

# Product Manual



## WARNING

**Before attempting to install, operate or maintain this product, read, understand and follow this product's laundry equipment literature available at [alliancedoc.net](http://alliancedoc.net). Failing to do so could result in death or serious injury to you or another person. If you wish to receive free printed copies of the laundry equipment literature, please complete the Technical Literature Form provided with this product.**

W1070

## Important Safety Instructions (Tumble Dryer)



## WARNING

**To reduce the risk of fire, electric shock, serious injury or death to persons when using your tumble dryer, follow these basic precautions.**

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### Save These Instructions

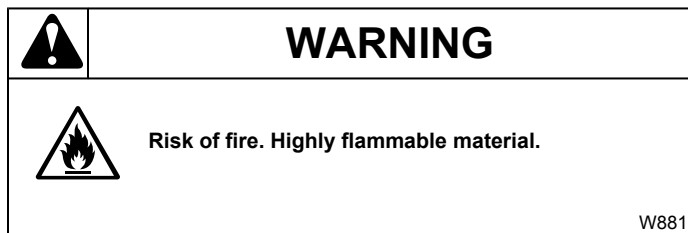
- Read all instructions before using the tumble dryer.
- Install the tumble dryer according to the INSTALLATION instructions. Refer to the EARTHING (grounding) instructions for the proper earthing (grounding) of the tumble dryer. All connections for electrical power, earthing (grounding) and gas supply must comply with local codes and be made by licensed personnel when required. It is recommended that the machine be installed by qualified technicians.
- Do not install or store the tumble dryer where it will be exposed to water and/or weather. The tumble dryer cannot be used in a closed room where the air supply is insufficient. If necessary, ventilation grids must be installed in the doors or the windows.
- This tumble dryer must not be activated without lint screen filter.
- When you perceive a gas odor, immediately shut off the gas supply and ventilate the room. Do not power on electrical appliances and do not pull electrical switches. Do not use matches or lighters. Do not use a phone in the building. Warn the installer, and if so desired, the gas company, as soon as possible.
- To avoid fire and explosion, keep surrounding areas free of flammable and combustible products. Regularly clean the cylinder and exhaust tube should be cleaned periodically by competent maintenance personnel. Daily remove debris from lint screen filter and inside of filter compartment.
- Do not use or store flammable materials near this appliance.
- Do not place into tumble dryer articles that have been previously cleaned in, washed in, soaked in or spotted with gasoline or machine oils, vegetable or cooking oils, cleaning waxes or chemicals, dry-cleaning solvents, thinner or other flammable or explosive substances as they give off vapors that could ignite, explode or cause fabric to catch on fire by itself.
- Do not spray aerosols in the vicinity of this appliance while it is in operation.
- Items such as foam rubber (latex foam), shower caps, waterproof textiles, rubber backed articles and clothes or pillows filled with foam rubber pads should not be dried in the tumble dryer. Do not use the appliance to dry materials with a low melting temperature (PVC, rubber, etc.).
- Do not tumble fiberglass curtains and draperies unless the label says it can be done. If they are dried, wipe out the cylinder with a damp cloth to remove particles of fiberglass.
- Do not allow children to play on or in the dryer. Close supervision of children is necessary when the dryer is used near children. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety. This is a safety rule for all appliances.
- Cleaning and user maintenance shall not be made by children without supervision.
- Children less than three years should be kept away unless continuously supervised.
- Models with electronic control: Remove and immediately recycle or dispose of used controls according to local regulations and keep away from children. Do NOT dispose of controls in the trash or incinerate. Do not attempt to remove the batteries. Even used batteries may cause severe injury or death. Call a local poison control center for treatment information. Non-rechargeable batteries are not to be recharged. Do not force discharge, recharge, disassemble, heat above 158°F [70°C] or incinerate. Doing so may result in injury due to venting, leakage or explosion resulting in chemical burns.
- Do not reach into the tumble dryer if the cylinder is revolving.
- Use tumble dryer only for its intended purpose, drying fabrics. Always follow the fabric care instructions supplied by the textile manufacturer and only use the dryer to dry textiles that have been washed in water. Only insert spin-dried linen in the dryer to avoid damage to dryer.
- Always read and follow manufacturer's instructions on packages of laundry and cleaning aids. Follow all warnings or precautions. To reduce the risk of poisoning or chemical burns, keep them out of the reach of children at all times (preferably in a locked cabinet).
- Do not use fabric softeners or products to eliminate static unless recommended by the manufacturer of the fabric softener or product.
- Remove laundry immediately after tumble dryer stops.
- DO NOT operate the tumble dryer if it is smoking, grinding or has missing or broken parts or removed guards or panels. DO NOT tamper with the controls or bypass any safety devices.
- Tumble dryer will not operate with the loading door open. DO NOT bypass the door safety switch to permit the tumble dryer to operate with the door open. The tumble dryer will stop rotating when the door is opened. Do not use the tumble dryer if it does not stop rotating when the door is opened or starts tumbling without pressing the START mechanism. Remove the tumble dryer from use and call for service.
- Tumble dryer will not operate with lint panel open. DO NOT bypass lint panel door safety switch to permit the tumble dryer to operate with the lint panel door open.
- Do not alter this tumble dryer from factory construction except as otherwise described in the technical instructions.
- Always clean the lint filter daily. Keep area around the exhaust opening and adjacent surrounding area free from the accumulation of lint, dust and dirt. The interior of the tumble dryer and the exhaust duct should be cleaned periodically by qualified service personnel.
- Solvent vapors from dry-cleaning machines create acids when drawn through the heater of the drying unit. These acids are corrosive to the tumble dryer as well as the laundry load being dried. Be sure make-up air is free of solvent vapors.
- At the end of each working day, close off all main supplies of gas, steam and electricity.  
**IMPORTANT: For fire suppression equipped tumble dryers, electricity and water should NOT be turned off.**
- Do not repair or replace any part of the tumble dryer, or attempt any servicing unless specifically recommended in the user-maintenance instructions or in published user-repair instructions that the user understands and has the skills to carry out. ALWAYS disconnect and lockout the electrical power to the tumble dryer before servicing. Disconnect power by shutting off appropriate breaker or fuse.
- Activation of the emergency stop switch stops all tumble dryer control circuit functions, but DOES NOT remove all electrical power from tumble dryer.
- Exhaust ductwork should be examined and cleaned annually after installation.
- Before the tumble dryer is removed from service or discarded, remove the door to the drying compartment and the door to the lint compartment.
- Failure to install, maintain, and/or operate this tumble dryer according to the manufacturer's instructions may result in conditions which can produce bodily injury and/or property damage.

