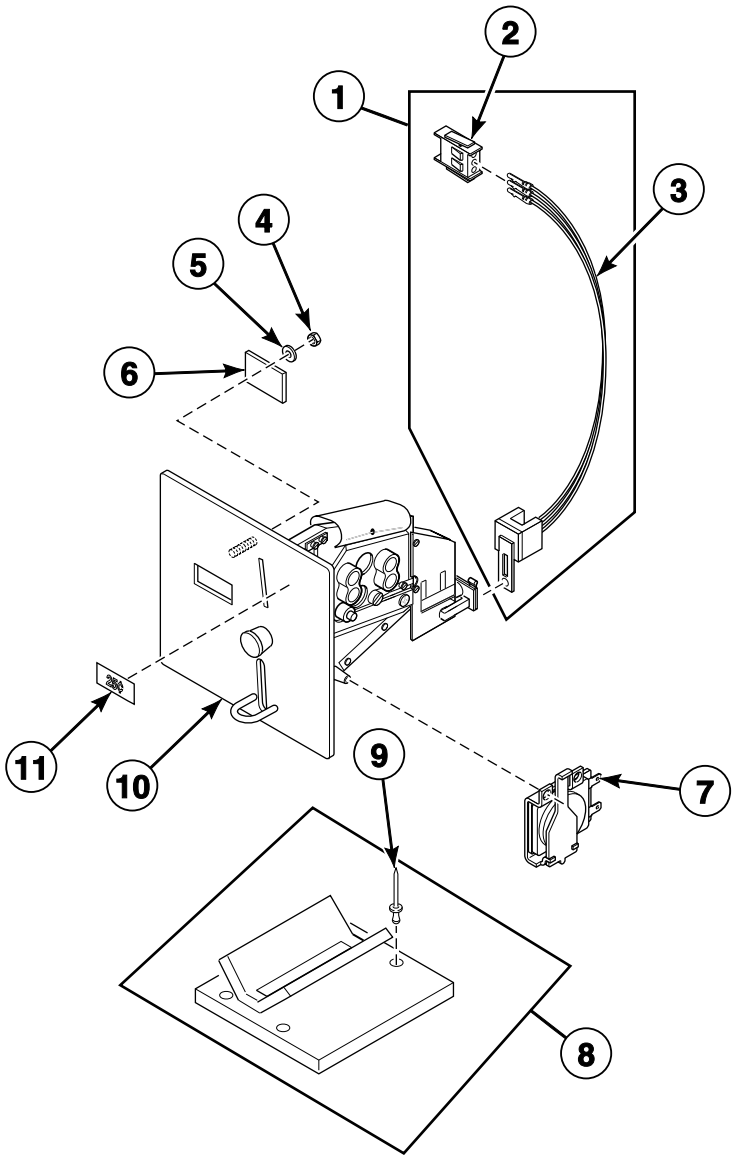

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# Card Reader - Model SC80NRV

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F635320 | Mounting Bracket Assembly | |
| **2** | F431017 | Nut | |
| **3** | D510068P | Card Reader and Bracket Assembly | |
| **4** | F141887 | Card Reader Harness | Non-network models |
| | F141889 | Card Reader Harness | Network models |
| **5** | F200019900 | Card Reader Assembly | Non-network models; Includes items 1-4 and 6 |
| | F200019901 | Card Reader Assembly | Network models; Includes items 1-4 and 6 |
| **6** | F631973-2 | Harness | Access |


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# W2000 Coin Meter Assembly - VC and VX Models; Single Drop




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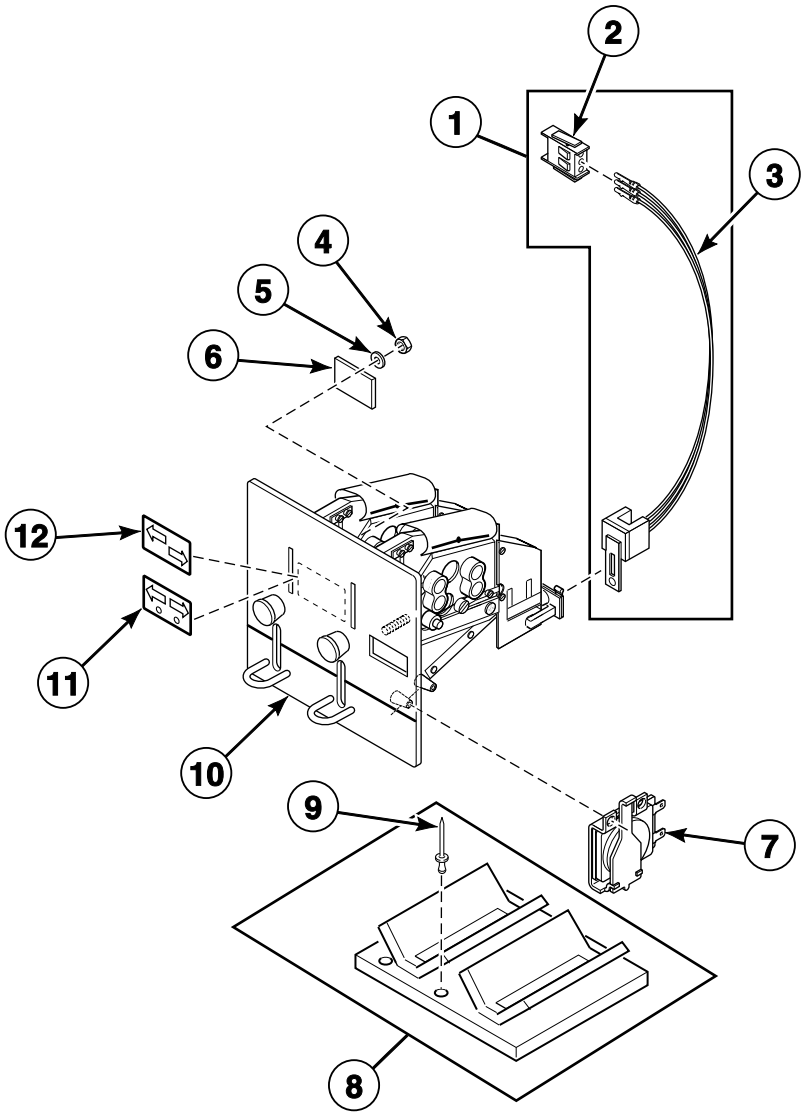
# W2000 Coin Meter Assembly - VC and VX Models; Single Drop

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F775801-03P | Optic Switch Kit | |
| **2** | F140571 | Male Connector | |
| **3** | 00430 | Female Pin Terminal | |
| **4** | F430243 | Nut | |
| **5** | N/A | Washer | |
| **6** | F608925 | Coin Meter Insert | |
| **7** | F160466P | Coin Meter Blocking Coil | 120 Volt |
| | F160467P | Coin Meter Blocking Coil | 220 Volt |
| **8** | F200002502P | Coin Guide Assembly | Includes item 8 |
| **9** | F431215 | Pop Rivet | |
| **10** | F200003800P | Coin Meter Assembly | U.S. $.25; 120 Volt; Includes items 1-6 and F775302-03 Coin Meter Kit |
| | F200003801 | Coin Meter Assembly | 10 Taiwan; 120 Volt; Includes items 1-6 and F200115001 Coin Meter Assembly |
| | F200003802P | Coin Meter Assembly | .880 token; 220 Volt; Includes items 1-6 and F160692 Coin Meter |
| | F200003803 | Coin Meter Assembly | .990 token; 120 Volt; Includes items 1-6 and F200115003 Coin Meter Assembly |
| | F200003805 | Coin Meter Assembly | .990 token; 220 Volt; Includes items 1-6 and F160717 Coin Meter |
| | F200003806P | Coin Meter Assembly | U.S. $.25; 220 Volt; Includes items 1-6, 10 and F160718 Coin Meter |
| | F200003807 | Coin Meter Assembly | .08 jeton; 220 Volt; Includes items 1-6 and F160719 Coin Meter |
| | F200003808 | Coin Meter Assembly | .800 token; 120 Volt; Includes items 1-6 and F160735 Coin Meter |
| | F200003809 | Coin Meter Assembly | 500 wan and yen; 120 Volt; Includes items 1-6 and F0160739-00 Coin Meter |
| | F200003810 | Coin Meter Assembly | .800 token; 220 Volt; Includes items 1-6 |
| | F200003811 | Coin Meter Assembly | 500 wan and yen; 220 Volt; Includes items 1-6 |
| | F200003812 | Coin Meter Assembly | 10 Taiwan; 220 Volt; Includes items 1-6 |
| **11** | F231010 | Coin Meter Insert Decal | $.25 insert |

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# W2000 Coin Meter Assembly - VC and VX Models; Dual Drop




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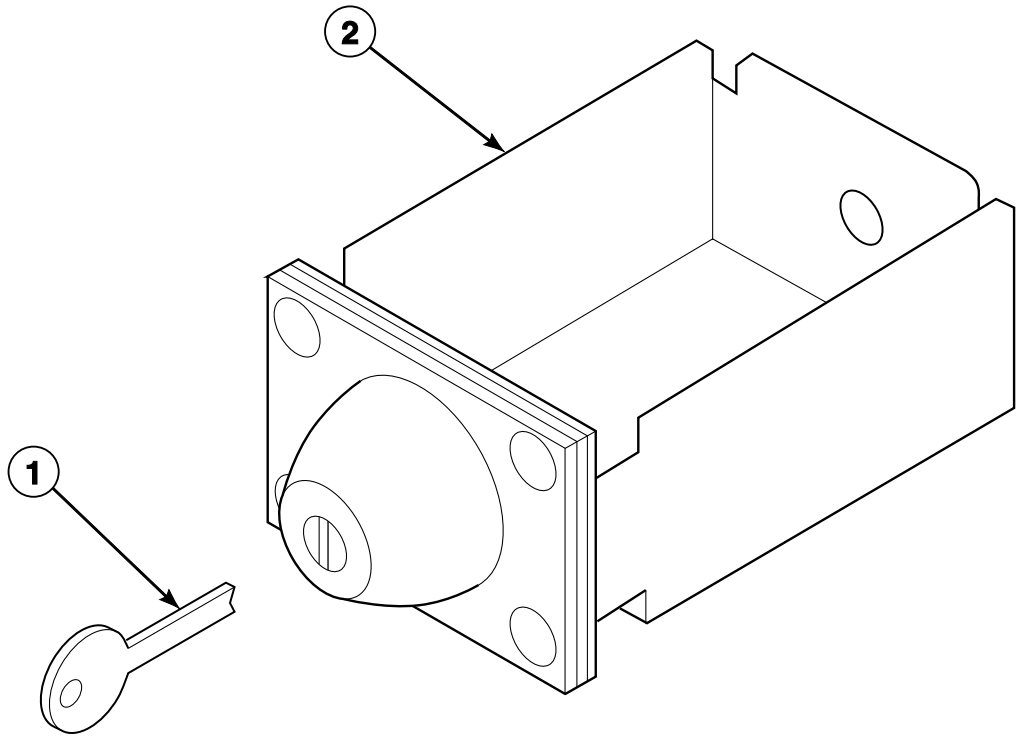
# W2000 Coin Meter Assembly - VC and VX Models; Dual Drop

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F775801-03P | Optic Switch Kit | |
| **2** | F140571 | Male Connector | |
| **3** | 00430 | Female Pin Terminal | |
| **4** | F430243 | Nut | |
| **5** | N/A | Washer | |
| **6** | F608925 | Coin Meter Insert | |
| **7** | F160466P | Coin Meter Blocking Coil | 120 Volt |
| | F160467P | Coin Meter Blocking Coil | 220 Volt |
| **8** | F200002503 | Coin Guide Assembly | Includes item 8 |
| **9** | F431215 | Pop Rivet | |
| **10** | F200005200 | Coin Meter Assembly | U.K. 1 pound and 20 pence; 220 Volt; Includes items 1-6 and F160691 Coin Meter |
| | F200005201 | Coin Meter Assembly | 100 and 500 yen; 120 Volt; Includes items 1-6 and F160693 Coin Meter |
| | F200005202 | Coin Meter Assembly | 1 and 5 krona; 220 Volt; Includes items 1-6 and F160694 Coin Meter |
| | F200005203 | Coin Meter Assembly | Australia 1.00 and .20; 220 Volt; Includes items 1-6 and F160695 Coin Meter |
| | F200005204 | Coin Meter Assembly | 1 and 5 rand; 220 Volt; Includes items 1-6 and F160698 Coin Meter |
| | F200005205 | Coin Meter Assembly | 1 and 5 shekel; 220 Volt; Includes items 1-6 and F160715 Coin Meter |
| | N/A | Coin Meter Assembly | U.S. $1.00 and .25; 120 Volt; Includes items 1-6, 10 and F0160730-00 Coin Meter |
| | F200005207 | Coin Meter Assembly | 100 and 500 peseta; 220 Volt; Includes items 1-6 |
| | F200005208 | Coin Meter Assembly | .50 and 2.00 euro; 220 Volt; Includes items 1-6, 11 and F0160736-00 Coin Meter |
| | F200005209 | Coin Meter Assembly | Canada $1.00 and .25; 120 Volt; Includes items 1-6, 10 and F0160740-00 Coin Meter |
| | F200005210 | Coin Meter Assembly | U.S. $1.00 and .25; 220 Volt; Includes items 1-6 and 10 |
| | F200005211 | Coin Meter Assembly | Canada $1.00 and .25; 220 Volt; Includes items 1-6 and 10 |
| | F200005212 | Coin Meter Assembly | 100 and 500 yen; 220 Volt; Includes items 1-6 |
| **11** | F0231595-00 | Coin Meter Decal | $1/.25 |
| **12** | N/A | Coin Meter Decal | .50/2.00 euro |

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# Optional Coin Box




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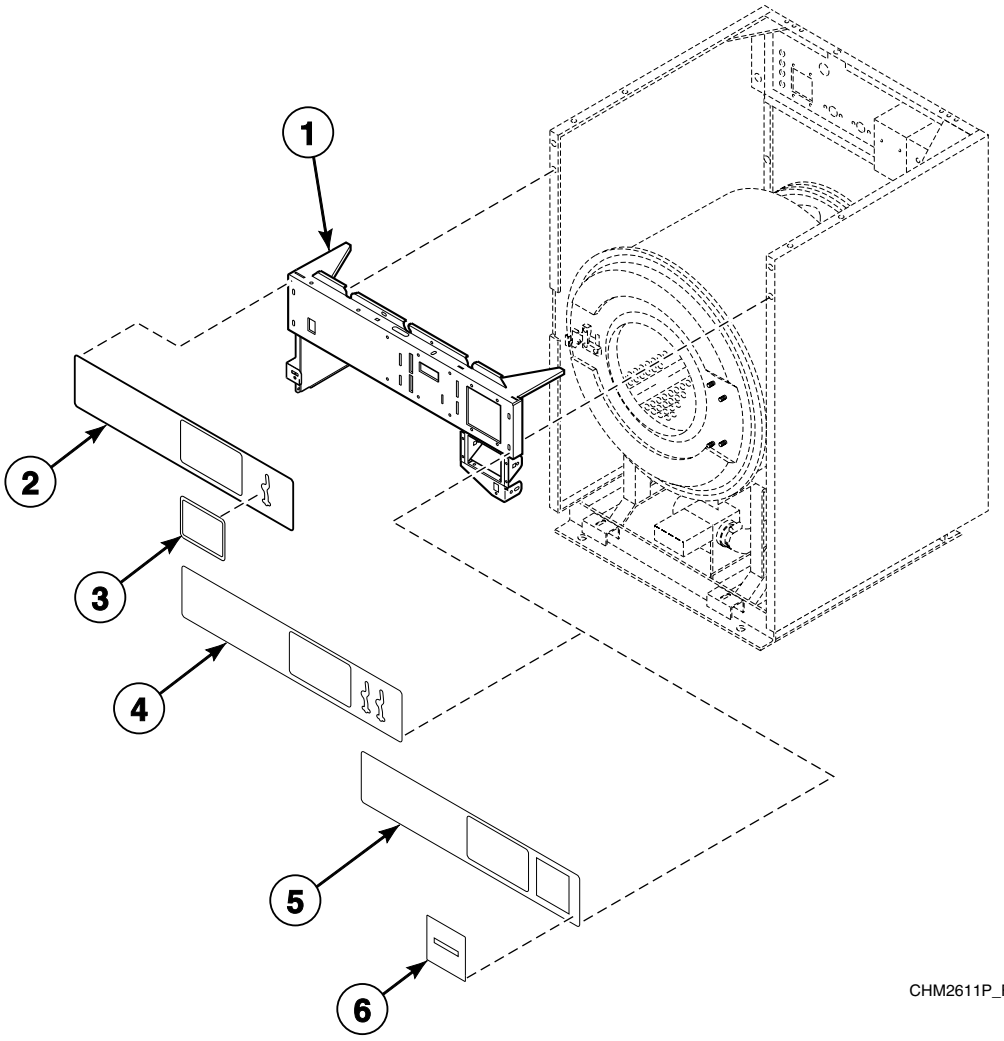
# Optional Coin Box

