





Welcome

Thank you for purchasing a Huebsch® appliance. We value you as a customer. At Huebsch, leading performance is our daily reality. We seek to deliver an outstanding experience in every aspect of laundry. Your machine was built to last 25 years in your home and Huebsch support has been built to provide you with the best service in the industry.

Installation

Parts included:













Two (2) filter screen washers

Two (2) plain rubber washers

Four (4) rubber B

Beaded strap

Three (3) screws
(electric models)

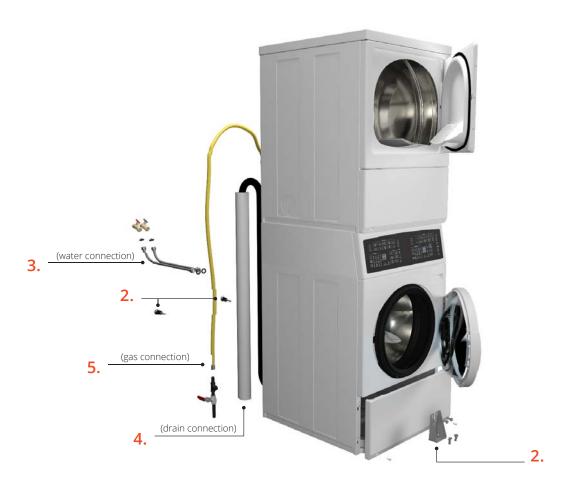
Two (2) plugs

- 1. Move unit to area within 4 ft (1.2 m) of final installation.
- 2. Remove shipping materials.
 - Remove lower panel (2 screws)
 - Remove four (4) bolts securing shipping brace.
 Remove brace and blue label
 - · Remove two (2) bolts from rear of washer
 - · Insert two (2) plugs into rear bolt holes
 - · Reinstall panel
- 3. Connect fill hoses water pressure = 20-120 psi [138-827 kPa].
 - · Two required, sold separately
 - Flush water supply lines
 - Use two filter screen washers with screen facing faucet
 - Use two rubber washers in end of hose connecting to the machine

- **4.** Connect drain hose to drain receptacle 36 in. [91 cm] recommended height.
 - · Use beaded strap to secure drain hose to drain receptacle
- 5. Gas models connect gas supply pipe. Gas service to a gas dryer must conform with the local codes and ordinances. Refer to installation instructions, which can be found at alliancedoc.net
 - Tighten all connections securely but do not overtighten to avoid breaking or bending the gas valve bracket.

Turn on gas and check all pipe connections (internal and external) for gas leaks by applying a non-corrosive leak detection fluid to the fittings. If bubbles are present then a leak is likely.

Retighten connections and recheck for leaks.

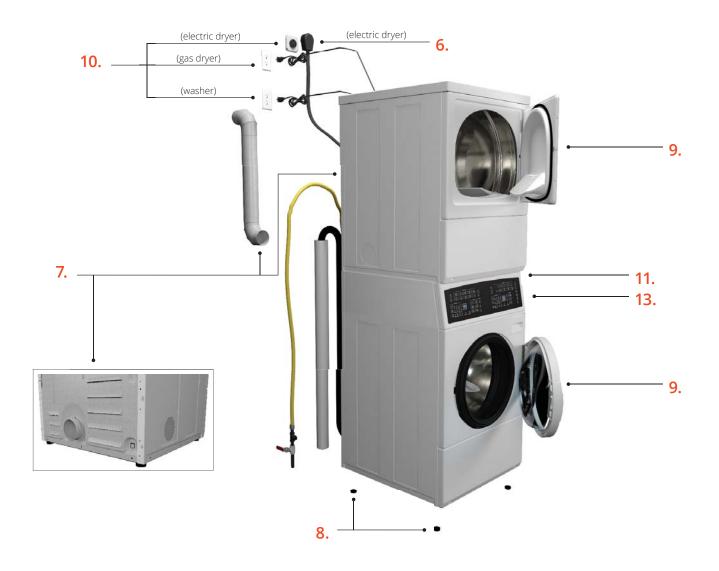


Installation (continued)

- **6.** Electric models connect electrical cord with three-wire or four-wire plug.