**NOTE: The WARNINGS and IMPORTANT SAFETY INSTRUCTIONS appearing in this manual are not meant to cover all possible conditions and situations that may occur. Observe and be aware of other labels and precautions that are located on the machine. They are intended to provide instruction for safe use of the machine. Common sense, caution and care must be exercised when installing, maintaining, or operating the tumble dryer.**

Always contact your dealer, distributor, service agent or the manufacturer about any problems or conditions you do not understand.

**NOTE: All appliances are produced according to the EMC-directive (Electro-Magnetic-Compatibility). They can be used in restricted surroundings only (comply minimally with class A requirements). For safety reasons there must be kept the necessary precaution distances with sensitive electrical or electronic device(s). These machines are not intended for domestic use by private consumers in the home environment.**

## Additional Information



1. Tumble Dryers are supplied from the factory for operation with natural gas categories 2H, 2E, 2L, 2E(LL), 2E(r), 2E(R) or unregulated L.P.G. categories 3 B/P, 3+. For installation in other EU Countries, and/or for conversion to L.P. (Liquefied Petroleum) gas, consult the distributor.

Modification of the appliance and its method of installation are essential in order to use the appliance safely and correctly in additional countries.

2. Before installation, check that the local distribution conditions, nature of gas and pressure, and the adjustment of the appliance are compatible.

## Installation



1. Position tumble dryer and level all 4 legs – refer to clearance label for clearances.

Floor covering materials such as carpet or tile should be removed.

2. Verify make-up air opening is sized correctly.
3. Connect exhaust system – use rigid duct. Maximum straight duct length = 4.3 m + 2 90° elbows.

The design of the exhaust system shall be such that any condensate formed when operating the appliance from cold shall either be retained and subsequently re-evaporated or discharged.

Unit may only be installed in a room if the room meets the appropriate ventilation requirements specified in the national installation regulations.

Exhaust air must not be discharged into a vent which is used for exhausting fumes from appliances burning gas or other fuels.

Do not exhaust tumble dryers into a flue used by other appliances.

4. Gas Models: Refer to serial plate for gas burner rating.
  - a. Verify gas supply pressure.
  - b. Verify gas type. DO NOT connect to LP gas without conversion kit.
  - c. Use appropriate orifice conversion kit for altitudes above 610 m.
  - d. Connect gas supply pipe. Shut-off valve must be installed near tumble dryer.
  - e. Use a flexible hose suitable for the appliance category in accordance with national installation regulations of the country of destination. If in doubt, contact supplier.
  - f. Tighten connections.
5. Steam Models: Connect steam lines, if applicable.
6. Wipe out cylinder.

7. Connect dryer to electrical power – connect electric tumble dryers to individual branch circuit. Refer to serial plate for electrical ratings.

Electrical disconnect must be located so that it is easily accessible with machine in place. If machine is hard wired, an intermediate shut-off box that provides all pole disconnection from the supply mains must be used in compliance with all local electrical codes.

8. Start tumble dryer and check heat source.
9. Verify airflow switch operation (open when machine not running, closed when machine is running).

## Operation

1. Load laundry. Refer to serial plate for maximum loading capacity.
2. Close loading door.
3. Stacked models – determine proper control.
4. Select temperature.
5. Insert coins/card, if applicable.
6. Press start.
7. When cycle ends, remove laundry.

## Maintenance

1. The exhaust duct should be inspected after one year of use and cleaned if necessary by a qualified service person to remove any lint build-up.
2. Keep dryer area clear and free from combustible materials, gasoline and other flammable vapors and liquids.
3. Do not obstruct the flow of combustion and ventilation air.

**NOTE: Verify proper operation after servicing.**

4. Use only a damp or sudsy cloth for cleaning the control panel. Some spray pretreat products may harm the finish on the control panel. DO NOT use products that contain alcohol on the control panel.
5. CLEAN THE LINT FILTER BEFORE DRYING EACH LOAD. Monthly remove lint filter and thoroughly vacuum exhaust duct. Do not operate without the filter in place.

## Contact Information

If service is required, contact the nearest Factory Authorized Service Center.

If you are unable to locate an authorized service center or are unsatisfied with the service performed on your unit, navigate to <https://alliancelaudry.com/contact/> for the nearest Alliance Laundry Systems office for assistance.

<https://alliancedoc.net>