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | N/A | Key | UG21 |
| | F160421 | Key | UG22 |
| | N/A | Key | UG23 |
| | F160423 | Key | UG24 |
| | N/A | Key | UG25 |
| **2** | F160672 | Coin Box | UG21 |
| | F160673P | Coin Box | UG22 |
| | N/A | Coin Box | UG23 |
| | N/A | Coin Box | UG24 |
| | N/A | Coin Box | UG25 |

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# Control Panel Assembly and Control Panel Decals - AC, AL, AX, AY, BC, BL, BX and BY Models





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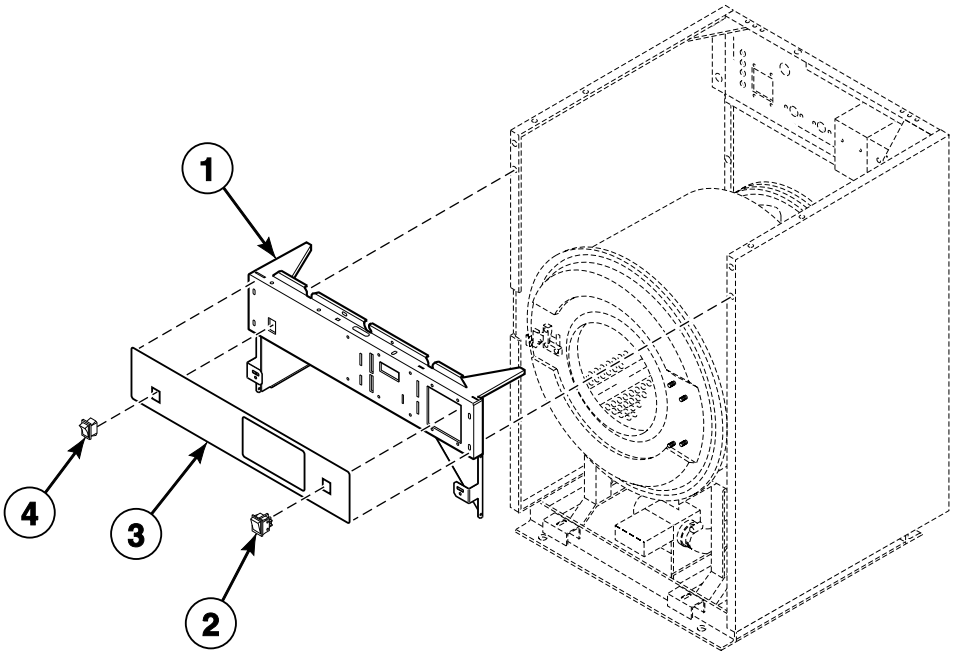
# Control Panel Assembly and Control Panel Decals - AC, AL, AX, AY, BC, BL, BX and BY Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F0636541-00 | Control Panel Assembly | |
| **2** | F0231606-51 | Control Panel Decal | Models SC80ACV, SC80ALV, SC80AXV, SC80AYV, SC80BCV, SC80BLV, SC80BXV and SC80BYV; Single coin drop |
| | N/A | Control Panel Decal | Models SC80ACV, SC80ALV, SC80AXV, SC80AYV, SC80BCV, SC80BLV, SC80BXV and SC80BYV; Single coin drop; Icon |
| | F0231589-51 | Control Panel Decal | Models HC80ACV, HC80ALV, HC80AXV, HC80AYV, HC80BCV, HC80BLV, HC80BXV and HC80BYV; Single coin drop |
| **3** | 70246301 | Coin Cover Overlay | Models SC80ALV and SC80BLV |
| **4** | F0231606-52 | Control Panel Decal | Models SC80ACV, SC80ALV, SC80AXV, SC80AYV, SC80BCV, SC80BLV, SC80BXV and SC80BYV; Dual coin drop |
| | F0231589-52 | Control Panel Decal | Models HC80ACV, HC80ALV, HC80AXV, HC80AYV, HC80BCV, HC80BLV, HC80BXV and HC80BYV; Dual coin drop |
| **5** | F0231606-53 | Control Panel Decal | Models SC80AYV and SC80BYV |
| | F0231589-53 | Control Panel Decal | Models HC80AYV and HC80BYV |
| **6** | F200116200 | Overlay Decal | Model HC80AYV |
| | F200116201 | Overlay Decal | Model SC80AYV |

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# Control Panel Assembly, Controls and Control Panel Decals - AN and BN Models




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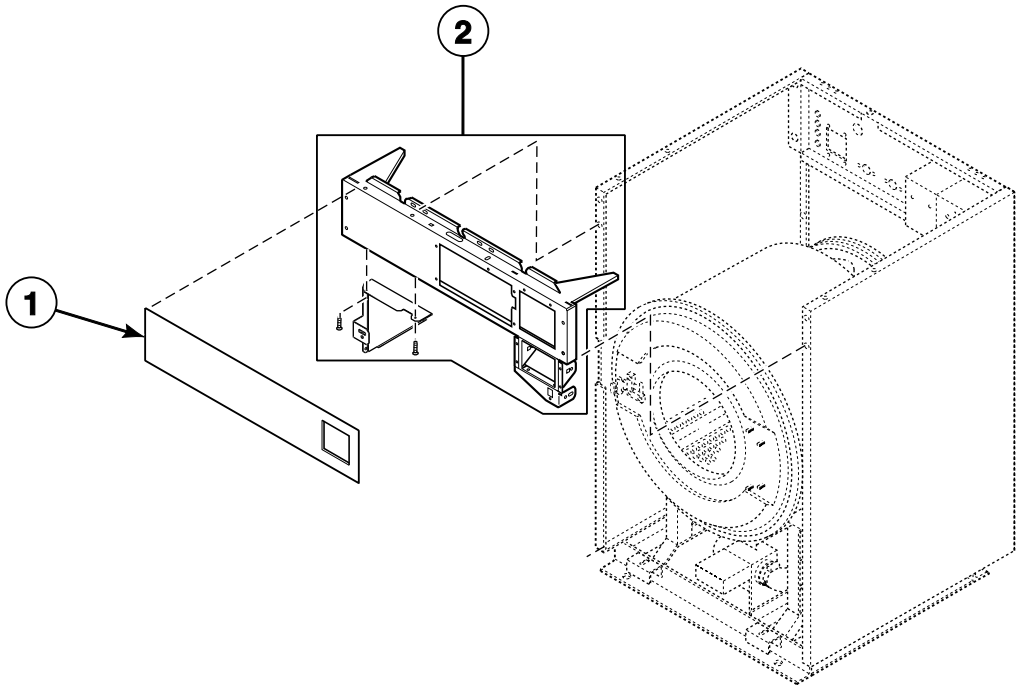
# Control Panel Assembly, Controls and Control Panel Decals - AN and BN Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | N/A | Control Panel Assembly | |
| **2** | F340411 | Rocker Switch | Red |
| **3** | F0231616-51 | Control Panel Decal | Models SC80ANV and SC80BNV |
| | F0231593-51 | Control Panel Decal | Models HC80ANV and HC80BNV |
| | F0231613-51 | Control Panel Decal | Models UC80ANV and UC80BNV |
| **4** | F200120100 | Momentary Switch | Models through 5/26/04 |
| | F340412 | Momentary Switch | Models starting 5/27/04 |

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# Control Panel Assembly and Control Panel Decals - NC, NR, NX, NY, VC and VX Models




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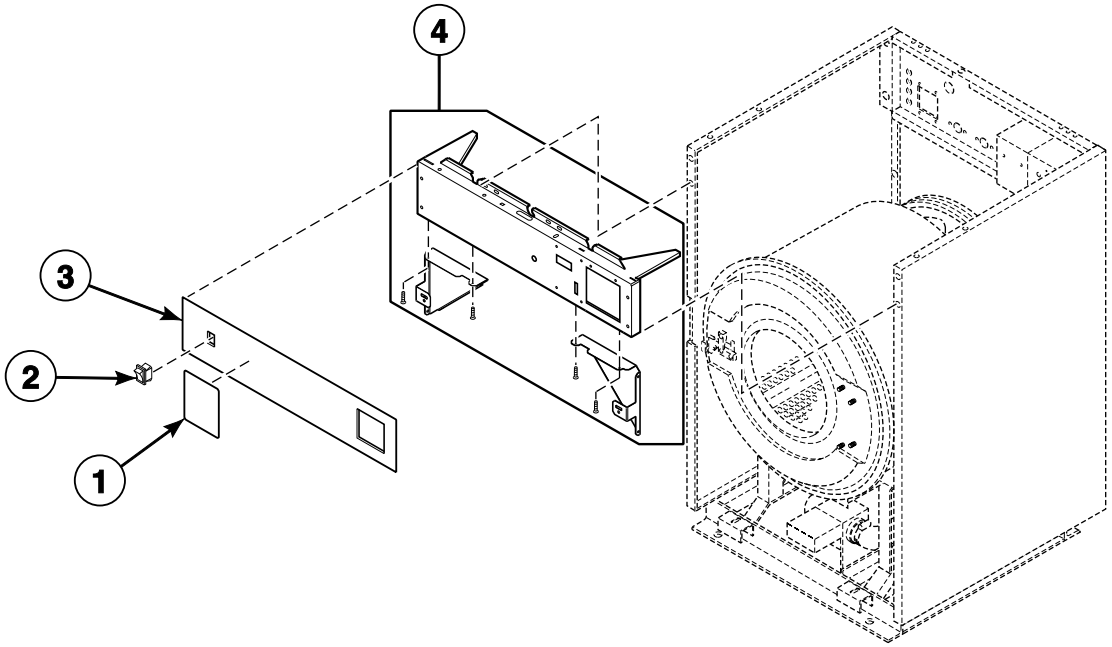
# Control Panel Assembly and Control Panel Decals - NC, NR, NX, NY, VC and VX Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | F231524-1 | Control Decal | Model SC80NCV; Single drop |
| | F231524-2 | Control Decal | Model SC80NCV; Dual drop |
| | F231524-3 | Control Panel Decal | Model SC80NXV |
| | F0231440-00 | Control Panel Decal | Models SC80NRV and SC80NYV |
| | N/A | Control Panel Decal | Models HC80VCV and HC80VXV |
| 2 | N/A | Control Panel Assembly | Models HC80VCV and HC80VXV |
| | N/A | Control Panel Assembly | Models DC80NCV, SC80NCV, SC80NRV, SC80NXV and SC80NYV |

**N/A = Part no longer available**


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# Control Panel Assembly and Control Panel Decals - VN Models




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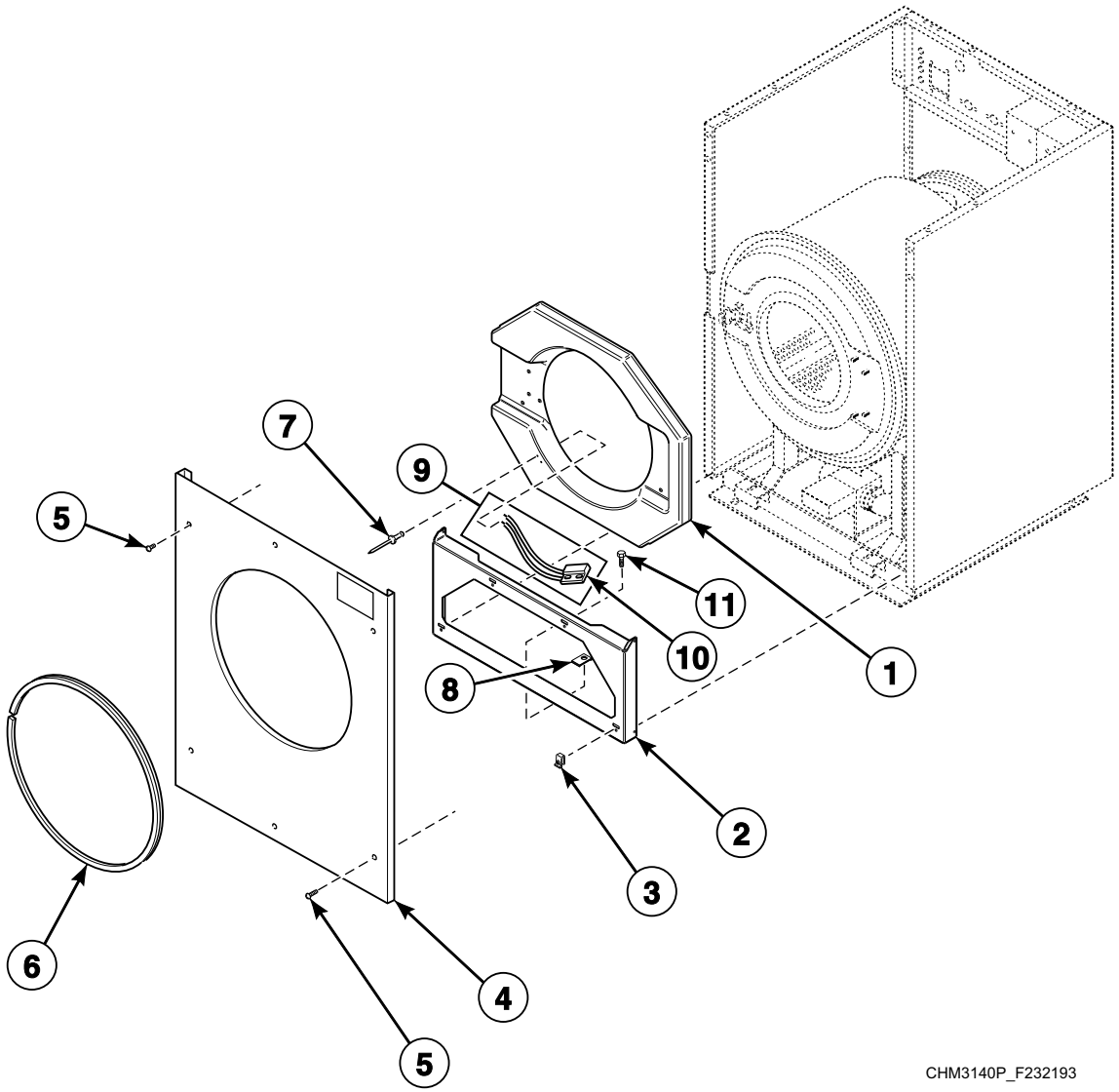
# Control Panel Assembly and Control Panel Decals - VN Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F231404 | Overlay | Model SC80VNV |
| | F231402 | Overlay | Model UC80VNV |
| | N/A | Overlay | Model HC80VNV |
| **2** | F340412 | Momentary Switch | |
| **3** | F231471 | Control Panel Decal | Model SC80VNV |
| | F231494 | Control Panel Decal | Model UC80VNV |
| | F231549 | Control Panel Decal | Model HC80VNV |
| **4** | N/A | Control Panel Assembly | |