 Refer to installation instructions, which can be found at alliancedoc.net
- 7. Connect exhaust system.
 - · Dryer must be exhausted to the outdoors
 - Use 4 in (102 mm) rigid duct
 - Maximum straight duct length = 65 ft (19.8 m).
 Each elbow deduct 10 ft (3 m)
 - Sufficient make-up air must be supplied. The free area of any opening for outside air must be at least 40 in² (25806 mm²) per unit
- 8. Position and level the unit.
 - Recommended rear clearance minimum is 2 in (51 mm) for utility connections and 6 in (152 mm) when venting through rear of unit
 - Place four (4) rubber feet on leveling legs
 - Unit must not rock

- **9.** Wipe out inside of washtub and dryer drum.
- **10.** Connect washer and dryer to electrical power on individual branch circuit. Refer to serial plate for electrical ratings.
- **11.** Run washer through one complete cycle to make sure it is operating properly and properly leveled.
- 12. Check for leaks.
- 13. Start dryer and check that dryer is heating.



Cycle Information

Washer

The following cycle descriptions will help determine which cycle to choose depending on the type of laundry being washed. The cycle settings may be modified using the Selections and Options.

Heavy Duty

Use for sturdy items, like play or work clothes, towels, T-shirts, etc. The cycle includes a longer wash tumble and two rinses. The final spin extracts moisture at a high spin speed.

Normal Eco

This cycle includes a wash tumble and two rinses, but uses less water than the other cycles. It also uses less hot water. Only the high spin speed is available in this cycle. This cycle is recommended for washing everyday cottons and linens.

Perm Press

Use for permanent press items and synthetics. This cycle includes a wash tumble and two rinses. The final spin extracts moisture at a low spin speed.

Delicate

Wash delicate items usually washed by hand on this cycle. The cycle includes a wash tumble and two rinses. The final spin extracts moisture at a low spin.



Whites

This cycle is designed to keep white laundry white. It utilizes a longer, hot water wash tumble and two rinses. The final spin extracts moisture at a high spin speed.

Sanitize with Oxi

This cycle has been verified to reduce 99.9% of bacteria found in the typical household laundry load when used with an Oxi additive in addition to detergent. In addition there is no significant contamination transferred to later washer loads.

Dryer

The following cycle descriptions will help determine which cycle to choose depending on the type of laundry being dried. The cycle settings may be modified using the Selections and Options.

Auto-Sensing

The Auto-Sensing drying cycle operation is determined by the type of cycle selected as well as the moisture sensing system, which can be set by changing the Dryness setting. Auto-Sensing cycles are Energy Saver cycles that help prevent over-drying. When a wet load is put into the dryer it takes a certain amount of time to reach the desired dryness level. The time will vary with load size, type of fabric, amount of moisture in the load, air flow and the laundry room environment. The estimated time will be shown in the digital display.



Heavy Duty

Dry heavy items such as blankets on this cycle.

Perm Press

Use for permanent press items and synthetics.

Regular

Use for sturdy items like play or work clothes.

Delicate

Dry delicate items on this cycle.

Manual

There are three manual cycles: Time Dry, Quick Dry and Fluff Up. These cycles will run for the set number of minutes shown on the digital display. The cycle time can be increased or decreased using the up and down arrow keypads. The time and temperature selection may be adjusted manually at any time before or during the cycle.

Note: The time shown before starting the cycle is estimated by averaging the last 5 cycles run on the selected cycle/dryness combination.

Operating

Washer

1. Prepare laundry



2. Add high efficiency (he) laundry supplies*



3. Load laundry



4. Close door



9.