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# Inner and Outer Front Panels





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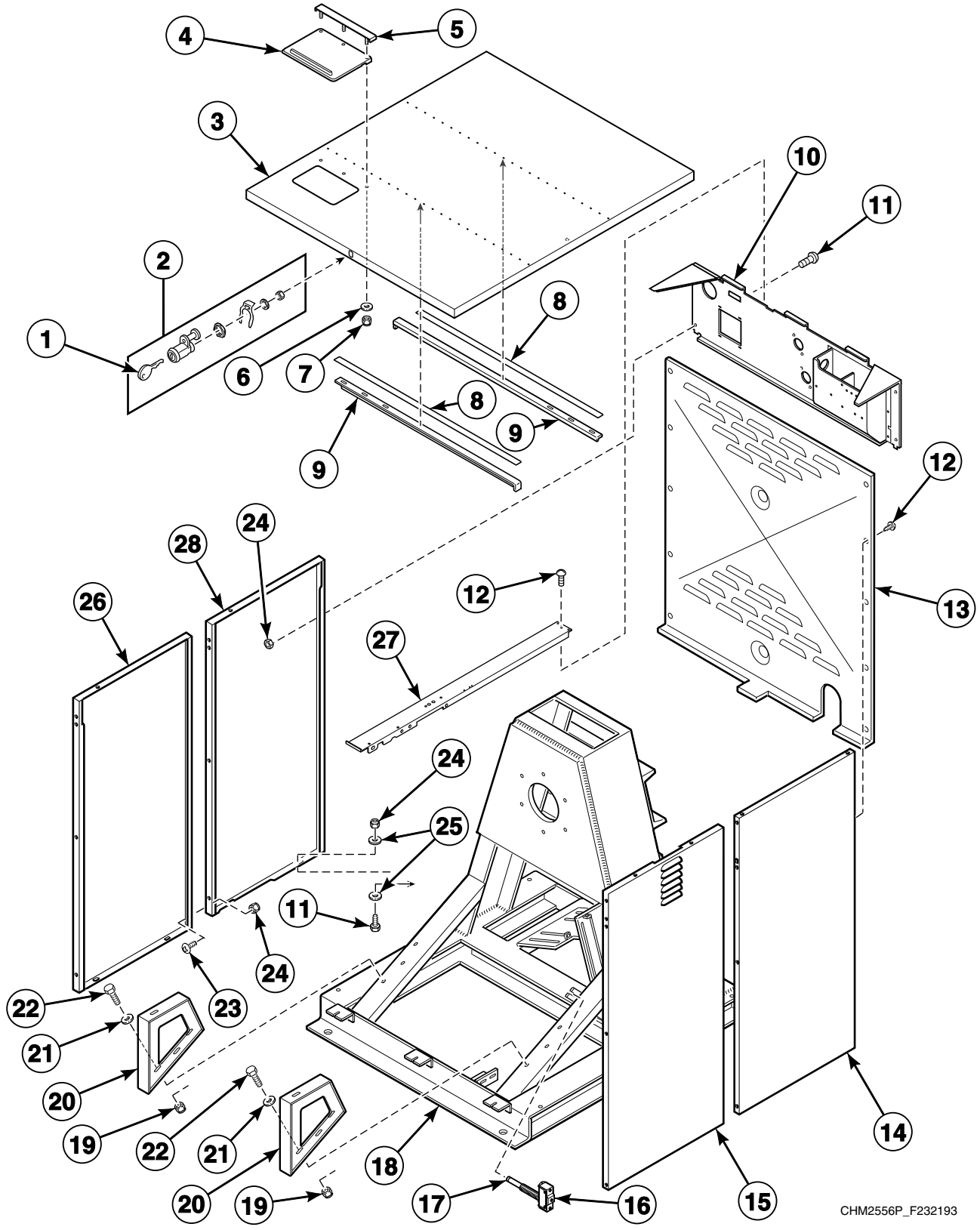
# Inner and Outer Front Panels

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F170419-2 | Door Bezel | HC models |
| | F8659301 | Door Bezel | SC and UC models |
| **2** | F634804 | Front Cabinet Brace | |
| **3** | F430264 | Nut | |
| **4** | F8200702P | Front Panel | AL, AN, AY, BL, BN, BY, NY and VN models; Stainless steel |
| | F8200701P | Front Panel | AC, AX, BC, BX, NC, NR, NX, VC and VX models; Stainless steel |
| | F634688-2 | Front Panel | AC, AX, BC, BX, NC, NR, NX, VC and VX models; Almond |
| | F634688-5 | Front Panel | AC, AX, BC, BX, NC, NR, NX, VC and VX models; White |
| | N/A | Front Panel | AL, AN, AY, BL, BN, BY, NY and VN models; Almond |
| | F634818-5P | Front Panel | AL, AN, AY, BL, BN, BY, NY and VN models; White |
| **5** | F430956 | Screw | |
| **6** | F8679201P | Trim | Models through 4/29/08; Requires F8142701 Adhesive for installation |
| **7** | J1111905 | Blind Rivet | |
| **8** | F430264 | Nut | |
| **9** | F200321300 | Magnetic Switch Assembly | Includes item 10 |
| **10** | F0340723-00 | Magnetic Switch | |
| **11** | F430174 | Screw | |

**N/A = Part no longer available**


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# Cover Panels and Frame





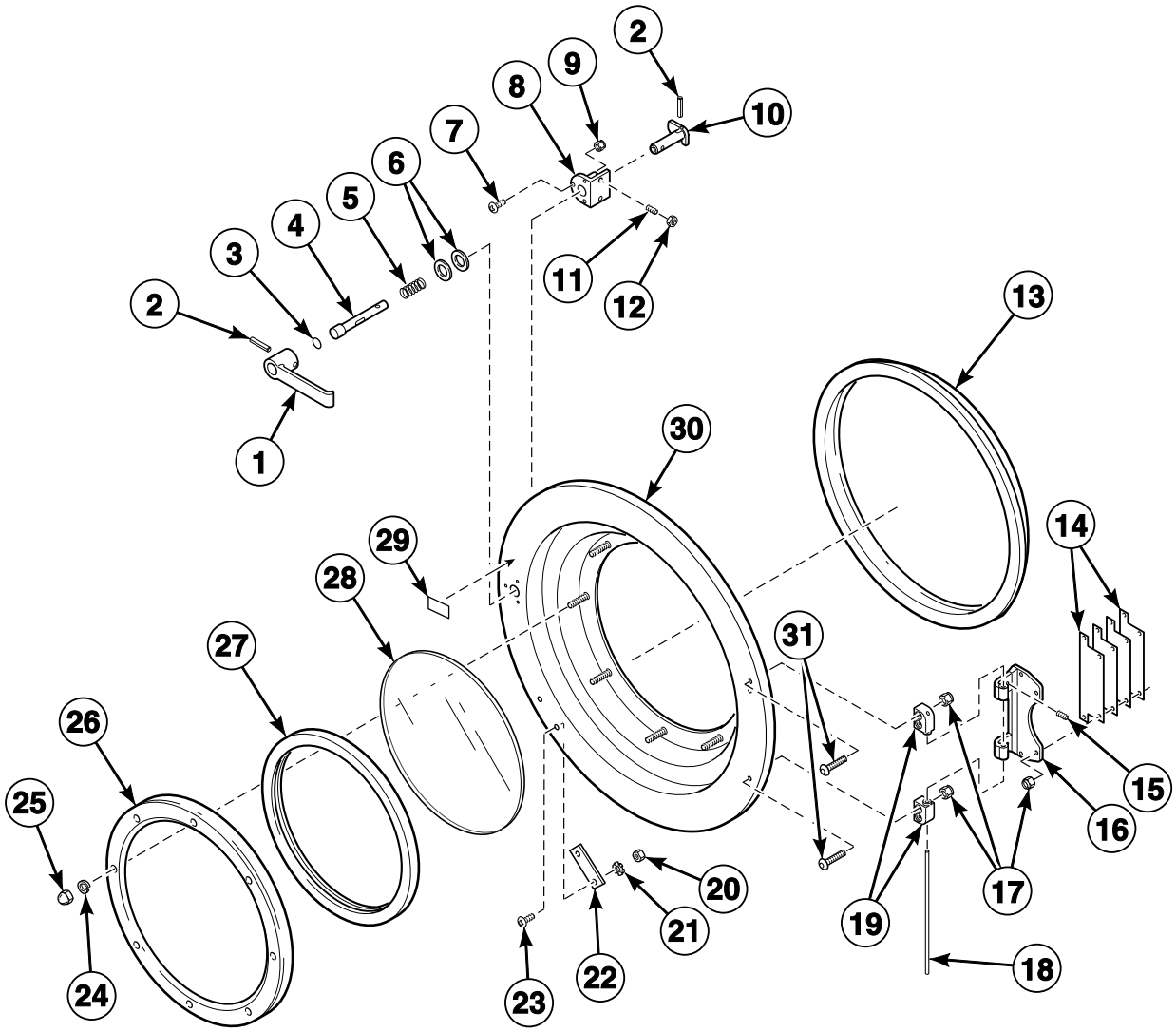
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# Cover Panels and Frame

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 70155603 | Key | |
| **2** | F0190808-00P | Lid Lock Pin | |
| **3** | F0636545-00P | Top Cover Assembly | Includes items 2, 4 and 5-9 |
| **4** | F200270500 | Supply Dispenser Lid | Gray |
| **5** | F630430 | Lid Clamp Assembly | |
| **6** | F431147 | Washer | |
| **7** | F431024 | Nut | |
| **8** | F410212 | Double-Coated Tape | Order 8 feet |
| **9** | F603980 | Top Cover Stiffener | |
| **10** | F0636543-00 | Valve Panel Assembly | |
| **11** | F430108 | Screw | |
| **12** | F430174 | Screw | |
| **13** | F603976 | Rear Panel | |
| **14** | F0636546-00 | Right Side Panel | Rear |
| **15** | F200218100 | Side Panel Assembly | Right front; NC, NR, NX, NY, VC, VN and VX models |
| | F200180200 | AC Drive Side Panel Assembly | Right front; AC, AL, AN, AX, AY, BC, BL, BN, BX and BY models |
| **16** | F340901 | Switch | |
| **17** | F340913 | Switch Extension | |
| **18** | F633673 | Frame Assembly | |
| **19** | 20274 | Nut | |
| **20** | F603947 | Support | |
| **21** | M400081 | Washer | |
| **22** | 800461 | Screw | |
| **23** | F430925 | Screw | |
| **24** | F430215 | Nut | |
| **25** | F430317 | Washer | |
| **26** | F0636547-00 | Left Side Panel | Front |
| **27** | F0636549-00 | Cabinet Top Brace | |
| **28** | F0636548-00 | Left Side Panel | Rear |


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# Door




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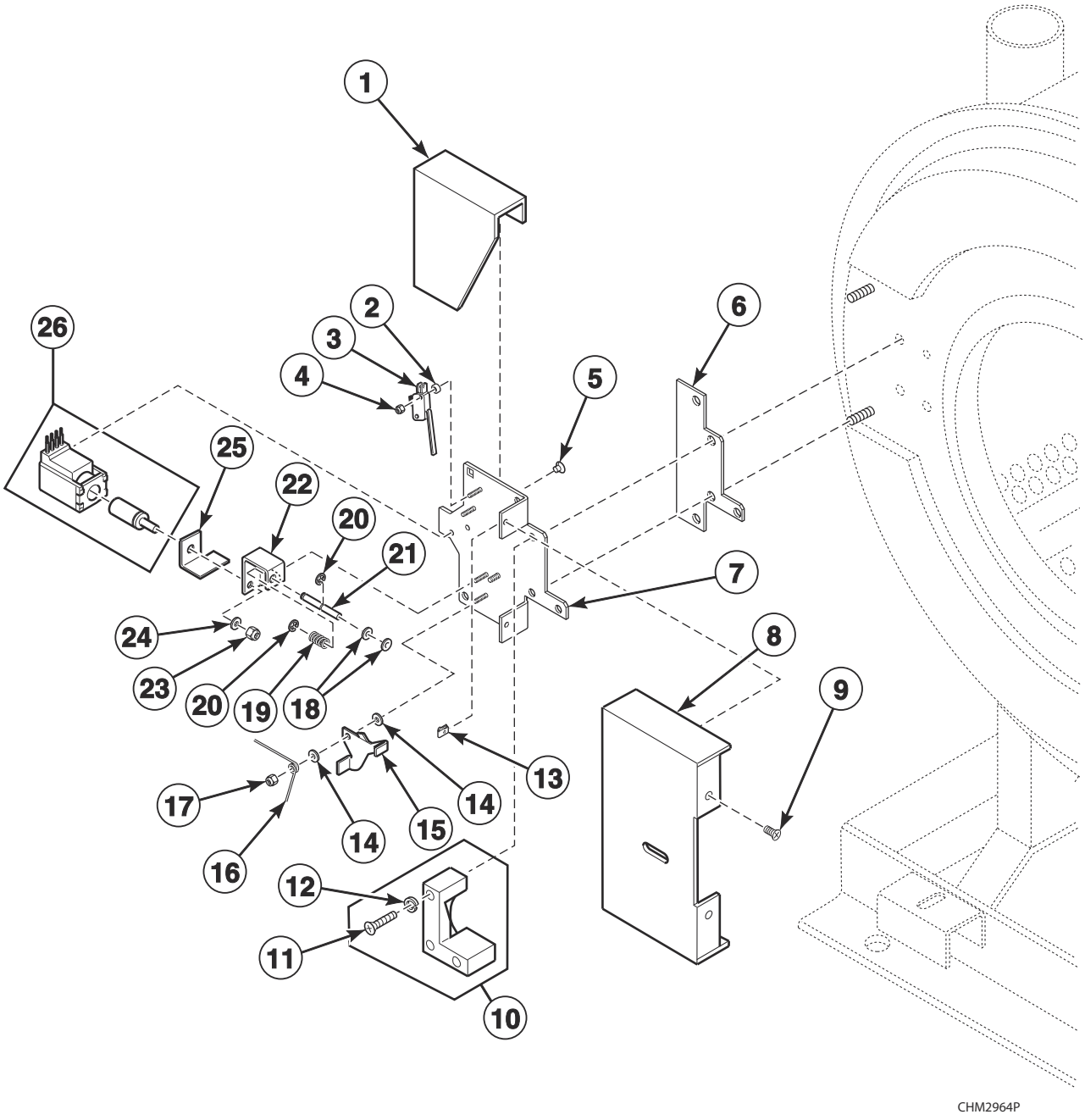

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# Door

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F8505107 | Door Assembly | Includes items 1-9, 11-13 and 15-31 |
| **1** | F150225 | Door Handle | |
| **2** | F8782601 | Spring Pin | |
| **3** | F230662 | Red Dot Decal | |
| **4** | F320300 | Pushbutton Rod | |
| **5** | F310125 | Door Lock Spring | |
| **6** | F431916 | Washer | |
| **7** | F8535601 | Screw | |
| **8** | F0150273-00 | Door Spacer | |
| **9** | F430232 | Nut | |
| **10** | F730155 | Door Handle Kit | Includes items 1-6, 8, 11 and 12 |
| **11** | F430532 | Screw | |
| **12** | F431041 | Nut | |
| **13** | F8440801P | Door Gasket | |
| **14** | F200131000P | Door Hinge Shim Kit | |
| **15** | F430536 | Screw | |
| **16** | F190216P | Door Hinge | |
| **17** | F430215 | Nut | |
| **18** | F602813-3 | Rod | |
| **19** | F150271 | Door Mount | |
| **20** | F431022 | Nut | |
| **21** | F431113 | Washer | |
| **22** | F8390801 | Magnet | |
| **23** | F430916 | Screw | |
| **24** | F431100 | Washer | |
| **25** | F8549401 | Nut | |
| **26** | F8504903 | Door Glass Retainer | |
| **27** | F170115 | Door Glass Gasket | |
| **28** | F290210P | Glass | |
| **29** | F230661 | Push Red Button Decal | |
| **30** | F608782-2 | Door Weldment | |
| **31** | F430974 | Bolt | |


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# Door Lock - AN, BN and VN Models





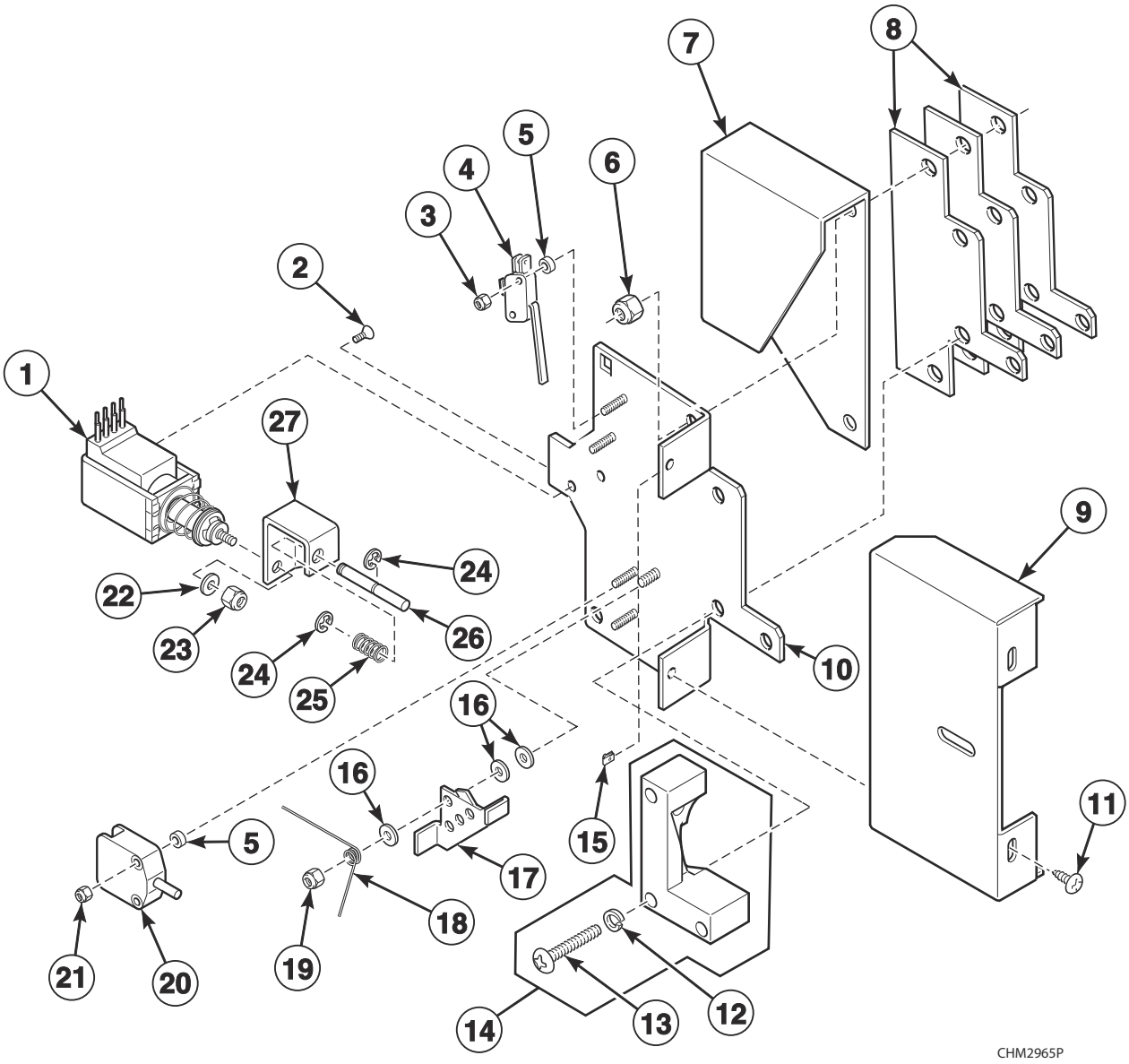
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# Door Lock - AN, BN and VN Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F0798839-00 | Door Lock Kit | B, F, H, N, O, P, Q and Y-voltage models through 8/1/04; Includes items F340923 Door Lock Microswitch, 2, 4, 5, 7 and 13-26 |
| | F200136800P | Door Lock Assembly | B, D, E, F, H, J, O and Y-voltage models starting 8/2/04; Includes F200136600 Door Lock Harness, F8045001 Temperature Probe Assembly and F063667802 Door Lock Assembly |
| | F0798839-01 | Door Lock Kit | C, D, E and J-voltage models through 8/1/04; Includes items F340923 Door Lock Microswitch, 2, 4, 5, 7 and 13-26 |
| | F200136801 | Door Lock Assembly | C-voltage models starting 8/2/04; Includes F200136601 Door Lock Harness, F8045001 Temperature Probe Assembly and F063667802 Door Lock Assembly |
| **1** | F320200 | Door Lock Splash Shield | |
| **2** | F431901 | Spacer | Nylon |
| **3** | F200203200 | Door Lock Microswitch | |
| **4** | F430225 | Nut | Nylon |
| **5** | F430977 | Screw | |
| **6** | F8059701 | Door Lock Plate Shim | |
| **7** | F8066701 | Door Lock Plate Assembly | |
| **8** | F603003 | Door Lock Assembly Cover | |
| **9** | F430956 | Screw | |
| **10** | F746808 | L-Catch Kit | Includes items 11 and 12 |
| **11** | F430982 | Screw | |
| **12** | F431100 | Washer | |
| **13** | F430264 | Nut | |
| **14** | F431902 | Washer | |
| **15** | F0636636-00 | Door Lock Switch Lever | |
| **16** | F310110 | Door Lock Torsion Spring | |
| **17** | F430232 | Nut | Nylon |
| **18** | F431147 | Washer | |
| **19** | F310137 | Door Lock Pin Release Spring | |
| **20** | F310205 | E-Ring Retainer | |
| **21** | F431231 | Door Locking Linkage Pin | |
| **22** | F150455 | Door Lock Pin Linkage | |
| **23** | F431017 | Nut | |
| **24** | F431123 | Washer | |
| **25** | F0636103-00 | Door Lock Retainer Latch | |
| **26** | F300128P | Door Release Solenoid | Models through 8/1/04 |
| | F0300131-00P | Door Lock Solenoid | Models starting 8/2/04 |


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# Door Lock - AC, AL, AX, AY, BC, BL, BX and BY Models





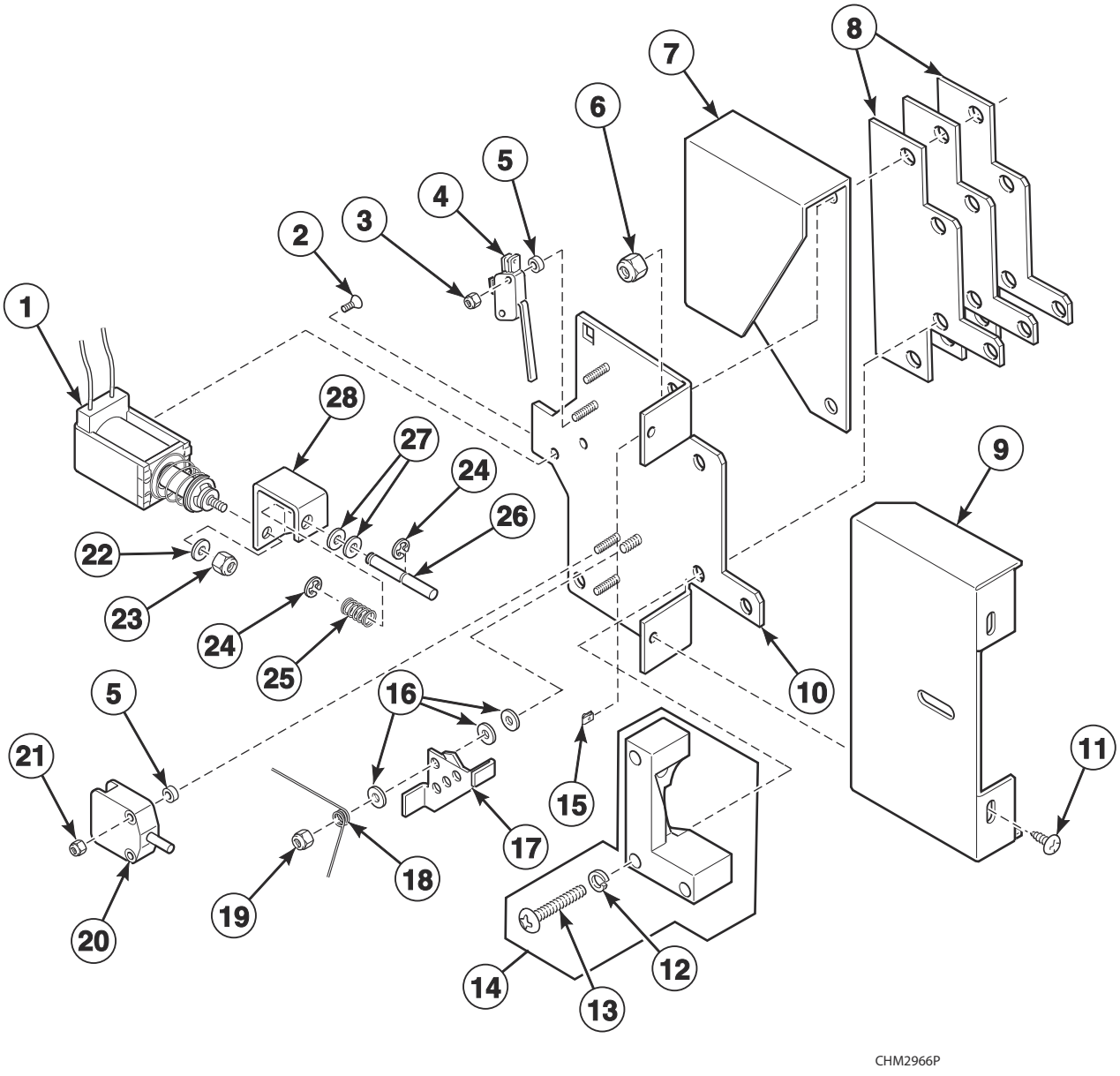
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# Door Lock - AC, AL, AX, AY, BC, BL, BX and BY Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F200321402 | Door Lock Assembly | Includes F063667701 Door Lock Sub-Assembly, F0636380-00 Door Lock Harness, F200136300 Door Lock Harness, F8746601 Magnetic Switch Assembly, F430225 Nut and F432297 Screw; Models without heat |
| | F200321403 | Door Lock Assembly | Includes F063667701 Door Lock Sub-Assembly, F0636380-00 Door Lock Harness, F200136301 Door Lock Harness, F8746601 Magnetic Switch Assembly, F430225 Nut and F432297 Screw; Models with heat |
| | F063667701 | Door Lock Sub-Assembly | Includes items 2-5, 10 and 14-26 |
| **1** | F300124P | Solenoid | 4 wire; Includes harness |
| **2** | F430977 | Screw | |
| **3** | F430225 | Nut | |
| **4** | F200203200 | Door Lock Microswitch | |
| **5** | F431901 | Spacer | |
| **6** | F430215 | Nut | |
| **7** | F320200 | Door Lock Splash Shield | |
| **8** | F8059701 | Door Lock Plate Shim | |
| **9** | F603003 | Door Lock Assembly Cover | |
| **10** | F8066701 | Door Lock Plate Assembly | |
| **11** | F430956 | Screw | |
| **12** | F431100 | Washer | |
| **13** | F430982 | Screw | |
| **14** | F746808 | L-Catch Kit | Includes items 12 and 13 |
| **15** | F430264 | Nut | |
| **16** | F431902 | Washer | |
| **17** | F0636636-00 | Door Lock Switch Lever | |
| **18** | F310110 | Door Lock Torsion Spring | |
| **19** | F430232 | Nut | |
| **20** | F340200 | Door Switch | |
| **21** | F430231 | Nut | |
| **22** | F431123 | Washer | |
| **23** | F431017 | Nut | |
| **24** | F310205 | E-Ring Retainer | |
| **25** | F310137 | Door Lock Pin Release Spring | |
| **26** | F431231 | Door Locking Linkage Pin | |
| **27** | F150455 | Door Lock Pin Linkage | |


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# Door Lock - NC, NR, NX, NY, VC and VX Models