5. Set cycle

6. Set temperature

7. Set spin speed

8. Set soil level

9. Press start/pause

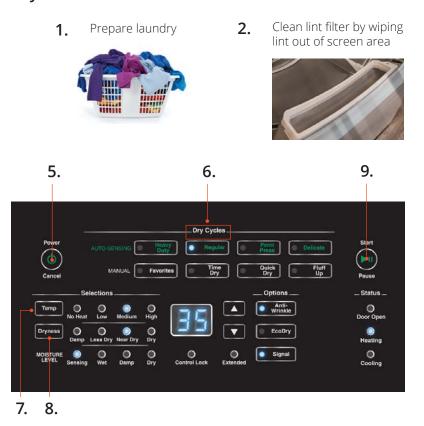


5.

^{*}Note: Pods must be placed in washtub with laundry.

Operating

Dryer



3. Load dryer half full with laundry



4. Close door



5. Turn on dryer by pressing power/cancel

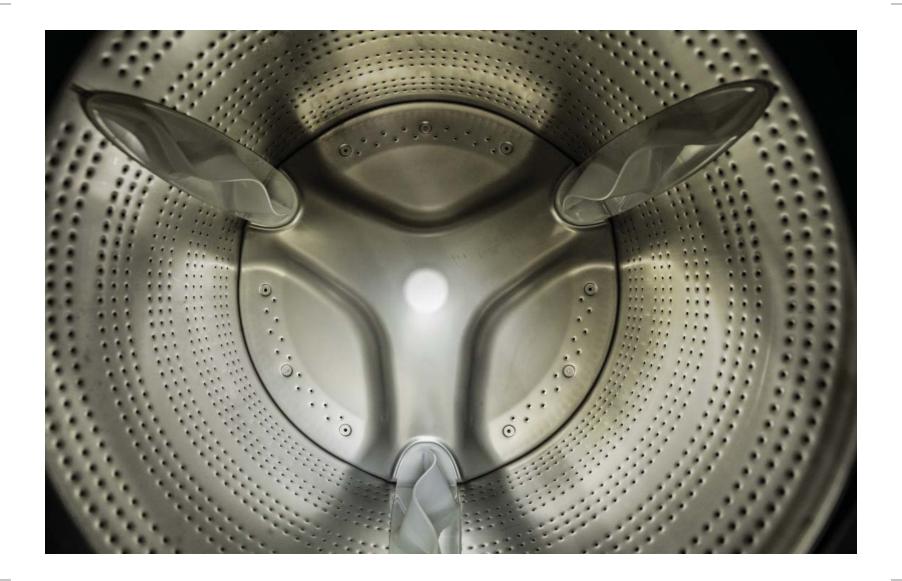
6. Set cycle

7. Set temperature or fabric selector

8. Set dryness level

9. Press start/pause

10. Remove laundry from dryer once cycle has ended





Note: This unit includes a limited warranty. Refer to <u>alliancedoc.net</u> to download the full warranty bond.

Download full documentation and view installation and operating videos for an immersive experience at <u>alliancedoc.net</u> or scan the QR code below.





If you wish to receive printed documents at no cost, please complete the order form and return by mail to the address on the form, or email your request to technicalcommunications@alliancels.com.

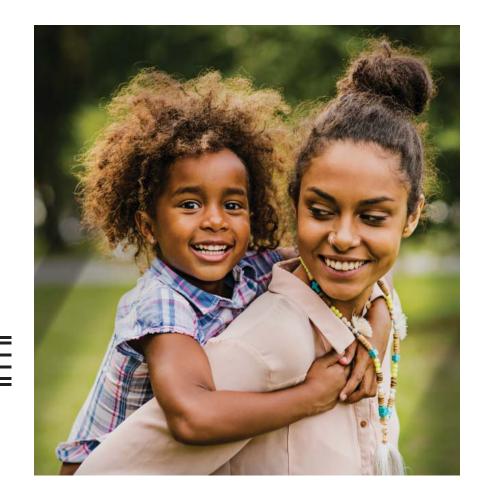
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