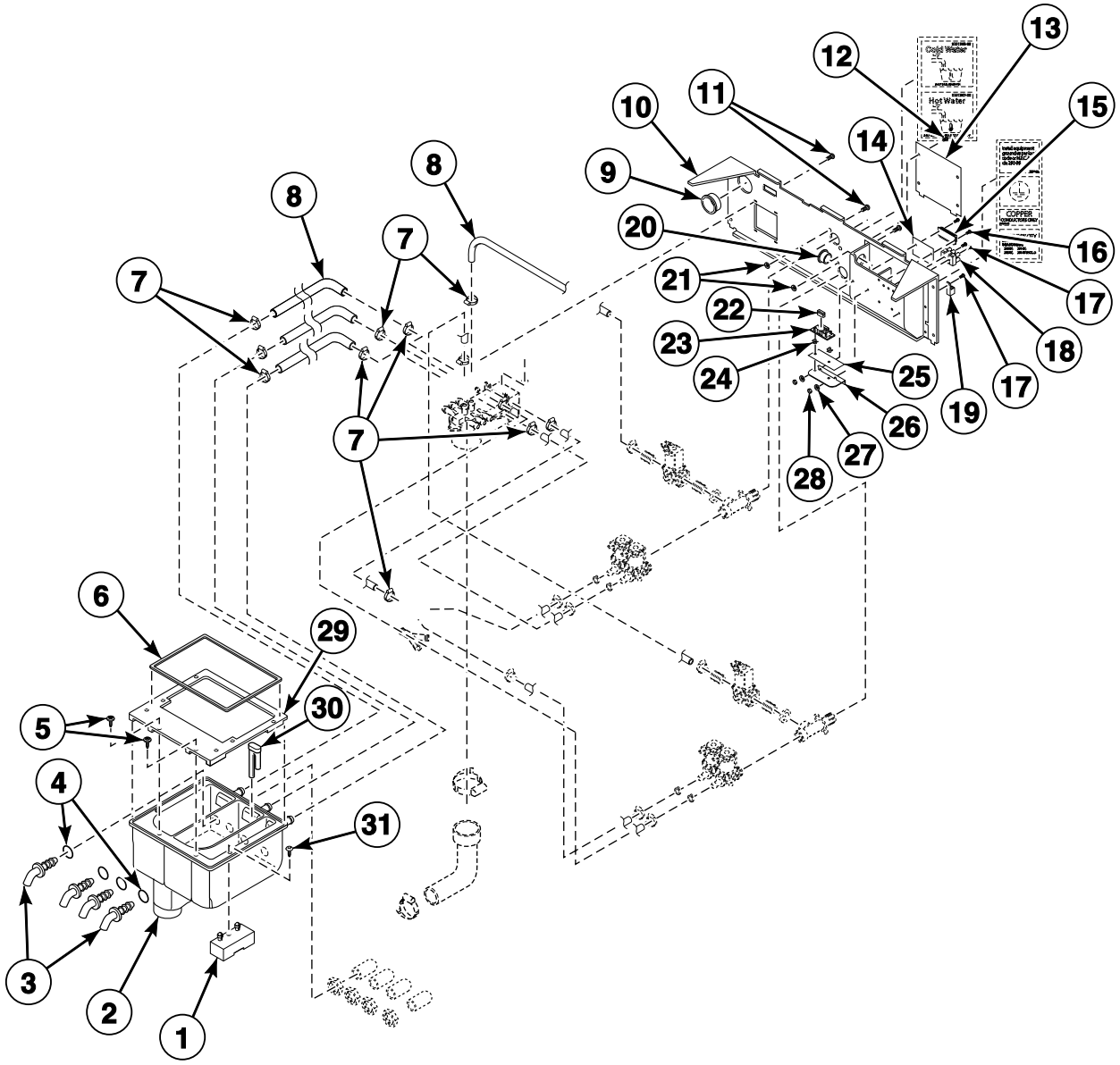
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# Door Lock - NC, NR, NX, NY, VC and VX Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F0636698-01P | Door Lock Assembly | Models DC80NCV, SC80NCV, SC80NRV, SC80NXV and SC80NYV; Standard models; Includes F0631986-02 Door Lock Wire Harness, F8746601 Magnetic Switch Assembly and items 2-5, 10 and 14-27 |
| | F0636698-03 | Door Lock Assembly | Models SC80NCV, SC80NRV, SC80NXV and SC80NYV; Models with electric heat; Includes F0631986-04 Door Lock Wire Harness, F8746601 Magnetic Switch Assembly and items 2-5, 10 and 14-27 |
| **1** | F300124P | Solenoid | 4 wire; Models HC80VCV and HC80VXV; Includes harness |
| | F300125P | Solenoid | 2 wire; Models DC80NCV, SC80NCV, SC80NRV, SC80NXV and SC80NYV |
| **2** | F430977 | Screw | |
| **3** | F430225 | Nut | |
| **4** | F200203200 | Door Lock Microswitch | |
| **5** | F431901 | Spacer | |
| **6** | F430215 | Nut | |
| **7** | F320200 | Door Lock Splash Shield | |
| **8** | F8059701 | Door Lock Plate Shim | |
| **9** | F603003 | Door Lock Assembly Cover | |
| **10** | F8066701 | Door Lock Plate Assembly | |
| **11** | F430956 | Screw | |
| **12** | F431100 | Washer | |
| **13** | F430982 | Screw | |
| **14** | F746808 | L-Catch Kit | Includes items 12 and 13 |
| **15** | F430264 | Nut | |
| **16** | F431902 | Washer | |
| **17** | F0636636-00 | Door Lock Switch Lever | |
| **18** | F310110 | Door Lock Torsion Spring | |
| **19** | F430232 | Nut | |
| **20** | F340200 | Door Switch | |
| **21** | F430231 | Nut | |
| **22** | F431123 | Washer | |
| **23** | F431017 | Nut | |
| **24** | F310205 | E-Ring Retainer | |
| **25** | F310137 | Door Lock Pin Release Spring | |
| **26** | F431231 | Door Locking Linkage Pin | |
| **27** | F431147 | Washer | |
| **28** | F150455 | Door Lock Pin Linkage | |


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# Fill Plumbing and External Supply (Drawing 1 of 3)




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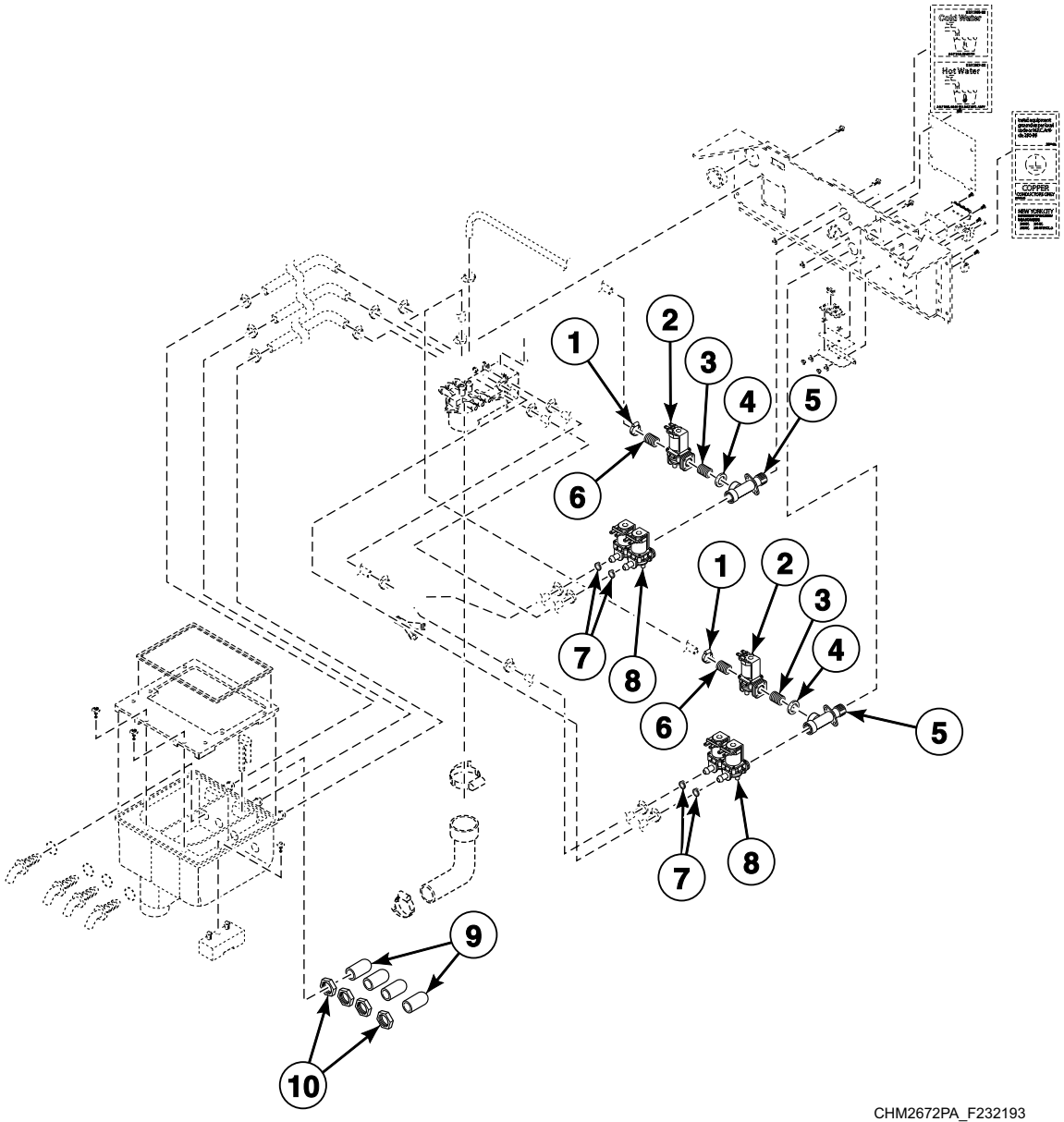

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# Fill Plumbing and External Supply (Drawing 1 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | F0150504-00 | Supply Dispenser Standoff | |
| 2 | F200202201P | Supply Dispenser Assembly | Includes items 1, 2-6 and 36-40 |
| | F602374 | Supply Dispenser Sub-Assembly | Models HC80VNV, SC80VNV and UC80VNV |
| 3 | F8322001 | Injection Nozzle | |
| | F730168 | Injection Nozzle Kit | Includes items 4 and 40 |
| 4 | 801632 | O-Ring | |
| 5 | F430956 | Screw | |
| 6 | F0170190-00P | Bezel Gasket | |
| 7 | 36801 | Hose Clamp | No. 6 |
| 8 | F200108P | Water Hose | |
| 9 | F200139500 | Grommet | |
| | F180511 | Cap Plug | |
| 10 | F0636543-00 | Valve Panel Assembly | Standard models |
| | F0636543-01 | Valve Panel Assembly | Models with heat |
| 11 | F430929 | Screw | |
| 12 | F430174 | Screw | |
| 13 | F602533 | Input Power Connection Box Cover | |
| 14 | F231376-5 | External Supply Connection Decal | Q-voltage |
| | F231376-6 | External Supply Connection Decal | N and P-voltage |
| 15 | F140766 | Terminal | 8 place |
| 16 | F430916 | Screw | |
| 17 | F430903 | Screw | |
| 18 | F140748 | Input Power Block | 2 terminal |
| | F140747 | Input Power Block | 3 terminal; Standard models |
| | M413865 | Power Distribution Block | 3 terminal; Electric heat models |
| 19 | F140734 | Ground Terminal Lug | |
| 20 | F140938 | Snap Bushing | |
| 21 | F430322 | Washer | |
| 22 | F350115 | Fuse | 3 Amp |
| 23 | F0350312-10 | Fuse Holder | |
| 24 | F180506 | Standoff | |
| 25 | F231271 | External Supply Fuse Decal | 3 Amp |
| 26 | F633512 | Fuse Holder Bracket | |
| 27 | F431113 | Washer | |
| 28 | F431022 | Nut | |
| 29 | F0150503-00 | Supply Dispenser Bezel | |
| 30 | F150390 | Siphon Tube | |
| 31 | F0430268-00 | Screw | |


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# Fill Plumbing and External Supply (Drawing 2 of 3)





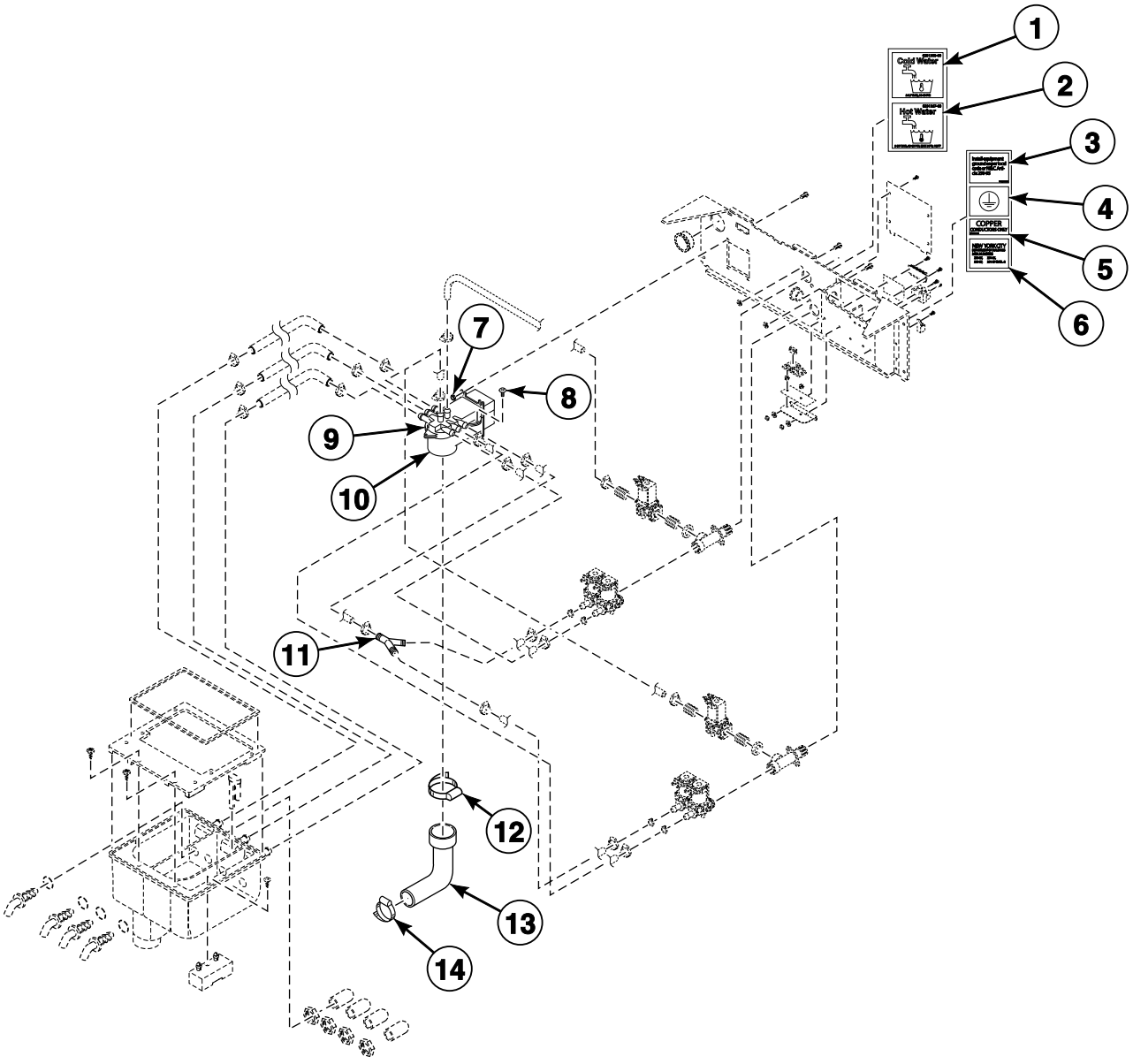
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# Fill Plumbing and External Supply (Drawing 2 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F8514801 | Valve Coil | Use with F8322807 Valve |
| | F8514601P | Coil | Use with F8322803 Valve |
| | F8514701 | Coil | Use with F8322909 Steam Valve |
| | F8382301 | DIN Valve Adapter Kit | Use with F8322801P Valve and F8322804 Valve |
| | F8379503P | Valve Transition Kit | Use with F8322803 Valve and F8322807 Valve |
| | F8379504 | Valve Rebuild Kit | Use with F8322909 Steam Valve |
| | F380986P | DIN Coil | 120 Volt; Parker |
| **1** | 36801 | Hose Clamp | No. 6 |
| **2** | F8322807P | Valve | Replaces F381732P 1-Way Valve; Includes F8322807 Valve, F8382301 DIN Valve Adapter Kit and F8514801 Valve Coil; 1/2 inch; 24 Volt |
| | F8322909P | Valve | Replaces F381700P Valve; Includes F8322909 Steam Valve, F8382301 DIN Valve Adapter Kit and F8514701 Coil; 3/4 inch; 120 Volt |
| | F8322803P | Valve | Replaces F381703P Valve; Includes F8322803 Valve, F8382301 DIN Valve Adapter Kit and F8514601 Coil; 1/2 inch; 240 Volt |
| | F8521801 | DIN Valve Kit | |
| **3** | F421969 | Nipple | |
| **4** | 20290 | Washer | |
| **5** | F150246 | Water Connection Inlet Manifold | Standard thread |
| | F150247 | Water Connection Inlet Manifold | Metric thread |
| **6** | F8675602 | Hose Barb | |
| **7** | F380119 | Flow Restrictor | |
| **8** | F0381751-00P | 2-Way Valve | 220 Volt |
| | F381721P | 2-Way Valve | Models DC80NCV and SC80NCV; 24 Volt |
| | F381722P | 2-Way Valve | Models HC80VNV, HC80VXV, SC80VNV and UC80VNV; 120 Volt |
| **9** | F190303 | Cap | |
| **10** | 802292 | Nut | |


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# Fill Plumbing and External Supply (Drawing 3 of 3)




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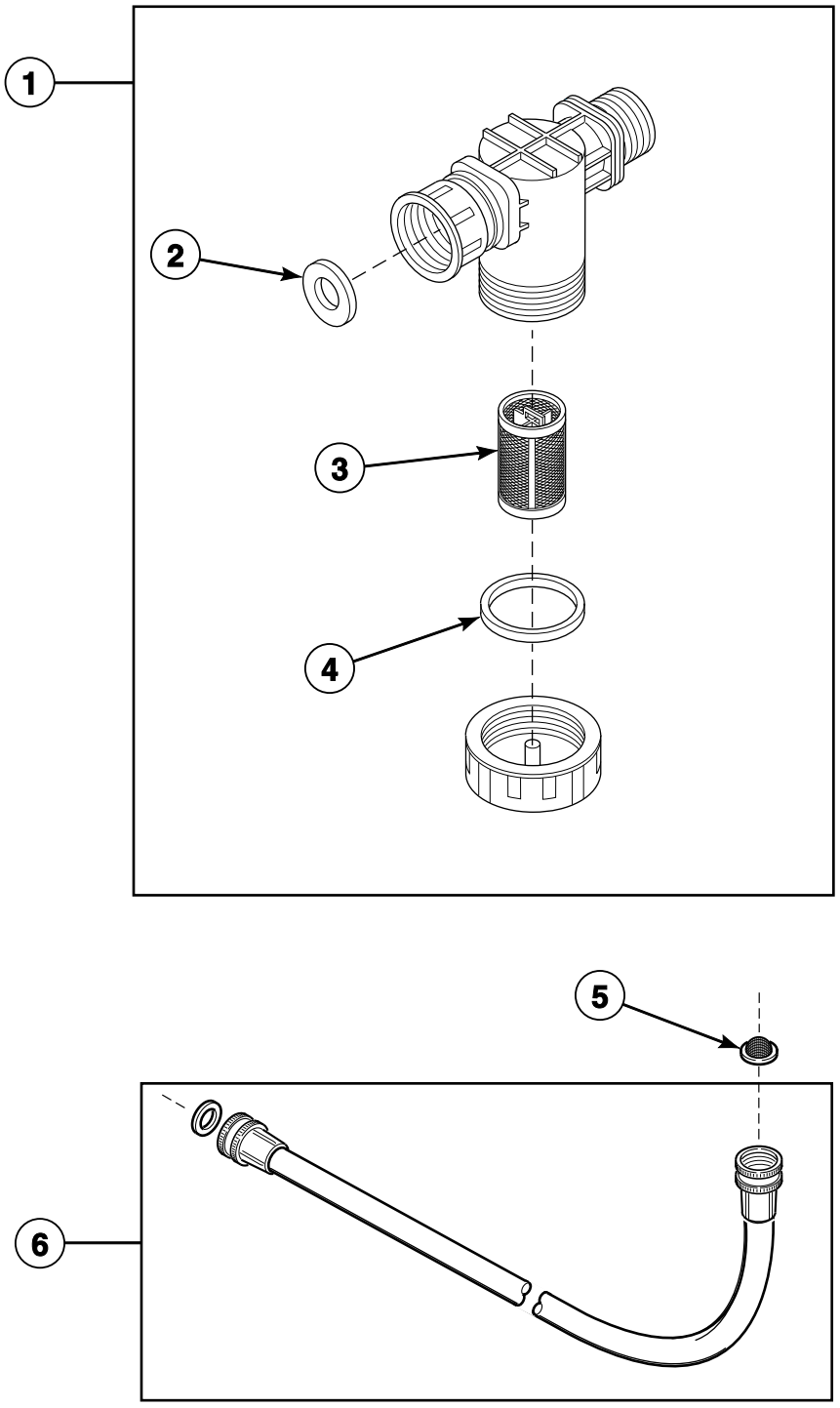
# Fill Plumbing and External Supply (Drawing 3 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F0231368-00 | Cold Water Valve Decal | |
| **2** | F0231367-00 | Hot Water Valve Decal | |
| **3** | F230630 | Ground Decal | |
| **4** | F230739 | Ground Decal | |
| **5** | F231146 | Conductor Decal | Copper conductor |
| **6** | N/A | Decal | New York MEA |
| **7** | F430231 | Nut | |
| **8** | F430177 | Screw | |
| **9** | F0150329-00 | Vacuum Breaker Top | |
| | F603031 | Vacuum Breaker Assembly | Includes items 8 and 10 |
| **10** | F015033000 | Vacuum Breaker Bottom | |
| **11** | F422808 | Y Connector | |
| **12** | F200201 | Hose Clamp | No. 48 |
| **13** | F150492 | Rear Fill Hose | |
| **14** | F200213 | Hose Clamp | No. 40 |

**N/A = Part no longer available**


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# Water Supply Hose and Filter (Optional)




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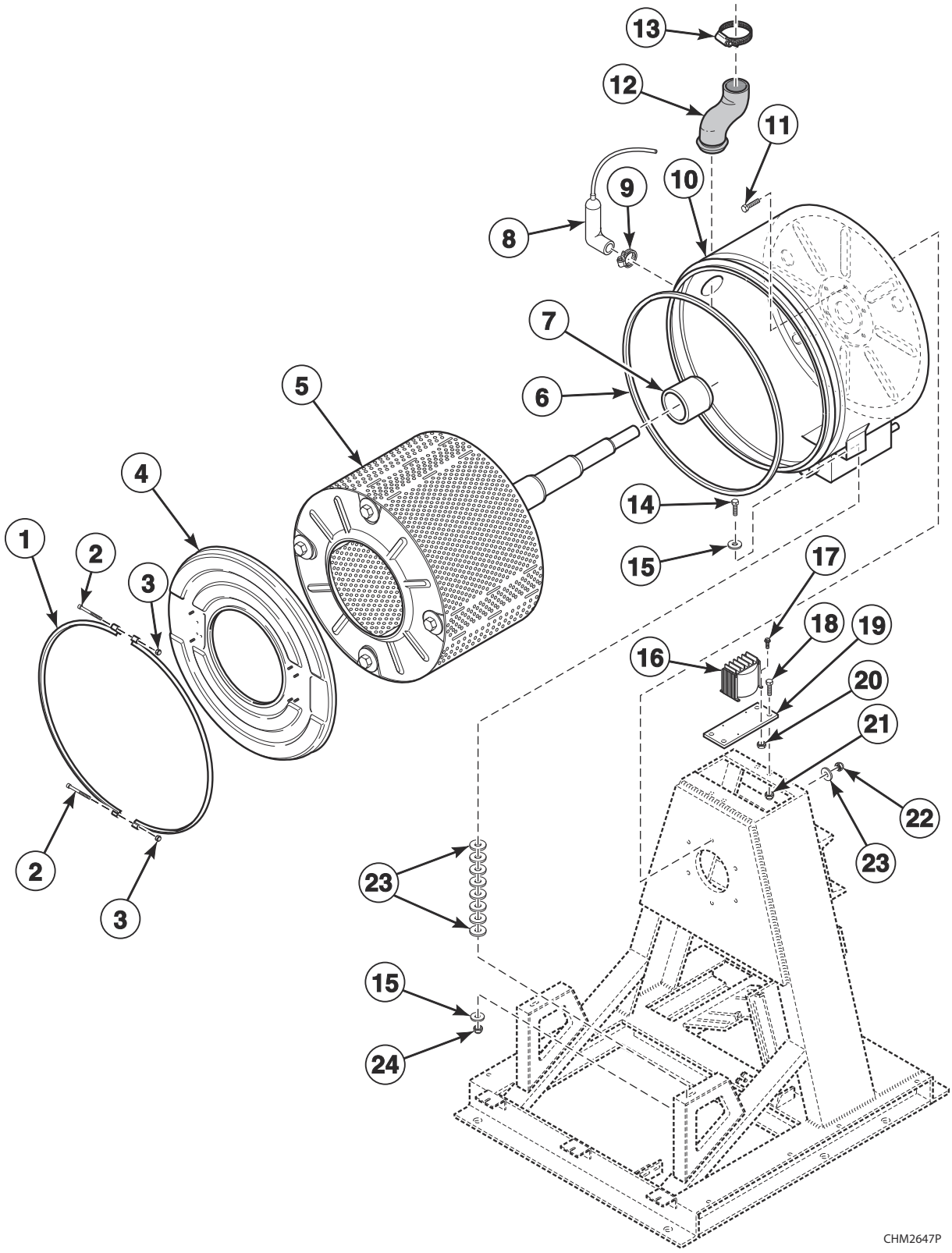

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# Water Supply Hose and Filter (Optional)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F270306P | Filter | Hose thread |
| | F270305 | Filter | Metric thread |
| **2** | 20290 | Washer | |
| **3** | F270406 | Replacement Filter | .11 mm |
| | F270405 | Replacement Filter | .25 mm |
| **4** | F270407 | Filter Housing Cap Gasket | |
| **5** | 803615 | Washer | Filter |
| **6** | F200116 | Fill Hose | 3/8 inch; Hose thread |
| | F200164 | Water Hose | 3/4 inch; Hose thread; 60 inches |
| | F8344601 | Water Hose | 3/4 inch; Hose thread; 96 inches |
| | F200165 | Water Hose | 3/8 inch; Metric thread |
| | F200166 | Water Hose | 3/4 inch; Metric thread |


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# Basket and Shell





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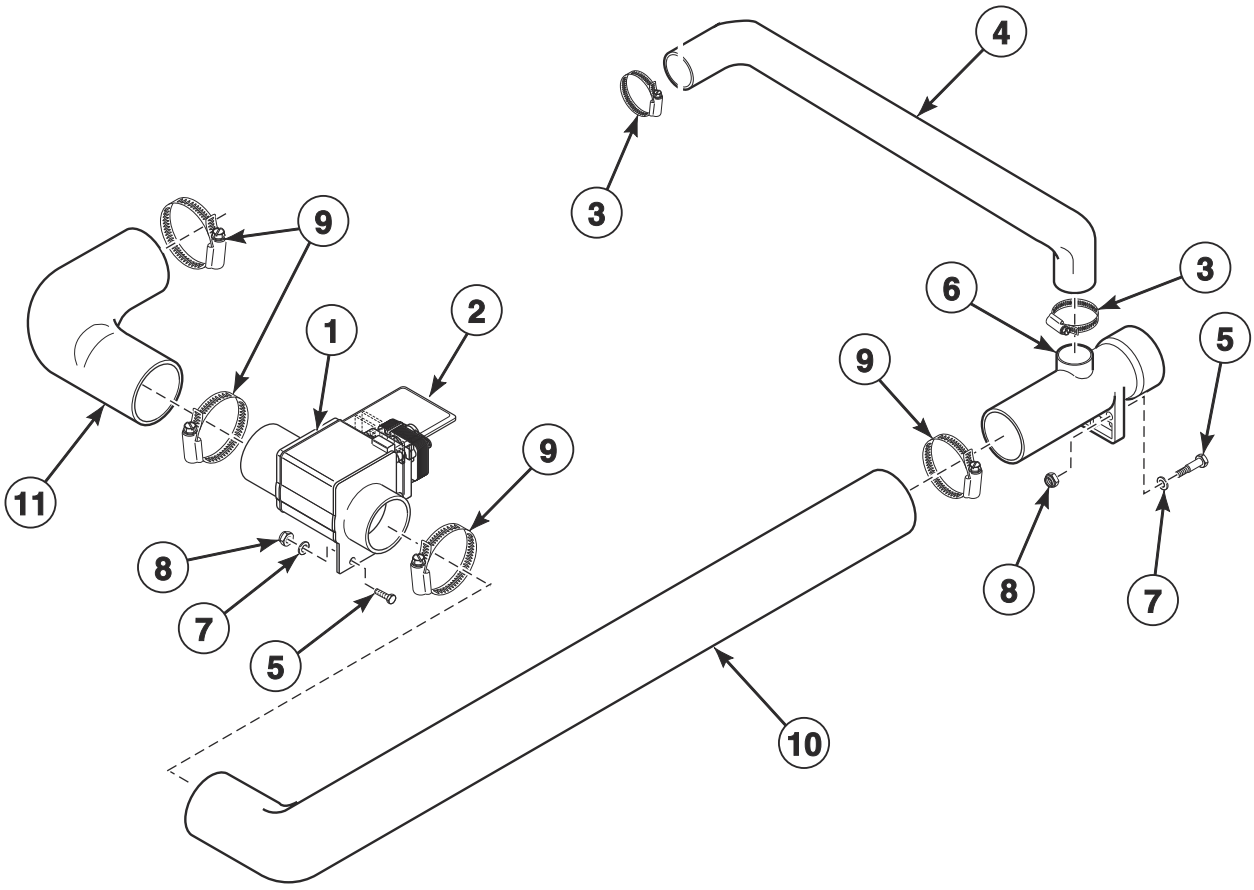
# Basket and Shell

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F430317 | Washer | Use with items 2 and 3 |
| **1** | F8537808 | Shell Band Kit | |
| **2** | F430518 | Screw | |
| **3** | F430215 | Nut | |
| **4** | F603988P | Shell Front Assembly | |
| **5** | F8407401 | Basket Assembly | Includes item 7 |
| **6** | F792000 | Shell Front Gasket Kit | |
| **7** | F8312007P | Shaft Seal Sleeve | |
| **8** | F020014200 | Air Trap Hose | |
| **9** | 36801 | Hose Clamp | |
| **10** | F0636525-00 | Shell Weldment | Standard models |
| | F0637017-00 | Shell Weldment | Heat models |
| **11** | F430947 | Screw | |
| **12** | F8061601 | Supply Dispenser Hose | |
| **13** | F200213 | Hose Clamp | No. 40 |
| **14** | F430144 | Screw | |
| **15** | M400081 | Washer | |
| **16** | C000203 | Transformer | Models HC80VCV and HC80VXV; Models HC80VNV, SC80VNV and UC80VNV through 8/1/04 |
| | F360156P | Transformer | VN models starting 8/2/04; AC, AL, AN, AX, AY, BC, BL, BN, BX and BY models N and P-voltage |
| **17** | F430107 | Screw | VC, VN and VX models; AC, AL, AN, AX, AY, BC, BL, BN, BX and BY models N and P-voltage |
| **18** | N/A | Screw | |
| **19** | F632745 | Transformer Mounting Plate | VC, VN and VX models; AC, AL, AN, AX, AY, BC, BL, BN, BX and BY models N and P-voltage |
| **20** | F431017 | Nut | |
| **21** | F430215 | Nut | VC, VN and VX models; AC, AL, AN, AX, AY, BC, BL, BN, BX and BY models N and P-voltage |
| **22** | F430201 | Nut | |
| **23** | 901690 | Washer | |
| **24** | F430218 | Nut | |

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# Drain




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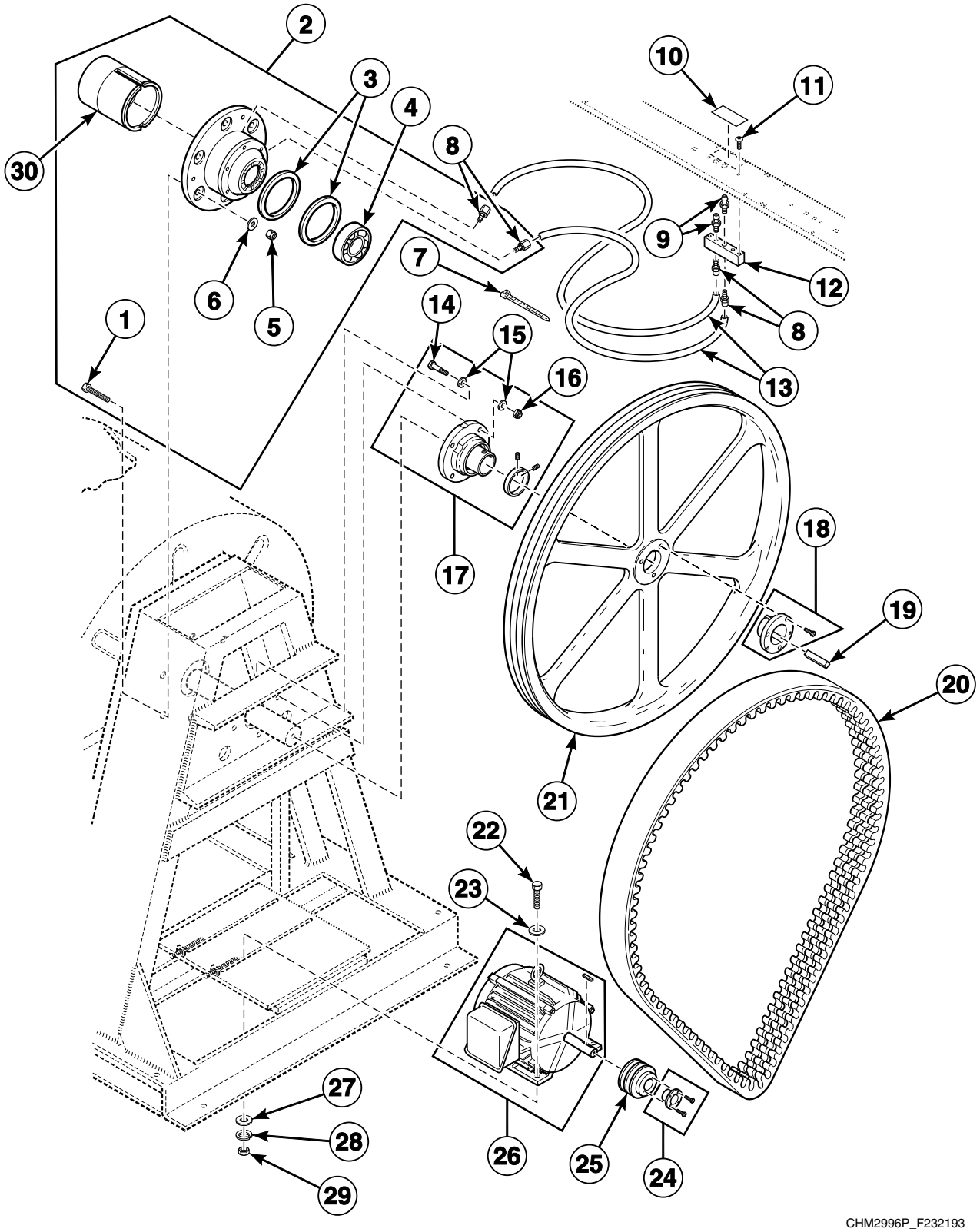
# Drain

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F8406302P | Drain Valve | 120 Volt; Models HC80VCV and HC80VXV; Models HC80VNV, SC80VNV and UC80VNV through 8/1/04 |
| | F8602601P | Drain Valve | 220 Volt; NC, NR, NX and NY models; VN models starting 8/2/04; AC, AL, AN, AX, AY, BC, BL, BN, BX and BY models |
| **2** | F200133600 | Drain Valve Cover | |
| **3** | F200213 | Hose Clamp | No. 40 |
| **4** | F150401 | Overflow Hose | |
| **5** | F430103 | Screw | |
| **6** | F8752101 | Drain Tee | |
| **7** | F430317 | Washer | |
| **8** | F430215 | Nut | |
| **9** | F200201 | Hose Clamp | No. 48 |
| **10** | F0150399-00 | Rear Drain Hose | Rear |
| **11** | F150400 | Drain Hose | Front |

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# Motor, Pulley, Belts and Bearings





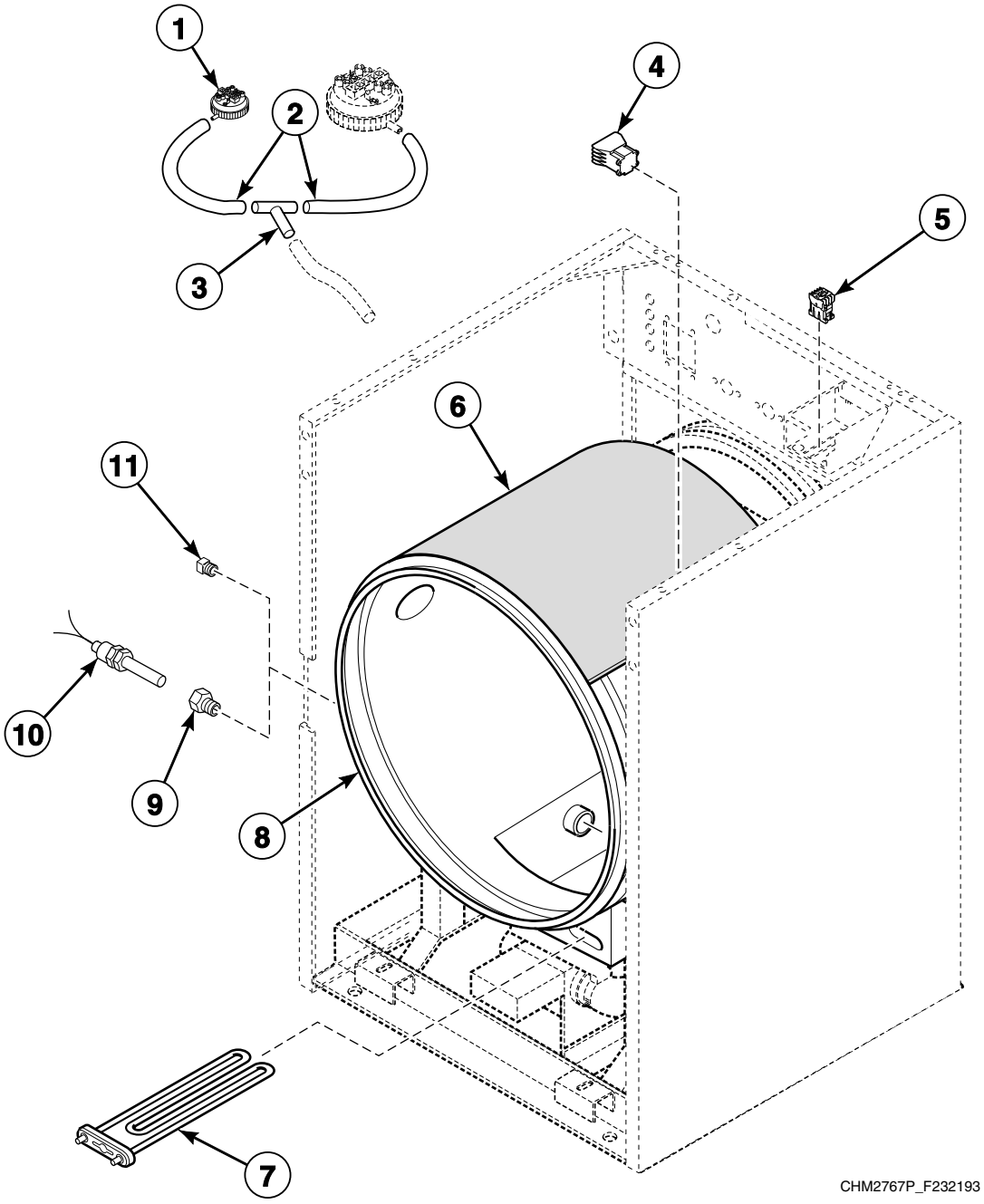
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# Motor, Pulley, Belts and Bearings

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F430947 | Screw | |
| **2** | F745015-1 | Front Bearing Kit | Includes items 1, 3-6, 8 and 30 |
| **3** | F8203804 | Triple Lip Seal | |
| **4** | F100155 | Bearing | |
| **5** | F430201 | Nut | |
| **6** | 901690 | Washer | |
| **7** | F140605 | Cable Tie | |
| **8** | J1408004 | Connector | |
| **9** | F190701 | Grease Fitting | |
| **10** | F231078 | Lubrication Instruction Decal | |
| **11** | F430925 | Screw | |
| **12** | F320326 | Grease Manifold | |
| **13** | C000628P | Tubing | |
| **14** | F430185 | Screw | |
| **15** | F430339 | Washer | |
| **16** | F430239 | Nut | |
| **17** | F745016-1 | Rear Bearing Kit | |
| **18** | F280290 | Basket Pulley Bushing | Includes screws |
| **19** | F608824-1 | Key | |
| **20** | F200140300P | Belt | |
| **21** | F150268 | Basket Pulley | |
| **22** | F430993 | Screw | |
| **23** | M400081 | Washer | |
| **24** | F280211P | Motor Pulley Bushing | Includes screws |
| **25** | F280289P | Drive Motor Pulley | |
| **26** | F220236P | Motor | Includes key; Motor manufacturer Part No. 391994; AC drive parameters must be compatible with the motor being used. When replacing the motor, please request an AC drive parameter illustration for the motor to verify that the drive parameters are set correctly. |
| **27** | F430300 | Washer | |
| **28** | M400014 | Washer | |
| **29** | 20274 | Nut | |
| **30** | F100307 | Bearing Adapter Sleeve | |


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# Electric Heat Option - AC, AL, AN, AX, AY, BC, BL, BN, BX and BY Models





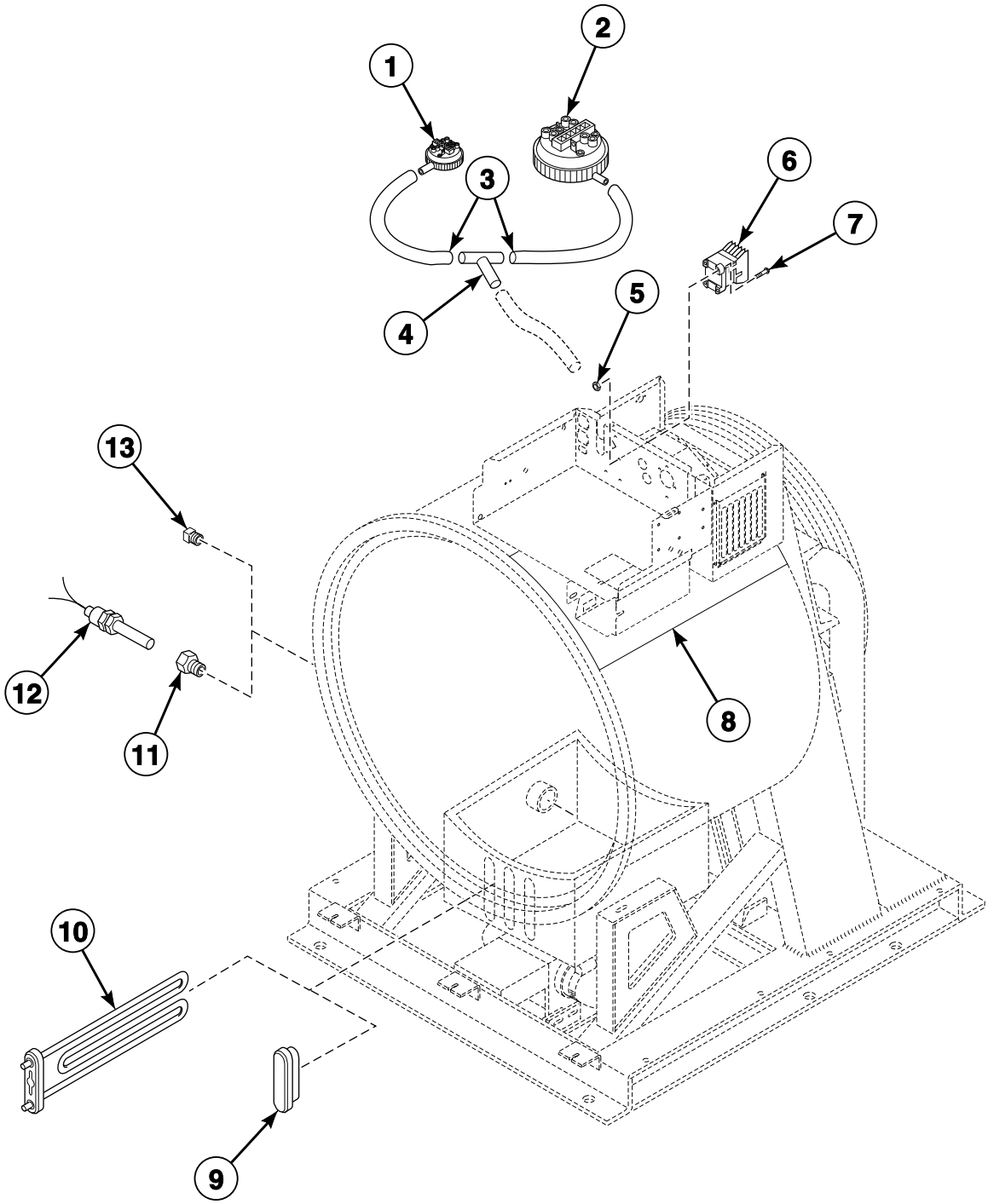
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# Electric Heat Option - AC, AL, AN, AX, AY, BC, BL, BN, BX and BY Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F8223001P | Water Pressure Switch | Heat safety |
| **2** | F422404P | Tubing | |
| **3** | F422806 | Tee | |
| **4** | F330182 | Contactor | C30; 220 Volt |
| **5** | F330177P | Contactor | C16; 220 Volt |
| **6** | F410301 | Fiberglass Blanket | |
| **7** | F360205P | Element | 2.6 kW; 12 used |
| **8** | F0637017-00 | Shell Weldment | |
| **9** | F421936 | Reducer Bushing | |
| **10** | F8045001 | Temperature Probe Assembly | |
| **11** | F421507 | Plug | |


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# Electric Heat Option - NC, NR, NX, NY, VC, VN and VX Models





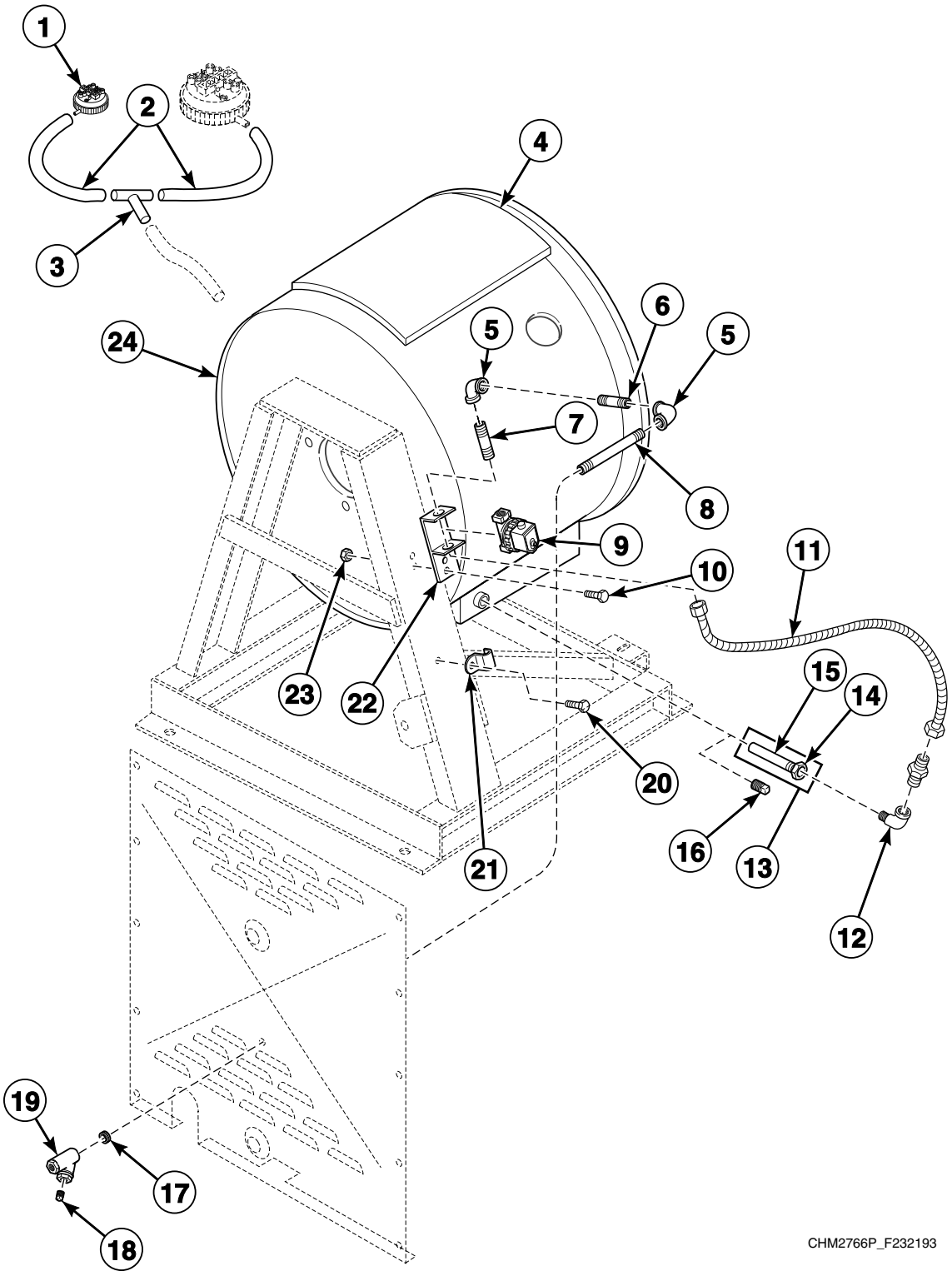
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# Electric Heat Option - NC, NR, NX, NY, VC, VN and VX Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | F0340351-10P | Water Level Switch | Heat safety |
| **2** | F8223001P | Water Pressure Switch | Models HC80VCV, HC80VNV, HC80VXV, SC80VNV and UC80VNV |
| **3** | F422404P | Tubing | |
| **4** | F422806 | Tee | |
| **5** | F430231 | Nut | |
| **6** | F330163 | Contactor | C30; 24 Volt; Q-voltage; Models DC80NCV, SC80NCV, SC80NRV, SC80NXV and SC80NYV |
| | F330180P | Contactor | C30; 120 Volt; Q-voltage; Models HC80VCV and HC80VXV; Models HC80VNV, SC80VNV and UC80VNV through 8/1/04 |
| | F330182 | Contactor | C30; 220 Volt; Q-voltage; Models HC80VNV, SC80VNV and UC80VNV starting 8/2/04 |
| | F330175P | Contactor | C16; 120 Volt; N and P-voltage; Models HC80VNV, SC80VNV and UC80VNV through 8/1/04 |
| | F330177P | Contactor | C16; 220 Volt; N and P-voltage; Models HC80VNV, SC80VNV and UC80VNV starting 8/2/04 |
| **7** | F430917 | Screw | |
| **8** | F410301 | Fiberglass Blanket | |
| **9** | F360202 | Heating Element Plug | |
| **10** | F360205P | Element | 2.6 kW; 12 used |
| **11** | F421936 | Reducer Bushing | |
| **12** | F370606P | Temperature Probe | Models HC80VCV, HC80VNV, HC80VXV, SC80VNV and UC80VNV |
| | F370609 | Thermistor Sensor | Models DC80NCV, SC80NCV, SC80NRV, SC80NXV and SC80NYV |
| **13** | F421507 | Plug | |


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# Steam Heat Kit - AC, AL, AN, AX, AY, BC, BL, BN, BX and BY Models





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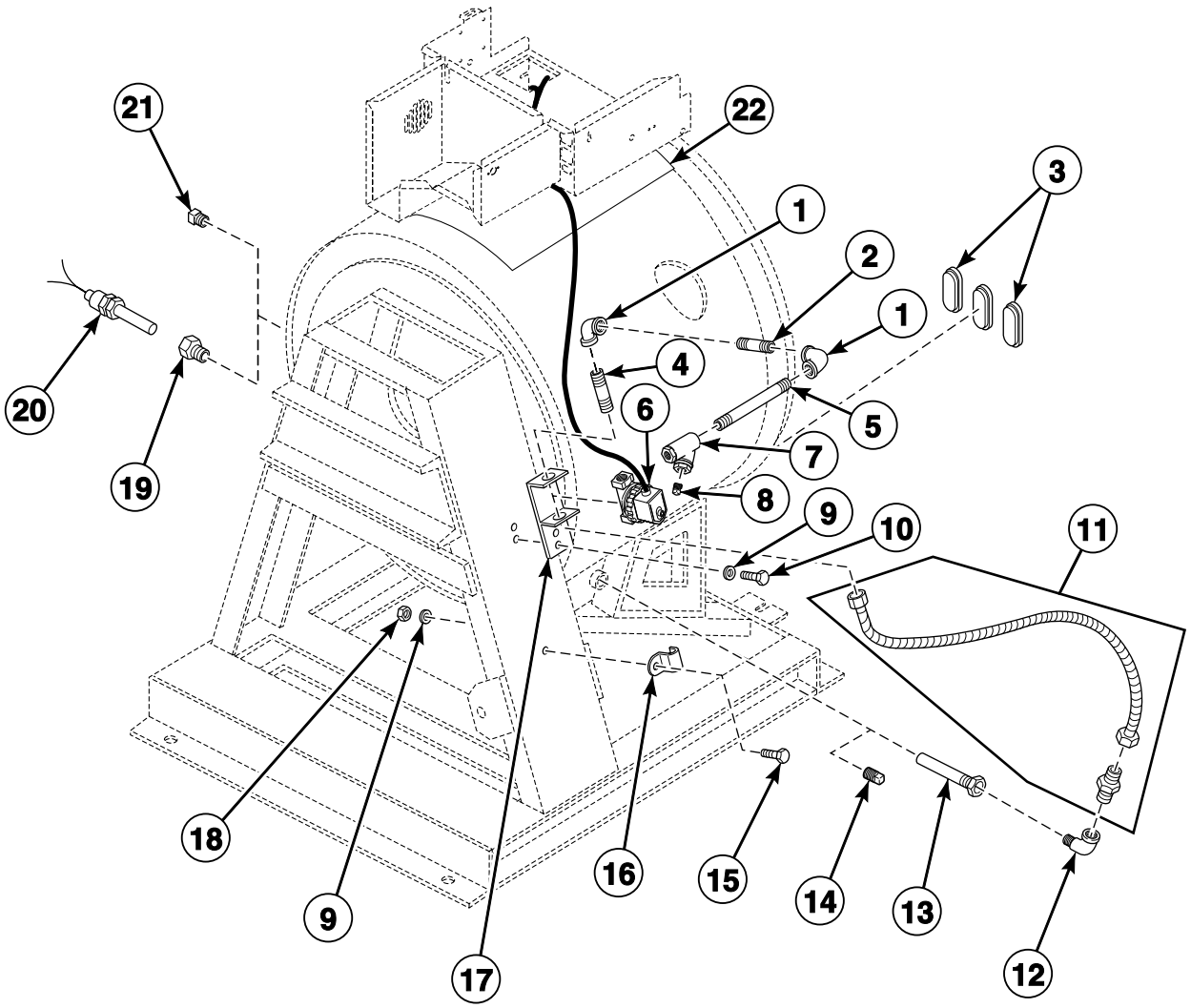
# Steam Heat Kit - AC, AL, AN, AX, AY, BC, BL, BN, BX and BY Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F8521501 | DIN Valve Kit | Includes items 1, 8, 10, 11, 13, 15-21, F380787P Steam Valve and harness |
| | F380984P | Steam Valve Repair Kit | Use with F380787P Steam Valve |
| | F8514601P | Coil | Use with F8322801P Valve |
| | F8382301 | DIN Valve Adapter Kit | Use with F8322801P Valve |
| | F8379501P | Valve Kit | Use with F8322801P Valve |
| **1** | F8223001P | Water Pressure Switch | Heat safety |
| **2** | F422404P | Tubing | |
| **3** | F422806 | Tee | |
| **4** | F410301 | Fiberglass Blanket | |
| **5** | 70079601 | Elbow | |
| **6** | F420710 | Nipple | |
| **7** | F420709 | Nipple | |
| **8** | F420718 | Nipple | |
| **9** | F8322801P | Valve | Replaces F380787P Steam Valve on Design 1 models; Design 2 and 3; Includes F8514601 Coil; For models that have been upgraded with F8521801 DIN Valve Kit |
| | F8521801 | DIN Valve Kit | Replaces F380787P Steam Valve on Design 1 models; Includes F8322801P Valve, F8382301 DIN Valve Adapter Kit and F8514601 Coil |
| **10** | F430108 | Screw | |
| **11** | F200153P | Steam Hose | |
| **12** | H86070034 | Street Elbow | |
| **13** | F8368201 | Steam Injector Tube Assembly | |
| **14** | F603050 | Bushing | |
| **15** | F603048 | Steam Injection Tube | |
| **16** | F200202600 | Plug | |
| **17** | N/A | Grommet | |
| **18** | F420409 | Plug | |
| **19** | F270307 | Steam Filter | |
| **20** | F430115 | Screw | |
| **21** | N/A | Cable Strap | |
| **22** | F601186 | Steam Bracket Assembly | |
| **23** | F430215 | Nut | |
| **24** | F0637017-00 | Shell Weldment | |

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# Steam Heat Option - VC, VN and VX Models




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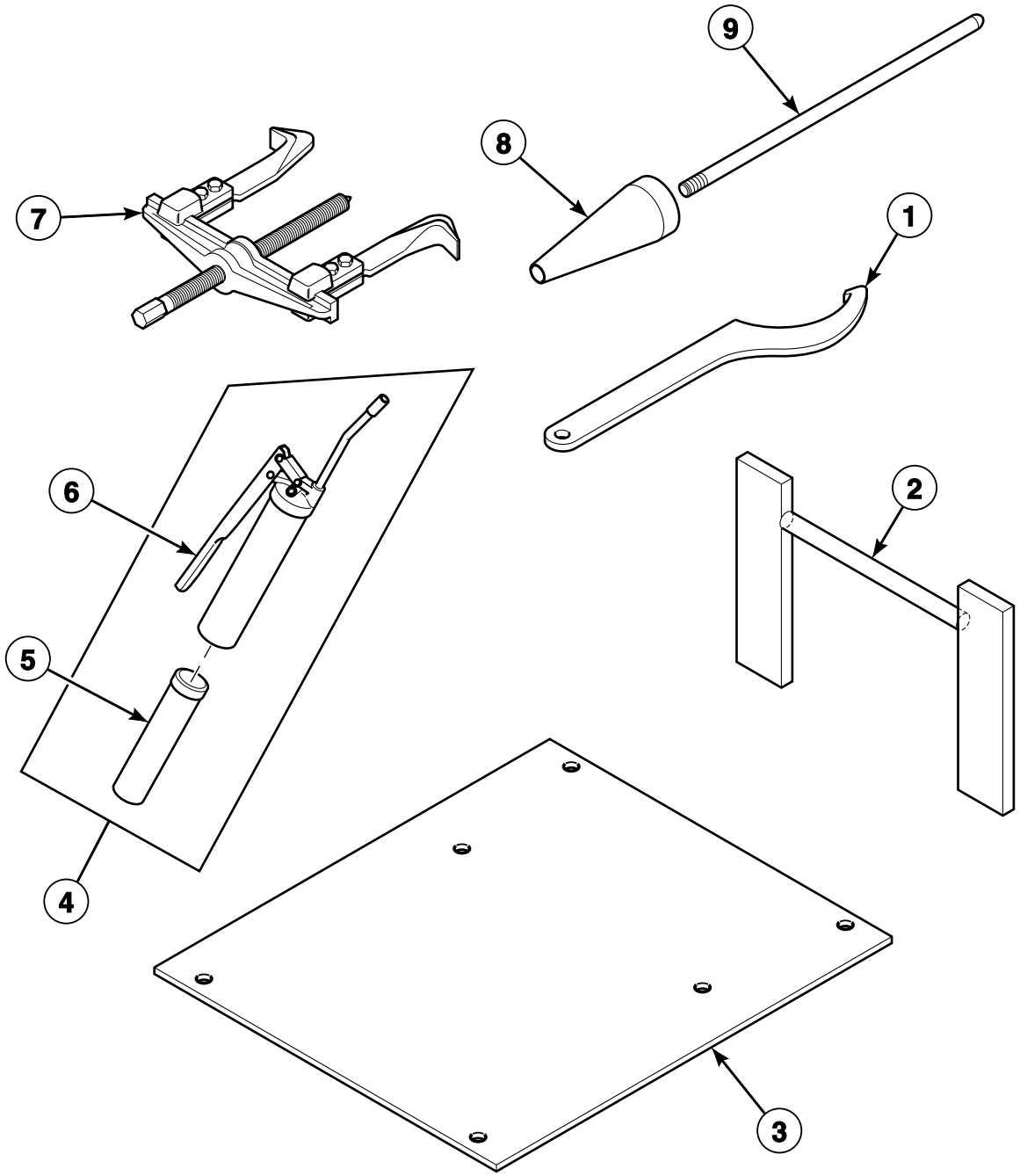
# Steam Heat Option - VC, VN and VX Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F380984P | Steam Valve Repair Kit | Use with F380786P Steam Valve and F380787P Steam Valve |
| | F8514601P | Coil | Use with F8322801P Valve |
| | F8514701 | Coil | Use with F8322802 Valve |
| | F8382301 | DIN Valve Adapter Kit | Use with F8322801P Valve and F8322802 Valve |
| | F8379501P | Valve Kit | Use with F8322801P Valve and F8322802 Valve |
| | F380986P | DIN Coil | 120 Volt; Parker |
| **1** | 70079601 | Elbow | |
| **2** | F420710 | Nipple | |
| **3** | F360202 | Heating Element Plug | |
| **4** | F420709 | Nipple | |
| **5** | F420718 | Nipple | |
| **6** | F8322802 | Valve | Replaces F380786P Steam Valve; Includes F8514701 Coil |
| | F8322801P | Valve | Replaces F380787P Steam Valve; Includes F8514601 Coil; For models that have been upgraded with F8521801 DIN Valve Kit |
| | F8521801 | DIN Valve Kit | Replaces F380787P Steam Valve; Includes F8322801P Valve, and F8514601 Coil |
| **7** | F270307 | Steam Filter | |
| **8** | F420409 | Plug | |
| **9** | F430317 | Washer | |
| **10** | F430108 | Screw | |
| **11** | F200153P | Steam Hose | |
| **12** | H86070034 | Street Elbow | |
| **13** | F8368201 | Steam Injector Tube Assembly | |
| **14** | F200202600 | Plug | |
| **15** | F430115 | Screw | |
| **16** | N/A | Cable Strap | |
| **17** | F601186 | Steam Bracket Assembly | |
| **18** | F430215 | Nut | |
| **19** | F421936 | Reducer Bushing | |
| **20** | F370606P | Temperature Probe | |
| **21** | N/A | Plug | |
| **22** | F410301 | Fiberglass Blanket | |

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# Special Tools




CHM2997P_F232193


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# Special Tools

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | F200040300P | Communication Box Kit | Standard; A-control |
| | F200041700P | Communication Box Kit | Icon; A-control |
| | F200041800P | Communication Box Kit | Icon; A-control |
| | F200098500P | Communication Box Kit | Standard; B-control |
| | F200098600P | Communication Box Kit | Icon; B-control |
| | F200098700P | Communication Box Kit | Icon; B-control |
| | F370851P | HIM Drive | Models with 160-series drive |
| **1** | F703654 | Locknut Spanner Wrench | |
| **2** | F8608502 | Basket Pulley Puller Tool | |
| **3** | F609692 | Bolt Layout Mounting Template | |
| **4** | F798700 | Grease Gun Kit | Includes items 5 and 6 |
| **5** | F210206P | Bearing Grease | |
| **6** | F210207P | Grease Gun | |
| **7** | F460129 | Bearing Puller Tool | |
| **8** | 399P4 | Cone | |
| **9** | 401P4 | Basket Installation Tool Rod | |


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# Notes


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